### INSTITUTE OF PETROLEUM

## GUIDELINES FOR THE CALCULATION OF ESTIMATES OF ENERGY USE AND GASEOUS EMISSIONS IN THE DECOMMISSIONING OF OFFSHORE STRUCTURES

### INSTITUTE OF PETROLEUM

## GUIDELINES FOR THE CALCULATION OF ESTIMATES OF ENERGY USE AND GASEOUS EMISSIONS IN THE DECOMMISSIONING OF OFFSHORE STRUCTURES

February 2000

Published by The Institute of Petroleum, London A charitable company limited by guarantee

Copyright © 2000 by The Institute of Petroleum, London: A charitable company limited by guarantee. Registered No. 135273, England

All rights reserved

No part of this book may be reproduced by any means, or transmitted or translated into a machine language without the written permission of the publisher.

ISBN 0 85293 255 3

Published by The Institute of Petroleum. Further copies can be obtained from Portland Press Limited, Colchester, UK (Tel: 01206 796 351).

# CONTENTS

### Page

Foreword					
Acknowledgements viii					
1	Introduction    1      1.1 Background    1      1.2 Major sources of energy use and emissions in decommissioning    1				
2	Guidelines    5      2.1 Introduction    5      2.2 Factors affecting the results of energy and emissions calculations    5      2.3 Framework of the different stages of the calculation of energy use and gaseous emissions in decommissioning    10				
3	Database of energy requirements and gaseous emissions253.1 Energy values of different fuels and rates of fuel consumption for different activities253.2 Energy consumption for the new manufacture and the re-cycling of materials293.3 Emissions from operations313.4 Emissions from material processing32				
Annex 1 – Key definitions and terminology 35   Annex 2 – References 37					
Annex 3 – Worked example - Heather Alpha					

#### Contents cont...

### Table contents list:

Table 1	Major sources of energy use and emissions	3
Table 2	Comparison of the relative energy costs of re-using, recycling and replacing steel	9
Table 3	Energy content of fuels (GJ/te)	25
Table 4	Reported fuel consumption rates for different types of vessel and helicopters	
	(Tonnes/day unless otherwise stated)	26
Table 5	Reported energy consumption rates for different types of onshore related work (GJ/te) 2	28
Table 6	Reported energy consumption data for the new manufacture of certain	
	metals from raw materials (GJ/te)	29
Table 7	Reported energy consumption data for the new manufacture of certain materials (GJ/te) 2	29
Table 8	Reported energy consumption data for re-cycling certain metals (GJ/te)	30
Table 9	Reported gaseous emissions from the consumption of fuels	
	(kg emitted/tonne fuel consumed) and other operations (kg/tonne cut).	31
Table 10	Reported gaseous emissions from new manufacture of metals and other materials	
	(kg emitted/tonne)	32
Table 11	Reported gaseous emissions from the recycling of certain metals	
	(kg emitted/tonne material processed)	33

### Figure contents list:

Figure 1	Conceptual categories of options for decommissioning	6
Figure 2	Levels of potential energy analysis	6
Figure 3	The Heather Alpha platform 4	0

## FOREWORD

These guidelines have been prepared by the Institute of Petroleum to assist in the calculation of energy use and gaseous emissions relating to the decommissioning of offshore oil and gas structures. They are intended to represent an overview of 'best practice' with regard to the assessment of gross energy use and emissions, as well as being a practical help in standardizing the calculation and presentation of data.

#### Key aspects of these guidelines:

- A **Framework** showing the different stages in the completion of an energy estimate, and providing guidance on deriving and calculating energy use and emissions data.
- A Checklist of the major sources of energy use and emissions during decommissioning.
- A **Description** of the boundaries of the energy and emissions calculations, and a checklist of some of the minor sources of energy use and emissions that could be safely ignored in the overall energy estimate.
- --- Tables showing the range and preferred values for energy use and gaseous emissions for key operations and activities contributing to the total use of energy and total emissions.
- A Worked example of a complete calculation of energy use and emissions, and an example of how the results of the energy and emissions calculations can be clearly presented.

#### Intended users of these guidelines

It is hoped that these guidelines will be of use to operators, contractors, consultants, and all other parties seeking to obtain accurate and objective estimates of energy use and gaseous emissions relating to the decommissioning of offshore structures. The recovery or disposal of in-field pipelines, export pipelines, templates and drill cuttings piles and their associated end-points may also be included in the calculations if they are part of the decommissioning programme.

## ACKNOWLEDGEMENTS

The study was initiated by the Offshore Decommissioning Communications Project (ODCP) in December 1997. Dr Peter Prasthofer was the client representative and became the Chairman of the Task Group formed in order to review and agree the technical content and methodology proposed in this Guideline document.

These Guidelines were developed as a result of studies commissioned and funded by the Institute of Petroleum. The project was carried out by an alliance of three contractors (CORDAH, DNV and ERT) working together and managed by the Institute of Petroleum. The Institute acknowledges the contributions made by all those involved with developing or reviewing these Guidelines and in particular, the members of the Task Group who provided the ongoing technical direction for the project. The Task Group included the following industry and international representation: (Alphabetic)

Mr P (Paul) D Brindley	Genesis Engineering Consultants, London
Mr T (Tim) Curtis	Project Coordinator,
	Cordah Ltd, Environmental Management Consultants, Aberdeen
Mr E (Eric) C Faulds	Eric Faulds Associates Ltd, Aberdeen
	(formerly Shell U.K. Exploration & Production)
Mr R (Rolf) Frischknecht	ESU-Services, Uster, Switzerland
Mr R (Dick) Gamblin	DNO Heather Ltd, Aberdeen
Mr W (Bill) Griffin	Consultant, Bartlesville, USA
	(formerly Phillips Petroleum Co Ltd)
Mr O (Ove) Gudmestad	Statoil Co, Stavanger, Norway
Mr R (Bob) Hemmings	Shell U.K. Exploration & Production, Aberdeen
Dr C (Cliff) S Johnston	Formerly Environment & Resource Technology Ltd (ERT), Orkney
Professor W (Walter) Kloepffer	C.A.U GmbH, Frankfurt, Germany
Mr S (Steinar) Nesse	Det Norske Veritas AS (DNV), Stavanger, Norway
Dr G (Gordon) Picken	Cordah Ltd, Environmental Management Consultants, Aberdeen
Dr P (Peter) H Prasthofer	Chairman, Exxon Production Research Company, Houston, USA
Mr S (Sjoerd) F Schuyleman	Project Manager, Institute of Petroleum
Mr T (Thor) Sterker	ECN Energy Research Foundation, Petten, Netherlands
Mr H (Hugh) Williams	Global Maritime, London
	(formerly Heerema UK Services Ltd)

1

## **INTRODUCTION**

#### 1.1 BACKGROUND

Several generic and structure-specific calculations have been reported for the energy used and emissions produced during the decommissioning of offshore oil and gas installations and infrastructure. A preliminary review of these studies by the Institute of Petroleum (IP 1998) showed that these assessments have been performed in different ways, and that they have varied with respect to:

- --- the sources of energy consumption and gaseous emissions that have been considered;
- the raw input data that have been used;
- the way results have been calculated and interpreted.

The findings of the IP study highlighted the need for a standardized set of guidelines that could be used by the oil and gas industry to permit an accurate comparison of either:

- the estimates of energy use and emissions for the different options for any one structure, or
- the estimates of energy use and emissions for different structures.

These issues are addressed in this document, which provides guidance on how to undertake energy and emissions calculations and gives a set of preferred values for use in such assessments. The guidelines:

- set out the important assumptions and considerations to be taken into account in the assessments;
- provide a flow diagram of steps to follow to complete the assessment; and,
- --- illustrate the method using a case study selected from published literature.

#### 1.2 MAJOR SOURCES OF ENERGY USE AND EMISSIONS IN DECOMMISSIONING

Several studies have quantified the use of energy and the production of gaseous emissions during decommissioning. These studies have indicated that there are several activities or operations, commonly associated with all decommissioning options, that account for the majority of energy used and gaseous emissions. These are listed in Table 1.

Some studies have divided decommissioning options into two broad categories with respect to energy use and gaseous emissions, namely 'operations' and 'end-points'. This is a useful distinction, and the categories are defined as follows:

 Operations: These are all the offshore and onshore activities of dismantling and transporting the structure, and of recycling or treating any recovered material. Various power sources will be employed, using different types of fuel for varying periods of time.