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CFR Installation and operation:

Health, safety, maintenance and  
environmental protection guidelines

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CFR INSTALLATION AND OPERATION:  
HEALTH, SAFETY, MAINTENANCE AND ENVIRONMENTAL PROTECTION  
GUIDELINES

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## CONTENTS

	Page
<b>Foreword</b> .....	v
<b>Acknowledgements</b> .....	vi
<b>1 Introduction, scope and application</b> .....	1
1.1 Introduction .....	1
1.2 Scope .....	1
1.3 Application .....	1
<b>2 Laboratory design, safety and maintenance recommendations</b> .....	2
2.1 Laboratory site .....	2
2.2 Laboratory construction .....	2
2.3 Foundation and floor drainage .....	2
2.4 Soundproofing .....	3
2.5 Lighting .....	3
2.6 Telecommunications .....	3
2.7 Toilet, washing and changing facilities .....	4
2.8 Benching, racking and storage .....	4
2.9 Concrete plinths .....	4
2.10 Air extraction .....	5
2.11 Fume hoods .....	5
2.12 Heating and air conditioning .....	6
2.13 Reference fuel dispensing and test sample storage .....	6
2.14 Refrigeration .....	7
2.15 Lifting equipment .....	7
2.16 Security and access .....	8
2.17 Signage .....	9
2.18 Fire protection and equipment .....	9
<b>3 Installation safety recommendations</b> .....	10
3.1 General .....	10
3.2 Electrical .....	10
3.3 Water supply .....	11
3.4 Compressed air .....	12
3.5 Drainage .....	13
3.6 Work equipment .....	13
3.7 Crankcase ventilation .....	13
3.8 Exhaust system .....	14
3.9 Safety devices .....	14

---

<b>Contents Cont...</b>	<b>Page</b>
<b>4 General health and safety control measures</b> .....	16
4.1 Personal protection equipment .....	16
4.2 Training .....	17
4.3 First aid .....	17
4.4 Risk assessment .....	18
4.5 Emergency shut down and evacuation .....	18
4.6 Portable electrical equipment .....	19
4.7 Ergonomics .....	20
4.8 Computer .....	20
4.9 Tools .....	21
4.10 Substances hazardous to health .....	22
4.10.1 Control .....	22
4.10.2 Petroleum products .....	23
4.10.3 Tetra ethyl lead .....	24
<b>5 Operation and maintenance hazards and typical control measures</b> .....	26
5.1 Hot surfaces .....	27
5.2 Manual handling .....	28
5.3 Slips, trips and falls .....	29
5.4 Moving parts .....	30
5.5 Hazardous substances .....	32
5.6 Fire and explosion .....	35
5.7 Disposal of toxic and chemical waste .....	37
5.8 Spillage .....	38
5.9 Electrical shock .....	39
5.10 Storage and handling of large quantities of flammable liquids .....	40
5.11 Lone working .....	42
5.12 Compressed air and liquids .....	43
5.13 Noise .....	45
5.14 Hazardous vapours and micro organisms .....	46
5.15 Access .....	48
<b>Annex A – Abbreviations</b> .....	49

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## FOREWORD

This publication was prepared on behalf of the Energy Institute's TMS SC-B-1 CFR Engines panel.

This document has been written to provide guidance on how to comply with specific health, safety, maintenance and environmental requirements within the CFR installation and operating environment.

This document provides guidance to assist those involved in:

- laboratory design;
- installation and maintenance of CFR engines, and
- operation of CFR engines.

Whilst these guidelines have been written in the context of the United Kingdom (UK) legislation and regulatory framework, the principles set out in this document can similarly be applied to other countries providing national and local statutory requirements are complied with. Where the requirements differ, the more stringent should be adopted. A similar legislative and regulatory framework generally applies elsewhere in the European Communities.

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Suggested revisions are invited and should be submitted to the Technical Department, Energy Institute, 61 New Cavendish Street, London, W1G 7AR.

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- Brian Logan (ConocoPhillips Ltd.)
- John Phipps, Consultant to the EI

The Institute wishes to record its appreciation of the work carried out by them.

# **1 INTRODUCTION, SCOPE AND APPLICATION**

## **1.1 INTRODUCTION**

This EI document has been written with the intention of providing CFR operators with a comprehensive text describing the specific health, safety, maintenance and environmental requirements within the CFR installation and operating environment.

By adhering to the design and operational recommendations detailed in this publication a CFR facility should offer the proper environment in which operators can work safely and engines can function correctly.

Due to the diversity of disciplines required to ensure that a CFR facility is operational, it is likely that some work required, should be provided by certificated professionals; this includes any electrical instruction or installation. As such, any electrical or similar recommendations or suggestions within the document should be verified by a competent individual.

## **1.2 SCOPE**

This publication provides comprehensive guidance starting from the initial requirements to consider when deciding where to locate a CFR facility, through to the mitigation of hazards when operating a CFR engine unit for testing or maintenance purposes.

This publication does not override any manufacturer's or institute's instructions or guidelines.

## **1.3 APPLICATION**

Whilst written in the context of the United Kingdom (UK) legislation and regulatory framework, the principles set out in these guidelines can similarly be applied to other countries providing national and local statutory requirements are complied with. Where the requirements differ, the more stringent should be adopted. A similar legislative and regulatory framework generally applies elsewhere in the European Communities.