



API Manual of Petroleum Measurement Standards TR 2570

EI Hydrocarbon Management HM 56

Continuous On-line Measurement of Water Content in Petroleum (Crude Oil and Condensate)

First Edition, October 2010

### API MPMS TR 2570/EI HM 56

# Continuous On-line Measurement of Water Content in Petroleum (Crude Oil and Condensate)

First Edition, October 2010

Published jointly by

API and ENERGY INSTITUTE LONDON

The Energy Institute is a professional membership body incorporated by Royal Charter 2003
Registered charity number 1097899

### **Special Notes and Disclaimers**

API and EI publications are recommended for general adoption but should be read and interpreted in conjunction with Weights and Measures, Safety, Customs and Excise and other regulations in force in the country in which they are to be applied. With respect to particular circumstances, local, state, and federal laws and regulations should be reviewed. Such regulatory requirements have precedence over corresponding clauses in API/EI publications. However, where requirements of API/EI publications are more rigorous, then their use is recommended.

The information contained in this publication is provided as guidance only. Neither API and EI nor any of API/EI's employees, subcontractors, consultants, committees, or other assignees make any warranty or representation, either express or implied, with respect to the accuracy, completeness, or usefulness of the information contained herein, or assume any liability or responsibility for any use, or the results of such use, of any information or process disclosed in this publication. Neither API and EI nor any of API/EI's employees, subcontractors, consultants, or other assignees represent that use of this publication would not infringe upon privately owned rights.

API/EI joint publications may be used by anyone desiring to do so. Every effort has been made by the Institutes to assure the accuracy and reliability of the data contained in them; however, the Institutes make no representation, warranty, or guarantee in connection with this publication and hereby expressly disclaim any liability or responsibility for loss or damage resulting from its use or for the violation of any authorities having jurisdiction with which this publication may conflict.

API/EI joint publications are published to facilitate the broad availability of proven, sound engineering and operating practices. These publications are not intended to obviate the need for applying sound engineering judgment regarding when and where these publications should be utilised. The development and publication of API/EI joint publications is not intended in any way to inhibit anyone from using any other practices.

Nothing contained in any API/EI joint publication is to be construed as granting any right, by implication or otherwise, for the manufacture, sale, or use of any method, apparatus, or product covered by letters patent. Neither should anything contained in the publication be construed as insuring anyone against liability for infringement of letters patent.

API/EI are not undertaking to meet the duties of employers, manufacturers, or suppliers to warn and properly train and equip their employees, and others exposed, concerning health and safety risks and precautions, nor undertaking their obligations to comply with authorities having jurisdiction.

The above disclaimer is not intended to restrict or exclude liability for death or personal injury caused by own negligence.

The Energy Institute is a professional membership body incorporated by Royal Charter 2003.

Registered charity number 1097899, England

Copyright © 2010 by API, Washington D.C. and Energy Institute, London:

All rights reserved.

No part of this work may be reproduced, stored in a retrieval system, or transmitted by any means, electronic, mechanical, photocopying, recording, or otherwise, without prior written permission from the publisher.

### Foreword

This publication was prepared jointly by the American Petroleum Institute Committee on Petroleum Measurement and the Energy Institute Hydrocarbon Management Committee.

The American Petroleum Institute Committee on Petroleum Measurement (COPM) and the Energy Institute's Hydrocarbon Management Committee (HMC) are responsible for the production and maintenance of standards and guides covering various aspects of static and dynamic measurement of petroleum. The API/EI Joint Committee on Hydrocarbon Management (JCHM), its sub-committees and work groups consist of technical specialists representing oil companies, equipment manufacturers, service companies, terminal and ship owners and operators. The API/EI JCHM encourages international participation and when producing publications its aim is to represent the best consensus of international technical expertise and good practice. This is the main reason behind the production of joint publications involving cooperation with experts from both the API and EI.

This technical report (TR) is intended to provide a performance basis for the use of on-line measurement of water content in petroleum (crude oil and condensate) in real-time using an On-line Water measurement Device (OWD) and to collect consistent data. However, it is not intended to preclude the use or development of any other technologies or methods. To gain a better understanding of the methods described in this standard, the reader should review in detail the latest editions of the publications, standards, and documents referenced herein.

SI units are used throughout this publication as the primary units of measurement since this system is commonly used in measurement and sampling. However, U.S. Customary (USC) units continue to be used in some applications. Therefore, both SI and USC units are shown (with USC in parentheses).

This TR is not intended to supersede any safety or operating practices recommended by individual operating companies, nor is the publication intended to supersede any other safety or environmental considerations, local regulations, or the specific provisions of any contract. For reasons of safety, only approved equipment certified intrinsically safe or otherwise approved suitable for its intended use shall be used.

API/EI publications are published as an aid to procurement of standardised equipment and materials and/or as good practice procedures. These publications are not intended to inhibit purchasers or producers from purchasing or producing products made to specifications other than those of API or EI.

Classified areas may vary depending on the location, conditions, equipment, and substances involved in any given situation. Users of this standard should consult with the appropriate authorities having jurisdiction. Users of this TR should not rely exclusively on the information contained in this publication. Sound business, scientific, engineering, and safety judgment should be used in employing the information contained herein.

Shall: As used in a TR denotes a minimum requirement in order to conform to the requirement.

Should: As used in a TR, denotes a recommendation or that which is advised but not required in order to conform to the requirement.

This publication was produced following API/EI standardisation procedures that ensure appropriate notification and participation in the developmental process and is designated as an API/EI standard.

Questions concerning the interpretation of the content of this publication or comments and questions concerning the procedures under which this publication was developed should be directed in writing to the Director of Standards, American Petroleum Institute, 1220 L Street, NW, Washington, D.C. 20005, USA, or the Technical Department, Energy Institute, 61 New Cavendish Street, London, W1G 7AR, UK.

Requests for permission to reproduce or translate all or any part of the material published herein should also be addressed to the Director of Standards (API) or the Technical Department (EI). Generally, API/EI standards are reviewed and revised, reaffirmed, or withdrawn at least every five years. A one-time extension of up to two years may be added to this review cycle. Status of the publication can be ascertained from the API Standards Department, 1220 L Street, NW, Washington, D.C. 20005, USA, or the EI Technical Department, Energy Institute, 61 New Cavendish Street, London, W1G 7AR, UK.

A catalogue of API publications can be found at <a href="https://www.api.org/publications">www.api.org/publications</a>

A catalogue of EI publications can be found at <a href="https://www.energyinstpubs.org">www.energyinstpubs.org</a>

Suggested revisions are invited and should be submitted to the Standards Department, API, 1220 L Street, NW, Washington, D.C. 20005, USA, <a href="mailto:standards@api.org">standards@api.org</a> or to the Technical Department, Energy Institute, 61 New Cavendish Street, London, W1G 7AR, UK.

### **Contents**

|                               | P   | age               |
|-------------------------------|---|-------------------|
| 1                             | Scope   | . 1               |
| 2                             | References  | . 1               |
| 3                             | Definitions   | . 1               |
| 4                             | Significance and Use  | . 3               |
| 5<br>5.1<br>5.2<br>5.3<br>5.4 | OWD Operating Criteria  General  Measurement Criteria  Installation Requirements  Auxiliary Instrumentation | . 4<br>. 4<br>. 5 |
| 6<br>6.1<br>6.2               | Initial Acceptance Testing of OWD Systems   | . 5               |
| 7<br>7.1<br>7.2<br>7.3<br>7.4 | Ongoing Verification  | . 8<br>. 9<br>. 9 |
| 8<br>8.1<br>8.2               | Audit Trail and Security  | 12                |
| Anne                          | ex A (informative) OWD Applications   | 13                |
| Ann                           | ex B (informative) Typical OWD Installation Diagrams  | 15                |
|                               | ex C (informative) EXAMPLE Worksheet for OWD Acceptance Testing Using an Average stantaneous Samples        | 17                |
| Figu<br>1<br>2<br>B.1         | res Typical Timing Diagram for One OWD System Test Run  | . 7               |
| B.2                           | Typical In-line OWD Installation  |                   |
| Table<br>1<br>2               | es Potential Uncertainty Influencers  |                   |

### Introduction

The purpose of this technical report is to provide guidance for the installation and operation of an On-line Water measurement Device (OWD) for on-line measurement of water content in petroleum (crude oil and condensate) in real-time. Guidance is also provided for the collection of consistent data to allow for long term performance assessment. Applications for the OWD include pipeline and marine applications, use as an operational tool for allocation of production, or other forms of non-custody transfer process management.

OWDs can be used in conjunction with other methods of water determination or as a stand-alone method. However, automatic sampling may be essential for determining other petroleum fluid properties and when the retention of samples is required for audit.

The OWD should be tested for acceptance as described in this technical report, and go through an on-going verification program as described in this technical report. Operation with different crude oils and different conditions may require additional testing and verification. This technology should be viewed as one of several methods to determine the water in petroleum and petroleum products. The method for measuring water in petroleum should be selected with consideration given to installation, application, and properties of the product(s) being measured.

## Continuous On-line Measurement of Water in Petroleum (Crude Oil and Condensate)

### 1 Scope

This technical report will provide guidance for the application, installation, operation, verification, and proving of OWDs for use in the non-custody transfer measurement of water in crude oil and condensate.

### 2 References

API Manual of Petroleum Measurement Standards

API MPMS, Chapter 5, Metering

API MPMS, Chapter 7, Temperature Determination

API MPMS, Chapter 8, Sampling (all sections)

API MPMS, Chapter 9, Density Determination

API MPMS, Chapter 10, Sediment and Water

API MPMS, Chapter 13, Statistical Aspects of Measuring and Sampling

API MPMS, Chapter 20.1, Allocation Measurement

API MPMS, Chapter 21.2, Flow Measurement Using Electronic Metering Systems

API Recommended Practice 87, Recommended Practice for Sampling and Analysis for Crude Oil Streams Containing from 2 % to 50 % Water by Volume

ISO Guide 98 <sup>1</sup>, *Uncertainty of Measurement*—Part 3: Guide to the Expression of Uncertainty in Measurement (GUM: 1995)

ISO 3171, Petroleum Liquids – Automatic Pipeline Sampling

NFOGM <sup>2</sup>, Handbook of Water Fraction Metering

NFOGM, Handbook of Uncertainty Calculations—Fiscal Metering Stations

### 3 Definitions

For the purposes of this document, the following definitions apply:

### 3.1

### dissolved water

Water in solution in petroleum and petroleum products.

International Organization for Standardization, 1, ch. de la Voie-Creuse, Case postale 56, CH-1211, Geneva 20, Switzerland, www.iso.org.

<sup>&</sup>lt;sup>2</sup> Norwegian Society for Oil and Gas Measurement, P.O. Box 252, 1326 Lysaker, Norway, www.nfogm.no.