

ENERGY WORLD



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January 1986

Number 132

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The CEGB follows a policy of open information, making available a wide range of leaflets and films about the power system. Arrangements can be made for parties to visit nuclear power stations and many other CEGB installations. In addition, CEGB engineers and scientists are available to give talks on energy and nuclear power to interested groups in England and Wales.

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I wish to arrange for a visit by a speaker on nuclear energy.

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The Institute of Energy

Presidential officers and honorary officers 1986/87

The undermentioned have been elected by council to take office following the annual general meeting on 27 May 1986:

PROF J SWITHENBANK to become president

DR E G MASDIN to become president-elect

C E PUGH to become a vice-president

PROF A WILLIAMS — honorary secretary

DR W A SIMMONDS — honorary treasurer

Election of council 1986-87

Following the AGM, the undermentioned will retire:

DR N J D LUCAS

The undermentioned will retire but are eligible for re-election:

C R COLEMAN

B LUBERT

W TIPLER

The undermentioned have been nominated by council:

C R COLEMAN

B G GILLS

THE REVD DR J H HARKER

C R E HILLYER

B LUBERT

W TIPLER

Nominations have been made but any 10 corporate members may nominate in writing any duly qualified person to serve on council. Such nominations, together with the written consent of the nominee to serve, should reach the secretary of the Institute not later than eight weeks before the AGM, but preferably earlier. (Members are not, however, permitted to join in the nomination of more than three persons in any one year).

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Institute of Energy
 Future conferences
 Branch: 1986
 Merseyside
 19 Mar (T/W). Two-day seminar: *Fuel
 trends: economics and utilization.*
 Liverpool Polytechnic.

Yorkshire
 Apr (W). One-day symposium:
Combined heat and power. University of
 Sheffield. Joint symposium with
 Hemel Hempstead. See loose insertion (UK copies).

1986 February meetings
 Scottish
 Feb (Tu). Review of renewable energy,
 by Dr J Twidell (University of
 Strathclyde). Royal Scottish Automobile
 Club, Blythswood Square, Glasgow at
 10.30 h (tea/coffee and sandwiches at
 10.00 h).

South Wales and West of England
 Feb (W). Half-day meeting: *Unusual
 problems and applications in combustion.*
 University College, Cardiff from 1330 to
 16.00 h. Joint meeting with IChemE (S
 Wales section).

Midlands
 Feb (Th). New concepts in gas-fired
 infra-red process heating, by D E Smith
 (Fordy Combustion Engineering).
 University of Aston in Birmingham at
 10.00 h.

East Midlands
 Feb (Tu). The prospects for renewable
 energy sources in the UK, by Dr R H
 Taylor (CEGB). Broadmarsh Centre,
 Nottingham at 1900 h (tea and biscuits
 from 1830 h).

North Western
 Feb (W). Energy Efficiency Year and
 energy building services engineer, by Robin
 Gardner (Energy Efficiency Office, NW
 Region). School of Architecture,
 University of Manchester at 1800 for 1830
 h. Joint meeting with NW Branch,
 ICBSE.

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South Coast

12 Feb (W). Electricity tariffs, by M
 Severs (Southern Electricity). Electro-
 heating, by a speaker from Southern
 Electricity. Room A2/1, Anglesea Road
 Building, Portsmouth Polytechnic at
 1400 h. *Solent Energy Managers' group
 meeting to which South Coast branch
 members are cordially invited.*

South Coast

13 Feb (Th). The second generation
 reciprocating engine, by J P Pirault (Ford
 Motor Company). Lecture Theatre
 AB011, Architecture/Biology Block,
 Portsmouth Polytechnic, St. Michael's
 Road, Portsmouth at 1900 h.

South Coast

17 Feb (M). Open meeting, Engineering
 Council Regional Organization (Southern
 Branch): *What happened at Regional
 Assembly.* Building 34, Lecture Theatre,
 Education Department, University of
 Southampton at 18.45 h.

North-Eastern

18 Feb (Tu). Problems encountered in
 North Sea operations, by A Gerrity
 (platform manager, Shell Exploration
 and Production, Aberdeen). Lecture
 Theatre, British Gas Corporation's
 Engineering Research Station,
 Killingworth at 1700 h (tea and biscuits
 before meeting). Joint with IGasE.

Scottish

18 Feb (Tu). Water treatment for shell
 boilers. Legionnaires disease, cooling and
 a/c plants. By D H Kelly (Houseman
 (UK)). Royal Scottish Automobile Club
 at 1600 h. Joint meeting with CIBSE.

North-Western

19 Feb (W). Annual dinner. Manor Hey
 Hotel, Urmston, Manchester.

Yorkshire

19 Feb (W). Fuel requirement for the
 smaller modern coal-fired boiler, by M
 Pittwood (senior fuel technologist,
 Marketing Dept, NCB, Yorks). AHED
 House, Ossett at 1430 h.

Loose insertions this issue: (1) Annual Luncheon ticket application; (2) CHP — one-day symposium; (3) CICC conference, Nottingham; (4) E Midlands meeting

Wind energy conversion

Proceedings of the 1985 Seventh British Wind Energy Association Conference
 Edited by A D Garrad
 Mechanical Engineering, London
 314pp. £41.00 UK £51.00 Overseas

The subject material covered by the 40 papers is comprehensive and by and large the papers have been well selected. Nineteen papers describe some of the latest theoretical and experimental developments of wind turbines with emphasis being on British work. Some of the papers however, are update reports on current work programmes and should be read with reference to previous conference proceedings.

Wider aspects of wind energy are addressed by six papers covering meteorology, climatology, material and electrical aspects and six papers covering applications and wind energy conversion system operation.

The technical content of the book is balanced by nine papers on the national wind energy programmes of the UK (2),

Sweden, Canada, Belgium, Algeria, Romania, Denmark and the USA. These are informative and provide a useful amount of background material, and are not without an injection here and there of national and commercial point-scoring.

Whilst in themselves informative, the understandably limited selection of overseas papers may give a reader unfamiliar with wind energy R and D, the wrong impression that it is an accurate reflection of overseas work. The wind energy programmes in, for example, Ireland, Australia, New Zealand, India, China, are not covered. It is not clear why, apart from the UK review, these particular overseas papers were selected.

For anyone who is active or maintains close interest in wind energy R and D in the UK, the book is virtually obligatory and will undoubtedly be obtained by them, even if only to maintain the set. The book is not intended to be a textbook on wind energy but nevertheless, it would be a valuable first purchase to anyone active in engineering R and D who wishes to explore the subject areas. The delegates

list is a veritable who's who in wind energy and the references quoted in the papers contain many of the classic books and papers on wind energy. The reader therefore has no difficulty in identifying further important publications.

Since the book is the seventh volume in a continuing set it is not a stand alone text. Therefore, although it is not useful as a policy for BWEA proceedings, a reviewer would have liked to have seen a preface written by the editors giving some introduction and putting it into context with previous conferences.

The book adopts the usual procedure of reproducing the author's typescripts in their original forms. This has led inevitably to a number of typographical errors. These however are not distracting although reference to the 'Organizing Committee and the British Wind Energy Association, and the fact that the title of one paper bears no resemblance to that given in the index are irritating in a book of this class.

Dr Robert Johnson

Economic potential of coal-water mixtures

J R Siemon
 IEA Coal Research
 100pp. £100 (non-member countries)
 £50 (member countries)

Since the oil crisis, started by the Yom Kippur war, there has been increased interest in finding economic alternatives to oil as an energy source. One alternative that is frequently discussed is the addition of finely ground coal to water, known as coal-water mixture (CWM) as replacement for heavy or residual fuel oil.

This publication which is part of an excellent series produced by the International Energy Agency gives a good discussion both on the technological and economics of CWM. A credit worthy feature is the detailed cost analysis that is given broken down into capital, working capital and operating costs. The focus of the report is on the economic issues relevant to the emergence of this new liquid fuel. The discussion ranges from full-scale plants, potential markets, equipment required to burn CWM

efficiently and the conversion costs of existing facilities.

There is a review of the use of CWM in boilers, diesel engines, in the iron and steel industry, as well as other applications such as rotary kilns. The economics of CWM use is particularly highlighted in industrial boilers as well as in electric power generation. Also, there are market case studies in selected countries including the United Kingdom and the United States.

The report is clearly illustrated and is precisely written. It includes an excellent bibliography as well as very interesting appendices to support the document on such topics as emission standards in IEA/OECD countries, exchange rates and consumer price indices, and a process description for a CWM preparation plant.

There is much to interest both technological economists and fuel and energy technologists within this report on an area of considerable potential both as a replacement for oil and a means of making coal a more transportable commodity.

Dr Alan Stainer

while interesting, are only of limited value to readers in the UK and Europe.

I would have enjoyed a long introduction (certainly more than two pages), some general conclusions and bibliography. An index could also have been included. These missing elements would have helped to weld together the four case studies into a really coherent and useful text.

The book could be of academic interest to those readers who are investigating the United States regulatory system. As well as federal legislation, the four projects also had to accommodate state and local environmental regulations on pollutant control and site planning.

The subject of refuse derived fuel has attracted considerable interest in the last couple of years. Several recent seminars, conferences and books have reflected the growing importance of this source of materials and energy.

In conclusion I think that it would be wise for those wishing to discover more about this topic to avoid this book and to contact ETSU or other specialist companies who have produced more up to date literature which is relevant to the UK.

Andrew W Cox

Resource recovery project studies

Brown, Vence & Associates
 Ann Arbor Science, USA, 1983
 165pp. £30.00

This report was commissioned by the California Waste Management Board who have been actively supporting the development of domestic waste utilization projects within the state. The Board commissioned studies of four operating 'waste to energy' projects in the states of Maine, Wisconsin, Massachusetts and Ohio.

A range of issues are considered in each case study — project financing and risk assessment, the control of air pollution, the management of ash residues, and local community acceptability of ash residues, and local community acceptability. Solutions to these problems are necessary if the technology is to be adapted to the needs of California and other states that are apparently facing a 'garbage crisis'.

In several crucial areas this book is seriously flawed. Because it was produced for the United States market it only contains non-SI units. The case studies,

The economics of coal for steam raising in industry

Robert S Holcomb and Mike Prior
 IEA Coal Research, London, April 1983
 99pp. £50.00.

This publication examines the status of coal utilization for industrial boilers and the economic prospects for an increased use of coal to displace oil/gas fired steam

capacity in several IEA countries. It takes account the environmental restraints which exist and the technical options which are available.

In addition there is a status review of several 'advanced' coal-based technologies, which are recently available options for fuelling industrial boilers. The report comments on their likely attractiveness.

Five countries were chosen for study: Denmark, the Federal Republic of Germany, the Netherlands, United Kingdom and the United States. These countries offer contrasting situations for example, in size of plant, fuel pricing and environmental standards — which illustrate why prospects for increasing coal use depend on circumstances within country.

The chapter on the United Kingdom contains a detailed examination of the economics of the conversion of oil and gas-fired boilers to coal-firing. The main factors that influence such conversions — boiler plant capital costs, fuel costs, operating labour costs and annual labour costs are shown for four typical boiler plants (sizes ranging from 5 to 60 MW). One of the principal conclusions of the report is that at current prices of oil, gas and coal, coal firing in industrial boilers is usually economic in those sectors of industry which have high lead factors. This applies both to retrofit conversion of existing oil burners, where this is possible, and to new replacement coal-fired boilers. A 15% movement of fuel prices in favour of coal was also thought likely to make conversion attractive in a much greater part of industry.

This valuable study compliments the earlier reports produced by Cheshire and Robson at the Science Policy Research Unit, Sussex University.

I recommend that anyone who is involved in the field of coal utilization and is interested in converting to coal (especially the industrial sectors) should read this report.

Andrew W Cox

Tomorrow's world — Energy

Malcolm Brinkworth
British Broadcasting Corporation, 1985
28 pp. £5.95

Tomorrow's World is a television series which has been running for 20 years and is one of the few programmes which publicises technical subjects in a way that makes them interesting or even in some cases exciting to the television viewer.

This book on energy has the style of a spoken commentary from a television presentation. It is not clear whether the material was in fact a television series although I cannot recall one. The book can therefore be generally welcomed as it makes energy topics both readable and interesting.

The scheme of the book is to present some material about the main current source of energy in the world — fossil

fuels, dwelling particularly on their problems, exhaustion of supplies in the not too distant future and pollution from the oxides of nitrogen, sulphur and carbon. There is a short section on the difficulties of effluent cleaning. The first alternative, nuclear is described but here the breeder reactor is associated with a 'plutonium economy', by implication undesirable and a chapter entitled 'A radioactive future?' gives basically a media view of the effluents from nuclear power.

So, both of the main sources of power have their problems which can make their long term use unacceptable. The rest of the book covers the alternatives: solar, in the chapter 'A ray of sunshine'; biomass, 'Power from plants'; wind power, 'Blowing in the wind'; geothermal energy, 'Power from the sea'.

Dealing with so many topics in a short book with many illustrations cannot produce a comprehensive analysis of the relative merits or roles of so many alternatives and one would not expect this in a book aimed at the general reader or viewer. However, as well as the main advantages, the fundamental and mechanical problems of each development are presented. Many schemes which are not widely publicised in Britain are mentioned such as the solar air collector which drives the turbine at the base of a high chimney with the air heated by the sun, solar powered satellites beaming energy to earth receiver stations, a tropical island scheme where the larger ocean waves top up a lagoon which drives a turbine as the water flows back to the ocean, and the tidal current devices which could use the high velocities as the tide surges through narrow channels.

The energy engineer would therefore find the book useful as a reasonably fair summary and listing of most of the important current renewable energy work and thinking. To such a reader, the reviews of fossil and nuclear energy which take up about half of the book may be less useful.

There are several editing and printing errors which are probably inevitable in a book of this type. Most will be evident to engineering readers. Perhaps the most worrying is on the title page where a picture showing mainly harmless water vapour from power station cooling towers is entitled 'The environmental cost of fossil fuels'. The section on acid rain cannot be regarded as technically balanced. The situation is complicated and conclusions not as clear as those given here. Spent nuclear fuel is not 'one of the most dangerous substances known to man' particularly when handled in a responsible way.

With these reservations, which I suppose are always to be expected in 'popular' presentations of these subjects and even here the balance is better than in most television and newspaper material, the book is to be welcomed. It would be particularly good for school libraries and students who should be encouraged to read it, not for its technical

excellence but to make energy engineering appear what it is for many of us, as a fascinating field with a wide range of alternatives each one with its characteristics, advantages and disadvantages.

N G Worley

Natural gas trade in North America and Asia

Jonathan P Stern
Joint Energy Programme — Energy
paper No 15
Gower Publishing Company, 1985
272 pp. £21.95

This is the second part of a two-volume study of the international gas trade which concentrates on the policies of countries which currently import and export natural gas and those which may do so in the future.

The first volume was concerned with the trade in Western Europe. This volume considers the trade in North America and Asia, plus the policies of the various countries.

While the text deals with the development of domestic gas markets and industries in exporting and importing countries, it also manages to illuminate the options and motivations behind the international trade of this fuel.

The study is not primarily model-orientated. The authors have provided the context in which the economic, commercial, political and strategic factors involved in the trade can be understood, from the perspective of both the exporter and importer.

North America and Asia are covered in the same volume, but they are examined in two separate parts. While there are strong trade links between the two continents the reader will notice that the differences between the North American and the Japanese markets emerge more strongly than the similarities.

The study concentrates on the natural gas trading policies of the two continents and deals only briefly with the demand situations in each market. To overcome this deficiency there are numerous references to earlier studies.

There is also an emphasis on the political aspects of the trade, setting these against the better known commercial elements. It becomes apparent that while the business environment is constantly changing, certain political realities recur again and again.

Given the wealth of literature in the field of energy, it is surprising how little has been written about natural gas, and especially about the international trade in gas. The trade in natural gas was relatively small until the 1980s, when major projects, such as the Soviet gas pipeline and the expansion of the trade between the United States and Canada and Mexico, forced analysts and governments to examine the subject in greater depth.

This study is a useful contribution to the literature on the international trade in

natural gas. Anyone interested in regional foreign trade and foreign policy issues should find it useful.

Andrew W Cox

The cost and availability of Colombian Coal

Eric D Jamieson with Kathleen Jamieson
IEA Coal Research, London, March 1985

75pp. £50.00

This study of Colombian coal prospects, which was commissioned by IEA Coal Research, overviews the potential impact of Colombian coal exports on the world thermal coal trade over the next 15 years.

The report examines the physical, technical, economic, political and financial constraints and other imperatives that are shaping the emerging modern coal industry in Colombia. The reasons for the relatively sudden and large scale entry of Colombian thermal coal exports into the world market are assessed and their commercial prospects evaluated.

The important contributions of foreign developers, and foreign investment in new developers, are analysed in relation to the Colombian balance of payments record and creditworthiness with international lending institutions.

The conclusions are drawn on projected production of coal for internal use in Colombia and on projected levels of commercially viable thermal coal production that will be able to enter the world market of competitive prices.

The principal conclusions from the study are that up to 35Mt/y of Colombian thermal coal could be marketed at prices close to current world levels. However, because of present depressed world demand and apparent hesitation by international financial institutions to advance capital for projects beyond the two now under development at El Cerrejon, the amount of Colombian coal entering the world market is unlikely to

exceed 16Mt/y until the 1990s.

The authors of this report have apparently conducted a lengthy investigation in Colombia of the large volume of related literature, most of which was in Spanish.

They have produced an extremely well structured report packed full of diagrams, tables and a selection of colour illustrations. It should be essential reading for anyone interested in the international coal trade and the development of a major mining project.

This is the first of a series of reports being prepared by IEA Coal Research analysing the availability and cost of coal in all the world's significant coal exporting countries. The aim of these reports is to produce a comprehensive view of factors which will determine quantities, qualities and prices of coal in international trade over the next twenty years. Future reports will shortly be published on the United States, Canada, South Africa, Australia, the communist countries and also minor coal exporters. I hope they prove to be of the same high standard as this report on Colombia.

Andrew W Cox

A 1983 view of non-conventional energy sources

Editors: G Furlan, N A Mancini and A A M Sayigh
World Scientific Publishing Company, USA, 1985
826 pp. £68.80

This large volume contains the papers presented at the 1983 international conference and workshop on the *Physics of non-conventional energy sources* which were held at the International Centre for Theoretical Physics, Trieste.

A large number of topics are covered by the 30 papers which are divided into seven sections. Useful utilization (thermal, electrical, chemical, economics,

planning and storage areas) plus wind energy, biomass conversion and hydrogen energy.

An examination of the list of participants showed that the conference contained representatives from many developed and developing countries.

The UK was well represented with interesting papers from Richard Ed (Energy planning with special reference to developing countries), David H (Photobiological production of fuels and chemicals) and Geoff Watson (Small wind systems for remote locations, and Wind energy conversion systems — horizontal and vertical axis machines).

The papers from the conference and workshops allow the reader to make an assessment of the development status of several technologies, however, I do not feel they will appeal to the specialist. Many of the papers are little more than introductions to the various topics, with some authors appearing to have revamped earlier standard papers.

It must be said, however, that many of the papers are of a practical nature and contain a large number of references for anyone wishing to carry out further reading and research.

This volume should provide an excellent starting point for students who are seeking reliable reading material on these 'non-conventional energy sources'. It should prove a useful addition to the libraries of universities and colleges for further education.

Andrew W Cox

Publications received and noted

CIBSE

The calculation of glare indices (technical memorandum no 10)

Department of Energy

Digest of United Kingdom energy statistics 1985

Filtration Society

Filtration dictionary and glossary

An introduction to the PWR nuclear power station

Three video programmes made by CEGB and UKAEA on the pressurized water reactor, in which John Ward of AERE Harwell is interviewed by TV presenter Barry Westwood;

Programme 1 (half-hour) Basic principles

Programme 2 (two x half-hour) The nuclear steam supply system

Programme 3 (half-hour) Safety Equipment

These videos can be obtained on FREE loan or purchase from:

Viscom Film and Video Library,

Park Hall Road Trading Estate, London SE21 8EL (tel 01-761 3035)

The management and disposal of radioactive waste*

E Ginniff† and I M Blair PhD**

Introduction

Disposing of society's waste has never been a popular or glamorous activity. It is one of those things that, although we realize it is necessary, we would rather not know about and we would rather someone else did it. In local government circles there is no shortage of council members wishing to have their names associated with a new school, an elegant public park or a library building. When it comes to a similar association, however, with a much-needed drainage system or waste disposal site, volunteers seem to be rather thin on the ground.

Nevertheless, modern industrial society produces large quantities of wastes, some of it very toxic, some less so, and all of it, if not disposed of satisfactorily, capable of producing an adverse environmental impact.

The nuclear generation of electricity and the use of radioactivity and radiation techniques for a wide variety of medical and industrial applications inevitably leads to the production of various categories of radioactive wastes, which must be managed and ultimately disposed of in a responsible manner. The purpose of this paper is to describe the various categories of radioactive wastes, how they arise and what are the current practices and future proposals for its management and disposal.

*Radioactivity and radiation: How can they harm?

Radioactive material emits radiation, and radiation can cause harm to man and other living things. It is essential therefore to appreciate the nature and extent of this potential risk in order to understand the techniques used and proposed for the handling of radioactive waste.

Certain atoms are inherently unstable, and transform themselves into a more stable form by emitting a small packet of energy. The process of transformation is called radioactivity, and the stream of packets of energy is referred to collectively as radiation. The emitted energy dissipates itself in the material surrounding the radioactive substance. If this material is living tissue, the energy dissipation can lead to cell damage. This is not necessarily serious as living organisms have, over their evolutionary history, developed a mechanism for repairing and replacing cells that have become damaged or killed by a variety of agents, of which radiation is only one.

If, however, the organism is subjected to a very large dose of radiation, the amount of damage can overwhelm the repair mechanisms and the organism will die. At lower doses it becomes ill, but eventually recovers. At yet lower doses there are no immediately observable effects; the repair mechanism takes care of the cell damage without the organism ever being aware of it. Long term effects might occur however, as the repair mechanism is not

perfect, and cancers may develop at the site of any imperfections in later years. At lower doses still even these long term effects are of no significance. This does not prove that there is no effect at these lower levels; merely that if there are any effects they are completely swamped by the many other causes that can give rise to these diseases.

The relationship between radiation dose to the human body and consequential biological harm has been extensively studied; there have been more than 80 000 relevant papers in the published literature over the past 70 years or so. In fact it must be the most thoroughly researched and best understood of all the environmental hazards, both natural and man-made, to which man is subject. In the regime of no significant long-term effects, for radiological protection purposes a linear extrapolation down from the region of observable effects is used, which in the professional opinion of the overwhelming majority of radiobiologists gives a generous over-estimate of the possible effect. It is in this regime of no significant long-term effects that radiation doses to workers in the nuclear industry occur, and this is confirmed by their excellent health record. Radiation doses to the public arising from the activities of the industry are of course much lower still.

One can gain confidence that this picture is essentially correct by a study of the effect of the natural radiation background. This arises from a variety of sources and Man has been subject to it throughout his evolutionary history. The doses received are in almost all cases greater than those anyone receives from man-made activities (indeed in the case of members of the public even the variation in this background dose in different parts of the world far exceed any man-made dose) and yet no adverse health effects resulting from these doses have ever been observed.

3. What is radioactive waste?

Radioactive waste falls conveniently into three categories depending on its specific activity. The most radioactive arises exclusively in the spent nuclear fuel from a reactor and is, in effect, the 'ash' from the energy-producing process itself. It comprises the fragments resulting from the break-up of the fissile uranium isotope, (^{235}U), together with transuranic elements formed by the successive neutron capture in the other uranium isotope (^{238}U), known respectively as fission products and actinides. This is the high-level waste (HLW). It is intensely radioactive; so much so that it generates heat and, when in storage, has to be continuously cooled.

Since the start of the nuclear programme in the late 1940s about 1000 m³ of HLW had accumulated and this is presently stored in liquid form in water-cooled tanks at Windscale in Cumbria, and a further 1000 m³ is expected to be produced by 2000 AD. A plant is under construction at Windscale to solidify this waste which will then continue to be stored in solid form in concrete vaults cooled by natural convection of air for a further period of at least 50 years. By that time the heat emission will

*Paper originally presented at the 92nd Environmental Health Conference, Bournemouth, Sept 1985, organized by the Institution of Environmental Health Officers, by whose kind permission the paper is published here

†Lead, Nuclear Industry Radioactive Waste Executive (NIREX)
**NIREX Scientific Adviser on Public Affairs

have fallen to a negligible level, and ultimate disposal in a deep repository will be less difficult.

Intermediate-level waste (ILW) arises principally from the intense bombardment by neutrons in the core of a reactor of originally non-active material close to the fuel; such items are the cans containing the fuel and their supporting structures. About 40 000 m³ of ILW have arisen to date and a further 40 000 m³ are to be expected by 2000 AD. It is presently stored in silos at the establishments where it is produced. Roughly speaking its specific activity is about a thousand times less than that of HLW, and hence it does not generate any significant amount of heat.

Low-level waste (LLW) is the heterogeneous rubbish that arises from any workshop or laboratory in which radioactive material is handled. It composes such things as overalls, rubber gloves, tissues etc, which are — or could have been — slightly contaminated with radioactivity by contact with such materials. Traditionally LLW has been disposed of as it arises on a year-by-year basis either at a shallow landfill site at Drigg in Cumbria, or until 1982 at sea at a site over a deep abyssal plain in the NE Atlantic. About 250 000 m³ of LLW has been produced and disposed of to date, and a similar quantity is expected to be produced by 2000 AD. Its specific activity is typically about a thousand times less than ILW and generally speaking this means that no special precautions are needed when handling it.

For completeness one should mention a fourth category of radioactive waste whose specific activity is even lower than that of LLW. If in liquid or gaseous form this is diluted and discharged to the environment; and if solid disposed of on regular domestic disposal tips; both activities requiring authorization from the Department of the Environment.

So, compared to the quantities involved in the disposal of industrial and domestic waste, those of radioactive waste are relatively modest. There is a further advantage in that radioactivity decays away with time at an entirely predictable rate whereas some toxic wastes from industry retain their hazard at a constant level in perpetuity.

4. NIREX and its role

We have seen that because of its heat emission there are sound technical reasons for continuing to store HLW. There are no such reasons for continuing to store ILW, and because of the quantities accumulated so far and those to be expected over the next few decades it seems that the time is now right to start making definite plans for its ultimate disposal.

As most of this waste arises from the nuclear generation of electricity it is entirely appropriate that those organizations comprising this sector of industry should take the lead in disposing of it. This is in accord with the 'polluter pays' principle, and it is also the case that they employ the staff with the appropriate expertise to do the job properly.

Consequently, the Nuclear Industry Radioactive Waste Executive (NIREX) was set up in 1982 as a partnership between the Central Electricity Generating Board (CEGB), the United Kingdom Atomic Energy Authority (UKAEA), British Nuclear Fuels (BNFL) and the South of Scotland Electricity Board (SSEB). Each of the partners provides staff for the Executive and shares its funding on an agreed basis. NIREX is located in accommodation close to the Atomic Energy Research Establishment at Harwell.

NIREX has the task of making proposals for the packaging, transportation and disposal of ILW. and, if

approved by the Department of the Environment, manage their implementation. NIREX has taken on responsibility for some aspects of the LLW disposal programme. It also maintains an up-to-date inventory of radioactive waste arising in this country and has embarked upon a programme to keep the public informed, both directly and through their elected representatives as to what it is doing and proposing should be done. NIREX will also assume responsibility on a contract basis, for the disposal of the smaller quantities of LLW and ILW produced by organizations other than the partners.

5. The NIREX proposals

Adequate packaging of radioactive waste prior to disposal is the first prerequisite. NIREX proposes that ILW should be immersed in a matrix of concrete. This enables it to be cast into convenient sized blocks for handling and transportation, then fixed in place and inhibiting the ingress of groundwater when placed in a repository. One important question is the longevity of concrete. We can all recount instances of concrete structures which have collapsed or have shown serious signs of deterioration after only a few years. On the other hand specimens of ancient concrete are known to have survived from Greek and Roman times. It depends on the composition of the concrete and the quality control during its preparation and with the present state of knowledge of the properties of materials the production of concrete capable of surviving even in a hostile environment for periods well in excess of a thousand years presents no particular difficulties. For the packaging of LLW, compaction in steel drums, possibly with a concrete lining, is considered adequate.

Transportation of the packaged waste from the site where it arises to a repository has to meet the very strict regulations covering the transport of all radioactive material laid down by the Department of Transport. These are designed to ensure that both the workers involved and also members of the public receive no more than negligible doses of radiation either under normal operation or even in the event of an accident. In order to comply with the regulations NIREX has produced several designs of containers which are currently being tested and evaluated. Transport will be predominantly by rail, but in some cases by road. Given the quantities of waste arising, and the packaging and containerization necessary to satisfy the regulations, we are planning in terms of about two to three trains, or equivalently 30 to 40 lorries per week arriving at the repository.

The preferred local geology and detailed engineering design of a repository depends on the category of radioactive waste to be disposed of in it. For practical purposes ILW can be divided into two sub-categories depending upon the half-lives of the radioactive elements they contain. Short-lived ILW is defined as that component containing material whose half-lives do not exceed 30 years or so. Long-lived ILW can contain material, though in some cases only in trace amounts, with half-lives of thousands or even tens of thousands of years. As a convenient rule-of-thumb one can take a period of ten times the half-life as the time taken for the radioactivity in the waste to decay to negligible levels. Thus for short-lived ILW the objective is to design a repository which by incorporating engineering design and geological features will contain the waste for more than 300 years. Man-made structures are known to have survived for very much longer than this, so one can have confidence that the objective is in principle achievable. However, or

not realistically expect such a structure to last for the very much longer period of time needed for long-lived N to decay to negligible levels. Here one must in the long-term depend on the local geology either to contain waste indefinitely or more realistically to allow it to perse at such a low rate that no harm will arise.

A good medium in which to construct a short-lived N repository is clay. The only credible mechanism whereby radioactive material can move out of a repository, apart from human intrusion, is through groundwater movement. Clay is known to be virtually impervious to water flow, possesses an 'ion exchange' property which enables it to extract dissolved material from such water that does pass through, and because of its plasticity, is able to mould itself round buried material, thus further preventing the ingress of water. We would propose to cut trenches into the clay to a depth of between 10 and 15 m, line them with concrete and emplace the packaged waste within them. When full, each trench will be covered with rolled clay, capped with an anti-intrusion barrier of reinforced concrete about one metre thick, on top of which will be placed further clay and finally the site will be landscaped. There will be no detectable radiation above natural background on top of the completed trench, and we will be required to demonstrate to the regulatory authorities that any diffusion of radioactivity from the site is so low that the radiation doses being received will not subject even the most exposed individual in this or in any future generation to a risk of greater than 1 mSv in a million per year. We know of no domestic or industrial waste disposal operation that is subject to such stringent safety requirements.

As a further repository will soon be required for LLW to supplement the facility already existing at Drigg, and as clay would again be suitable, it would make sense to locate this on the same site as that for the short-lived ILW. Trenches of only 6 m depth would be required, and studies are in hand to see if concrete lining is necessary.

NUREX has identified the Elstow Storage Depot in Bedfordshire as a site worthy of further investigation as a possible location for a repository for short-lived ILW and LLW. The Government has asked us to name two or three similar sites so that a comparison can be made, and has said that it will place a Special Development Order before the House to enable us to carry out detailed geological and engineering studies on all of them. These studies should take a year or two, and would enable us to come up with a practical design on the best site, which would then be examined through a Public Inquiry, would require a site licence from the Nuclear Installations Inspectorate, and finally would require approval from the Secretary of State for the Environment.

We are presently searching for these extra sites, and

hope to announce them later this year. Our selection procedure is designed to be as thorough and vigorous as possible.

Taking a map of the country we plot out the areas with suitable geology. From these we exclude areas of high population density and those of outstanding natural beauty, or special scientific interest. Then we take account of accessibility, as we wish to minimize the distance from the sources of the waste and to ensure that the repository is reasonably close to the existing rail or road system. We then search for available sites in the defined areas. We would prefer a site to be sufficiently large (the Elstow Storage Depot is about 450 acres) that it could take the nation's production of waste in these categories for at least 50 years.

For the disposal of long-lived ILW, a much deeper repository is required, preferably in excess of 100 metres, in a formation such as anhydrite which is known to have been dry and stable over geological periods of time. We had identified a potentially suitable site at Billingham in Cleveland, but this is no longer available. We plan to search for other sites, and we will also be investigating the possibility of disposing of this type of waste under the sea bed on the Continental Shelf, either by using established oil exploration technology, or by tunnelling out from the coastline.

The deep ocean disposal of LLW has been temporarily suspended while further international studies are done on its environmental acceptability. These studies should be completed later this year and if they prove satisfactory we hope that option can be re-opened, as we believe that for certain categories of LLW, for example tritium contaminated waste, this is the best environmental route for disposal.

6. Public acceptance

We are convinced that the design, construction and operation of a repository for the disposal of ILW and LLW is not technically difficult, and can be achieved comfortably within the limits of existing technology. However, because of the emotive reaction to all things radioactive, obtaining public acceptance to our proposals is proving to be a major obstacle. We have gone to considerable lengths to explain what we are proposing to do, for example we have held about 30 public meetings in the Elstow area and trust that in the long term a more thorough understanding of the position by members of the public will lead to a better appreciation and even acceptance of the strategy being proposed.

The sympathetic understanding of our task by those professionally responsible for environmental health would of course be of considerable assistance in achieving this.

Institute of Energy: London and Home Counties branch

Thursday 13 March 1986

Energy saving through pinch technology

by

Prof Bodo Linhoff

(Dept of Chemical Engineering, UMIST)

See Special Announcements, p 26, for details

Natural gas — current trends and future prospects

W R Probert†

The gas industry is 170 years old but the natural gas industry is in fact just coming of age. It is just 18 years, since, in 1967, natural gas was first landed from the West Sole field in the southern basin of the North Sea at Easington. It has just reached its majority, but the impact on the overall energy market has been very, very significant, (Fig 1). The figure shows the relative share of natural gas compared with other fuels.

It is not surprising that gas is dominant in the domestic market and that this has been progressively building up over the last 15 years. It is also not very surprising that we are a close second in the commercial market to oil — by commercial market I mean business, hospitals, schools, offices, etc. What is perhaps slightly surprising is that we are the largest supplier of energy on a heat supplied basis to the industrial market. The recession has dominated this particular market more than anything else over the last five or six years and there have been enormous downturns in the use of energy in industry, far outweighing any considerations of improved efficiency.

It so happens that as far as natural gas is concerned, by virtue of its particular applications, the downturn as a result of that recession has been less marked. We did suffer something in the order of a 12-15% reduction in gas sales to industry but the net result is, with this reduction of 15% in sales, our market share has actually increased because everybody else's sales have dropped by even greater proportions. We are now the largest supplier of energy to the industrial market. If one looks at the total, gas supplies 43% of the market and it would be naive to pretend that any single energy source providing 43%, compared with the next highest proportion of 21%, is going to be independent and free from interference or influence, whether political, social, economic or anything else. We have had to become used to this situation.

Fig 2 indicates how the situation has changed since natural gas first came on the scene in 1968. A dramatic increase has been achieved in the domestic sector largely as a result of the development of the growth of the central heating market in which gas dominates. Commercial sector — a steady growth but you can see a quite significant increase in the share in the industrial market. Town gas had the disadvantage of price and, to some extent, quality in terms of its ability to compete in the industrial market. We only really got cracking when natural gas came ashore. So what is the secret behind this success story? I think really there are three key areas.

Why is natural gas successful?

This lecture is not intended in any way as a sales pitch but clearly the inherent nature of the fuel, its controllability, its cleanliness, flexibility and so on clearly enables the method of heat application to be designed to the particular process. It also enables the maximum heat recovery from

*The thirteenth Idris Jones Memorial Lecture took place on 24 May 1985 at the headquarters of Wales Gas, Belmont House, Cardiff. South Wales and West of England branch would like to acknowledge the generous sponsorship provided by Wales Gas.

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combustion with few problems, and so we have a product which ought, to be at the top of the tree and there would be something wrong with British Gas as an organization if it wasn't.

Fig 1 Heat supplied market shares % (1984)

	Gas	Oil	Solid fuel	Electricity
Domestic	58	6	18	18
Industrial	35	28	22	15
Commercial	31	34	8	27
Total	43	21	18	18

Fig 2 UK gas market

	1968	1984
Domestic	19	58
Industrial	4	35
Commercial	11	31
Total	10	43

(a) Market share of heat supplied %

	Customers (thousands)	Million Therms
Domestic	15638	9128
Industrial	82	5753
Commercial	494	2400
Total	16214	17281

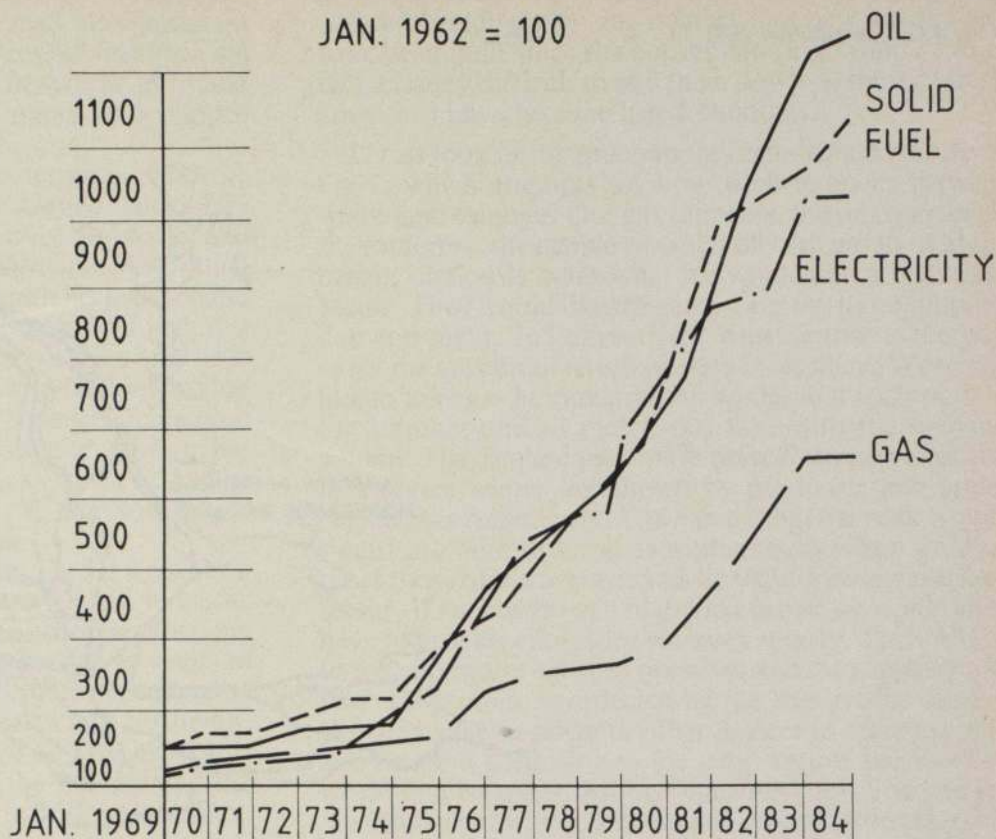
(b) Customer numbers and gas sales

Appliance Sales 1.2 M pa
Customer Service workload 14.4 M pa
New and relaid mains 3500 miles pa

(c) other activities

The second aspect is the sales organization devoted to efficient use. This isn't new in the gas industry. With the more expensive product of town gas we had to be highly selective, in terms of its use, to get it into the market at all. We therefore carried that on with natural gas and we have always concentrated on increasing the utilization efficiency of the product. The devoted sales organization may strike one as being a little bit odd but what that really reflects is the fact that this is a single integrated industry which is responsible for all aspects of the gas business. This is unique in the world because, for the most part, other countries have separate and independent organizations, some supplying gas, some transmitting and distributing it, some retailing and others dealing with day to day safety matters. British Gas happened, through historic reasons, to be a totally integrated industry and therefore, from the top right down to regional level, there

Fig 3 Retail price indices



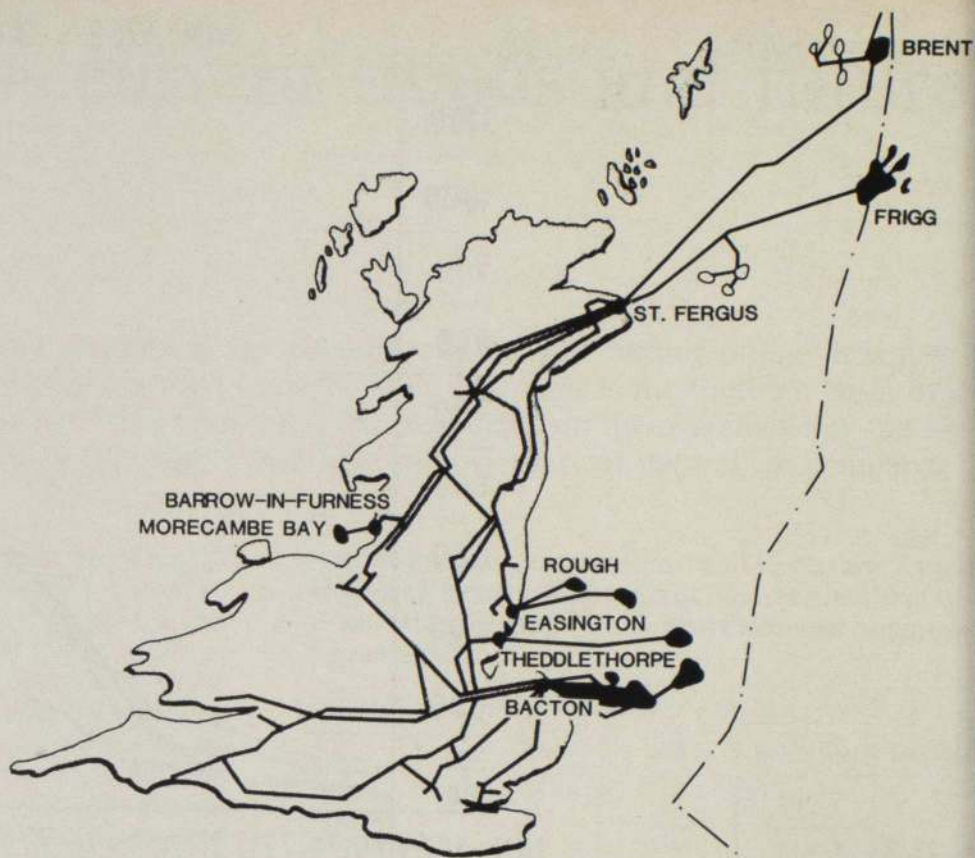
a single dedicated interest in providing an efficient source of energy to the final user. There are no intermediate points at which profit or any other consideration is allowed to interfere with that major process. A devoted sales organization is therefore clearly very important because it is single-minded of purpose. The third aspect is price which of course, irrespective of whether you get the first two right or not, is undoubtedly extremely important. Fig 3 shows the relative movements in average prices between the various fuels and goes back to before the first oil price crisis in 1972/73. I find this fascinating because it is quite clear what happened as far as oil is concerned — there have been two major crises in 1973 and again in 1979, sparked off by the Iranian revolution. But why did solid fuel move almost exactly in line? There are many theories but there is no obvious reason why it should have done except that maybe there were elements within the industry that thought there was headroom, market forces applied within that industry had that headroom was taken up. For whatever reason, solid fuel moved and could, I guess, do so again and with the same force of course, it inevitably dragged electricity screaming to the same situation. It left gas, which was not in any way related to the other three — coal, oil or electricity. There was no feedstock relationship. There was no causal relationship why gas should move in the same proportion at all. What Fig 3 indicates, of course, is that gas fulfilled the promise made at the time i.e. that the decision was taken to convert from town gas to natural gas, that gas would in fact be cheaper or at least be held in price. In fact, if you take into account inflation over that period of time, gas has remained at about the same price, in real terms, as it was in the late 1960's, as compared with the general energy economy in this country which is significantly higher in real terms. Fundamentally that is why gas has improved its market position over the years in all market sectors but I will come back to pricing a little later on. Perhaps a little more perspective referring back to Fig

2. We are involved in supplying gas to 15.6 M domestic customers, that is about 75% of the households in the country and they take just over half the total throughput of gas. 53% of the total consumption is in the domestic market because it is made up of 15 M individual decision makers, each of whom is 'locked-in' to decisions in terms of hardware purchases and even if some other energy source comes along and you can show that you can get some economic advantage over the next 15 years you are quite likely to continue with your hardware until you have had the use out of it. 16 M people think like that, so once you have got a dominating position in the domestic market you tend to stay there and it tends to be resilient to changes in relative price movements. For the long term ability of this industry to function with £9000 M investment in its transmission system it is vitally important that the domestic market is in fact held to gas over a long period and in the long term.

The industrial scale of course is completely different in terms of 82 000 users, but using 5.7 billion therms, and the commercial market, as you would expect, is somewhat lower in quantity but a larger number, nearly half a million, of customers in total.

The other activities which are very intensive in resources, human resources particularly, are appliance sales and servicing. We sell, directly, something in the order of just over 1 M appliances each year. We employ 30 000 service engineers nationally and we virtually carry out one job per customer per annum. The scale of the operation in terms of new mains and replacement mains, or replacement programmes, is 3500 miles each year. They are all in support of the gas business. We are only in appliance retailing in support of the gas business. We are only in customer service in terms of ensuring safety in utilization and to ensure that when people come to the end of the useful life of one particular piece of plant or equipment that they buy gas a second time. Safety in

Fig 4 Gas distribution 1985



utilization is paramount and that is why we are in the service business in support of the gas supply business.

Finance

The turnover of the industry is nearly £7 billion per year and our profit at the moment is running between £500-600 M. This is a source of concern in certain quarters, who consider that the profit is excessive and in some way ought to be redistributed to the main users. What I hope to show is that the level of profit which this industry earns is absolutely vital for the continuing functioning of the industry and its continued investment programme. We have a series of targets which we agreed with government and, I emphasize agreed with government. They are not superimposed. These determine the financial framework in which the industry operates. The first target is a 4% return on net current assets. This is in current cost accounting terms, it would probably be about 12% return on historic assets so it is fair target — 4% pa on current net assets which requires between £500 and 600 M profit. The next target is a net trading cost reduction, that is an efficiency improvement target. Take away the cost of the gas bought and take away the profit from the revenue from the gas sold and what you are left with is the net trading cost. We have a target agreed with government of 12% reduction over four years and we are on target to do that, but it is a stringent target and one which requires very careful manpower resource control. We also have a target in terms of cash flow. The so-called EFL (external financing limits) is designed so that public sector authorities would be limited in their borrowing capabilities from the national loan fund. The Gas Corporation has repaid all its previous debts, and therefore its cash target is expressed in terms of a surplus rather than in terms of a borrowing requirement. Perhaps the most important target of all, which is self-imposed, is self-financing. In other words we believe that the current generation of customers should pay for the current generation of investment. We do not believe that the next generation

of customers should have to be burdened by enormous interest debts to pay for expenditure at the present time. We will be spending something in the order of £5000 in capital investment over the next five years and if we had to borrow that money, the cost in terms of interest charges on gas bills would be astronomical and therefore one of the key functional factors is that we remain self-sufficient. You will see from what I have said that the people who are concerned with funding and financial control in the industry have moved away from the traditional role of the accountant being the abacus operator or the scorer — the traditional role of the accountant was the man who went on to the field of battle to count the dead and bayonet the wounded. Today the accountant has an enormous impact on our marketability into the future.

Gas supply

Perhaps I could now turn to the question of gas supply. We currently obtain gas through five terminals as shown in Fig 4. It is virtually all coming from offshore. The map shows how international boundaries are drawn up in the most embarrassing situations — Frigg straddles the boundary line between British and Norwegian waters. Brent just manages to scrape into British waters and the others are just on the Norwegian side of the line. But the whole thing started with the southern basin fields where the gas was brought ashore at Bacton, at Theddlethorpe and, of course, at Easington and our major supplies are still in fact coming from there but supplemented now by the four feeders from Aberdeen. The terminal at St. Fergus, which was commissioned in 1976 initially to receive the Anglo-Norwegian gas from the Frigg field, and subsequently to receive the Shell-Esso associated gas from the Brent field, is the terminal that we expect and hope will be the reception point for other sources of gas, hopefully on the left hand side of that median line but also in respect of fields known to exist on the right hand side, notably Sleipner. But there are other major sources

there as well in the Troll area, and we have reasonable expectations that, in the future, we shall be negotiating substantial supplies although of course there is a big question mark as to how much gas lies to the left hand side of the line. That is where the big argument developed about the need for Sleipner.

So we have five major reception terminals and are directly involved through wholly owned subsidiary companies. We have an interest in over 50 blocks and one 24 on-shore licences and we participate in drilling something like 20 wells a year. The ninth licensing round has been announced and I think it is something of a disappointment to the gas industry that we have only been awarded two out of 23 applications and 90 licences that have actually been awarded. There seems to have been a move this time to issue in favour of smaller conglomerates rather than the majors and there may be good reasons for that. However, we are still major explorers in our own right.

Just to put the thing into perspective. Fig 5 is a platform drawn to scale with Nelson's column tucked in at the bottom. It is just an indication of the actual engineering scale which you keep reading about but never seems to come across. That structure is five times the height of Nelson's Column, and five times the weight of the QE2. It has to survive wave swings of 90 ft. This incredible feat of engineering is repeated all the way around the coast and more latterly, of course, in Morecambe Bay.



5

variations in demand — storage

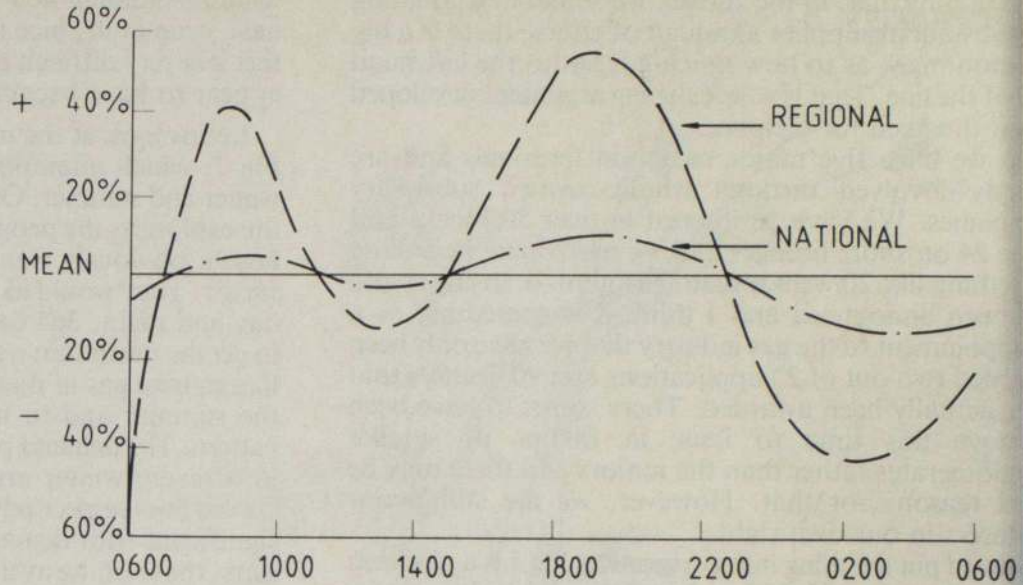
It might be worth just for a moment looking at the way in which we have to deal as an industry with variations in demand. Fig 6 is a simplistic representation of what happens on a daily basis. It is interesting that the diurnal variation which can move anything up to 50% away from the average is dominated by considerations of heating and hot water. If that chart had been drawn 20 years ago it could have been dominated by the lunch time cooking period. Cooking is now 10% of the total domestic gas business. Central heating now accounts for about 60%, you can see the impact of that. It means that demand is much more temperature sensitive than it used to be which means, of course, much more investment in storage to meet the fluctuations. However, on a daily basis we meet that kind of variation through the ability of the system itself which is pressurized. Most of the transmission systems are pressurized to 1000 psi, what we call 'line-back'. In effect it is a large number of long, thin underground gas holders which have enabled us to

maintain sufficient storage to meet diurnal patterns without building new gas holders. No new gas holders have been built since the conversion programme and in fact it is very difficult to pull them down — most of them appear to have become listed buildings.

Let us look at the much more complicated picture of Fig 7, which attempts to show what happens between winter and summer. Our gas suppliers, the oil companies, the explorers, the people who actually sell gas to us at the beach, obviously want what we would call a high load factor. They would like the same quantity to be supplied day and night, 365 days a year because that is the way to get the maximum return on their investment. We would like to take gas at maximum in winter and minimum in the summer and to match our take with the demand pattern. The demand patterns at normal temperatures and in a severe winter are shown by the lower and upper curved lines respectively. You can see that the peak is quite significant with demand at winter peaks which are five times those of the average and we require a very low load factor. If we bought at a high load factor we would then have to provide enormous storage capacity. There has to be a compromise between ourselves and the suppliers and that compromise is reflected by the step profile shown. We then have to resort to other devices to match supply and demand according to the temperature and the way we do that is largely through interruptibles. You can see the shoulder at which interruptible contracts are taken off which then enables us to concentrate available resources on meeting the firm demand, that is the domestic, commercial and the firm industrial markets — those customers who pay for gas on a 365 day basis. But there are other things as well that we can do, and they are listed on the figure. We have LNG, LPG/Air (although this is being phased out now). There are also seasonal supplies which we are now developing from the Morecambe Bay field. This is possible because Morecambe Bay is wholly owned by British Gas — curiously enough after an oil company abandoned it as being unsuitable for exploration. As it is wholly owned by the Corporation we do not have to provide a return to the supplier so we can exploit and deplete it at a rate which suits us best. If we want to draw gas out five days a year instead of 365 days a year we can so do and that is what I mean by seasonal store — a gigantic under-sea gas holder which will probably be in use for at least 40 years — whereas a gas field would probably be depleted in anything between 15 and 20 years. This actually came on stream in January of this year.

The location of Morecambe Bay is shown in Fig 4 with the piped supply coming ashore to Barrow which then links into the North Western region, with a transmission main coming down the left hand side of the figure. Also shown is the other seasonal store which is the Rough field — one of the earlier southern basin fields that was bought in its entirety from the suppliers in a partially depleted condition. The Rough field is again connected into the transmission network and gas taken from the Frigg Norwegian field is pumped south from St Fergus for anything up to 300 days in the year and is then re-injected into the Rough porous sandstone from which the gas originally came — re-injected under pressure through a fairly small line, 18 in diameter — and then for the 60 days of the year when the gas is wanted to assist in peak supplies, we take it out through a 36 in pipe and it supplies a major proportion of peak supplies, mainly in the southern half of the country. A seasonal store in that situation using a partially depleted field is an extremely exciting development and one which means we no longer

Fig 6 Pattern of daily gas demand



need to develop above ground LNG tank storage with all the environmental considerations. Morecambe, of course, is not partially depleted, it is full but once it has been depleted it could then serve exactly the same role as Rough with gas being injected from the grid into Morecambe and held there until it needs to be taken out on the coldest days. To give an impression of the scale of operations, Fig 8 puts it into perspective. It is the central processing platform and accommodation platform of Morecambe Bay — 15 miles out from Blackpool. The equivalent structure is being built for the Rough storage project.

These are investments which have been funded out of the profits of the Gas Corporation. No money has been borrowed from the government or any other source to do it. For these structures we are talking about £1 billion and that is why, when I said that self-sufficiency is important, we need to ensure that we are not putting an interest burden on future generations of customers, otherwise they will rue the day that we invested in this equipment.

A further development is in leached salt cavities as at Hornsey. Gas is stored at up to 3000 psi. The above

ground installation could be almost anything but it is far cry from the conventional holder stations.

Finally LNG, liquefied natural gas, Fig 9 shows the Avonmouth installation. We have six of these but it is unlikely that we will build any more as they are environmentally difficult. Those tanks contain the equivalent of 600 conventional gas holders. The gas is compressed and refrigerated to 1/600 of its normal occupancy under normal atmospheric pressure and the capacity, therefore, is enormous although the size of the tank is no bigger than the larger gas holders. From environmental and safety points of view, we believe the answer now lies much more in terms of seasonal storage rather than above ground installations but the six that we have will continue in use indefinitely.

Gas usage

First of all the domestic market. About 75% of all the households in this country actually use gas in significant amounts and it is interesting to compare that with the experience overseas. I think the figure in the States is about 41% and in Germany and France only about 60% have

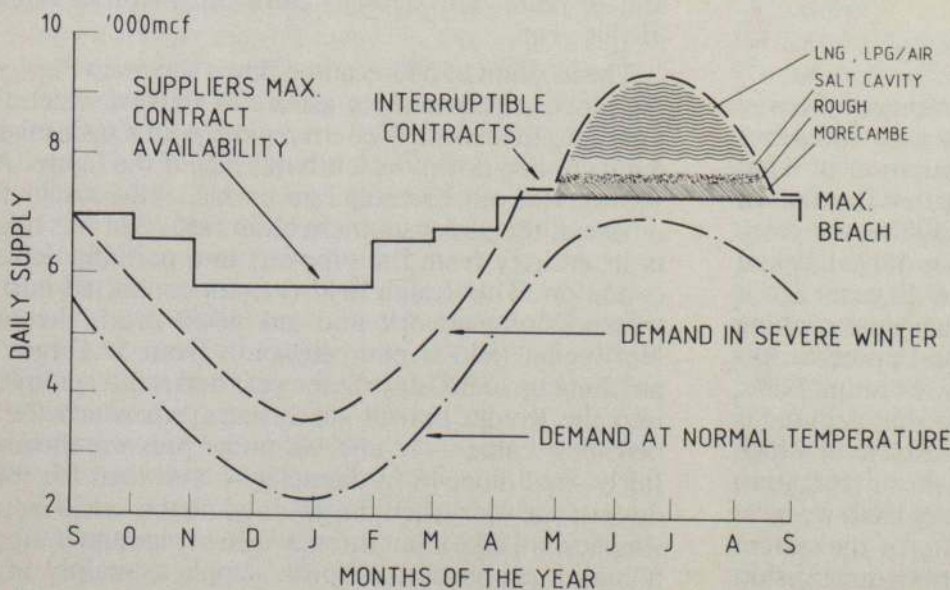
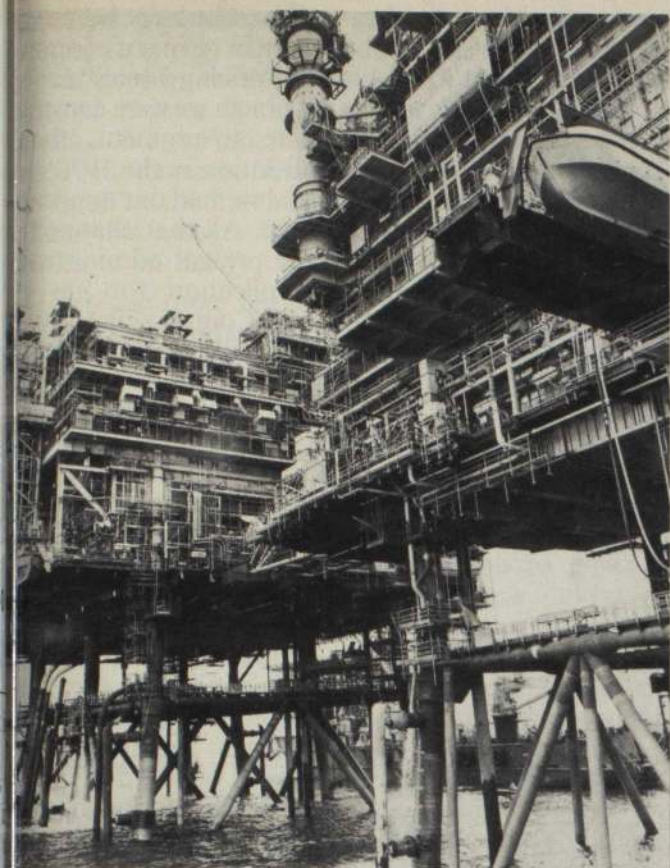


Fig 7 Winter-summer demand variation



8 Central processing platform and accommodation of Morecambe Bay

as supply available to them. We have a much more comprehensive system in this country. We make gas available to more people for more of the time, which of course is one of the elements for the success of the industry. The only country with a higher density, a higher penetration, is Holland and of course there are special circumstances there as it virtually became national policy for every house to have a gas supply and gas heating. In fact, natural gas has, since 1959, been virtually the only indigenous resource so the penetration is not really due to market forces in that sense. So we have a very high level of penetration in the domestic market. In Fig 1 the market share of 58% is slightly out of date, the market share is now 60%. In fact if you take out the exclusive use of electricity for hi-fi, freezers, lighting and power in the time with which gas cannot compete, then we have an 80% share and virtual saturation. In new housing there are upwards of 200 000 new houses being built each year. Most of these are in gas supply areas and 80% of them have gas fired central heating and probably another 10% will get it at a later stage. Emphasis is placed on keeping costs down so some proportion of buildings is built without central heating as standard.

Fig 10a shows the regional proportions for the way in which gas is used in industry. It is obviously used mainly where its particular attributes offer advantages in terms of its flexibility, etc, as I explained earlier. You can see that despite the change in the industrial structure, the larger proportions are still in the heavy end, very much in the chemical and steel industries, but of course those figures are much lower than they used to be. There were some very high proportions until a few years ago but these are now levelling out with more gas being used in the vice industries, and the food, drink and tobacco sector is now coming up level with chemicals. This is the trend of the changes in the industrial society and industrial economy of this country and is very much reflected in the patterns of gas consumption. The commercial market in

Fig 10b reflects the proportion of buildings devoted to those particular sectors of the market place because in this market we are essentially talking about gas for space heating, water heating and catering. The commercial market has probably got the biggest growth potential left to us and I will come to this a little later on.

Price

At this point it would be worthwhile to say something about price because it seems that you cannot move very far away from considerations of energy, gas in particular, without talking about price. There is a lot of confusion, to my way of thinking, about what prices ought to be and what it is that everybody is trying to do. The fact is that from the time natural gas first came ashore in the 1960's, through to the early 1970's we developed the concept of market relationship. In other words, gas had to be put into the market place and the only way you could put it into the market place was to relate it to the price at which its competitors were being sold. If you recognized a premium value figure, then that could be added to the cost of the alternative fuel. If there wasn't a premium value for gas then you had to slide in under the price of the competitive fuel. This is what is meant by market relationship. You sell at the highest price which is consistent with getting the business. It was, in fact, the only way we could meet the contractual commitments that we had entered into with the southern basin suppliers. These meant that a rapid phase of growth and market related pricing was the only way and so we sold firm gas, which was market related against gas oil and interruptible gas which was market related against heavy fuel oil, not against coal as some people seem to believe. We believed that the qualities of gas were such that it should be in competition in those sectors of the market which were dominated by oil, rather than the lower premium usage occupied by coal. However, there were some interchanges because oil was taking some business from coal at the time and we came in and took the business from oil, which of course the coal industry probably think ought to go back to coal and some of it probably will over time. We don't expect a price war.

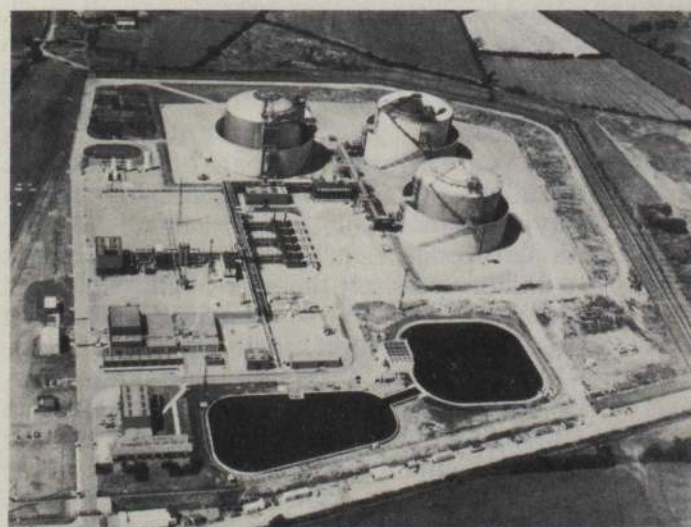


Fig 9 Avonmouth

Market relationship then continued through to the early 1970's but as the market share for gas grew there was obviously a much greater dependence, on the part of customers, on a continuing gas supply. It is a curious thing that everybody strives to be a monopoly, whether in the private sector or not. In the private sector you strive and

strive and strive to become a monopoly by killing off the opposition. So everybody's aim is to be a monopolist and you can do all the wicked things monopolies like to do. But, being a monopolist as far as gas is concerned does not have the advantages because you are in competition with other fuels anyway. You are only a monopoly as far as gas is concerned and that is not unique because nowhere in the world is there anything other than a monopoly as far as gas is concerned. You don't get alternative gas supplies, it's a simple fact of life, gas is a natural monopoly in any one particular locality.

Fig 10 Sector analysis of regional gas sales

Sector	% of total
Building Materials	11
Chemicals	14
Ferrous	10
Non-ferrous	4
Mechanical Engineering	7
Electrical Engineering	5
Vehicles	7
Other metal goods	6
Textiles	5
Food, drink, tobacco	14
Paper and printing	7
Other industries	10

(a) Industrial

Sector	% of total
Education	18
Hospitals and Medical	14
Hotels	8
Restaurants & Pubs	9
Distribution	8
Government	13
Insurance, Banks, Offices	9
Transport	5
Other	16

(b) Commercial

There are responsibilities for a monopolist. One is, of course, that he is responsible at the end of the day, if he dominates the industrial scene, for keeping industry in business and not just simply increasing his prices. It is all very well in theory saying that the market place can contend with it because you are 30% cheaper than oil, or 25% cheaper than electricity, or you are on a par with coal, and you have advantages in terms of utilization characteristics, so you will take advantage of that by putting the price up and going for maximum profit, but in the process your customer goes bankrupt. He has no other supply to turn to, so there is a responsibility, a heavy responsibility on the monopolist in that situation. We have felt that, rather strongly right the way through since the mid 1970's and progressively the price of gas fell behind that which could properly be described as market relationship. Then, of course, there was the oil price escalation occurring in the two crises of 1973 and 1979. Gas could not hope to keep pace with the escalation in oil. In the first place, industry could not take it. At that time we had a 30% market share and at the time of the second crisis we had a recession on our hands as well, industry was closing down left, right and centre and not only could it not take it but the British Gas Corporation did not need it. We were not in the profit maximization business and therefore prices became constrained. However, prices had still moved on faster to industry than they had to the domestic market and we had the strange phenomenon where the managing director would go home and discover that the price he was paying for large scale usage of gas in his factory was dearer than that he was

paying for his central heating installation at home which does not make any kind of sense in terms of economics. We actually got to an inverted pricing situation.

The cause of this was that although we were constrained on our contract pricing. The government, through successive moves to counter inflation in the 1970's was constraining domestic prices and we had our applications for price increases turned down. All that changed very dramatically in 1979 when the present administration having gunned down an application for gas price increases, referred us to the Price Commission. It was the last act of the Price Commission and it recommended that there should be significant increases in domestic and non-domestic tariffs for gas, at that stage the domestic market was barely breaking even. That was a move which we did not appreciate at the time but in fact was a very courageous move, a very courageous move on the part of the government which was courting political unpopularity as a result of doing it, because, by that time, virtually everybody was using gas for space heating at home. We would not have gone for increases quite as high as the ones the Government imposed — three by 10% pa, in terms that meant doubling the price of gas in three years. Increases were needed to maintain self-financing.

Well that was, if you like, Probert looking back with a bit of hindsight. I was very much opposed to the price increases at the time but, in fact, it has worked out to the industry's advantage and the competitive position has not been disadvantaged in any way, shape or form. But at least we have now got comparability back between domestic and industrial prices.

What makes the gas industry tick then in terms of pricing? First of all we have achieved comparability of profit between the various market sectors. We should be able to derive a bigger profit per therm on gas to industry than we do to the home, or *vice versa*. Similarly between gas to education and gas to commerce. We endeavour to spread an equivalence of profit per therm into each market sector.

Fig 11 European industrial gas price ranges (CBI). Prices from October 1984 (Load sizes 1 to 10 Mth/y)

Country	Representative price p/th
Great Britain	27.3
Belgium	35.0
France	30.0
West Germany	33.5
Netherlands	not applicable
Italy	35.2

(a) Interruptible supply

Country	Price range p/th
Great Britain	31.8 - 32.1
Belgium	35.1 - 37.7
France	29.9 - 32.5
West Germany	(a) 34.1 - 39.5 (b) 42.5
Netherlands	32.2 - 33.7
Italy	37.0 - 39.9

(b) Firm supplies

The second factor is obviously a question of market opportunity. You have to know what the competitive environment is doing, what the scope is for further change-over, what the scope is for potential loss to other fuels, so market opportunities are vitally important. But, there is also the question of business and the economic climate. We could quickly scotch industrial recovery if we went to maximize profit in the short term and we started to hit hard at n

veloping businesses who are just in the process of investing in energy equipment for the first time, or for the first time in several years. It is a major constraint. Then, of course, there are the financial needs of the business. We are not tax collectors and therefore we could only generate from gas users sufficient revenue as warranted by the financial needs of the business. It is to that end that we agreed the targets with government that I described earlier.

Of course there are other influences as well. More recently there has been a tremendous pressure from CBI sources who have been advocating that there should be constraints on the prices which the British Gas Corporation charge to industry and commerce, but particularly to industry, because of the competitive position that British manufacturers face *vis-a-vis* EEC partners' prices. For the last three years we have been involved in detailed investigations to show that our customers are not disadvantaged *vis-a-vis* their European competitors. Fig 11 shows the situation from the CBI report of October last year. It shows the price range of firm contract gas, 365 day gas, to industry, in Britain in a fairly narrow range 31.8 — 32.1p per therm, as compared with prices running generally throughout Europe and you can see that the only one that is really anywhere near in terms of price is France, and in this case there was a price increase in October which came just after the deadline for the production of the price comparison. So there is no disadvantage to British manufacturers *vis-a-vis* Europe. When it comes to interruptible gas prices which are geared much more closely to heavy fuel oil, there are quite considerable advantages here in that the average representative price we sell to interruptible gas customers, 27.3p per therm, is considerably lower than the price of gas generally through the continent.

Perhaps the biggest single factor, however, is the cost of gas to the Corporation. Clearly we bought gas at a price which, with the wisdom of hindsight was extremely favourable. Going back to 1964, we bought gas at the current market price which gave the oil companies, the exploiters, a satisfactory rate of return on which commercial contracts were signed through the 1960's. The price was pre-oil escalation in 1972/73 and 1979 and of course in today's terms, when you are now talking about natural gas being traded internationally the price that we pay for southern basin gas looks very, very low — but why should we pay any more for it? Why should the suppliers receive any more for it when they have already received their return on their investment? This argument has been raging for the last 10 years and will probably go on for the next 10 but the fact is that we have turned the advantage of lower buying prices to the advantage of our customers. This is reflected in our prices and in the charts shown here. Of course there aren't any new southern basin gas fields to be bought at those prices and we are progressively paying the world international traded market price for gas, both within the UK continental shelf and of course externally, from Norway. Progressively the contract buying price of gas is going to go up, and we are determined to maintain a professional buying approach which minimizes the rate at which it goes up and utilize, to maximum advantage, the lower cost gas which we blend with it and work in on an average cost basis. Now it will come as no surprise to you, I am sure, to learn that some people do not like this. There are economic theorists around who believe that in the absence of competition, to mean no competition with anybody else supplying gas, you have to have some device to put in its place and that device is called 'long-run marginal cost'. What this means

is that we should think of the most expensive gas that we are likely to buy in the next 20 years and then charge everybody that price for it now, so that we will guarantee to make a profit for the gas we bring ashore in 20 years time. That is long-run marginal cost pricing. Actually nobody has actually tried it yet because it seems to me that it is a passport to business bankruptcy which might be good from a conservation point of view, assuming that the market was not picked up by other fuels. In actual fact it makes economic nonsense as far as we are concerned.

The coal industry is very much in favour of British Gas charging prices based on long-run marginal cost. The electricians would dearly like British Gas to adopt long-run marginal costing because clearly it would enhance their competitive situation in the market place. Even our suppliers have this sneaking, intuitive feeling for long-run marginal costing because the word is that if we could sell it at 50% more expensive than the price we sell it at now, we could probably pay 50% more for it in the first place. We will base our pricing on average costs as long as we can into the future because it does not make any sense to us or to our end users to do anything else.

Fig 12 Forecast growth in regional gas sales (M therms)

	1983/84	1989/90	Growth	%
Domestic	9132	10565	1433	16
Commercial	2404	3110	706	29
Industrial	3947	5043	1096	28
Total	15483	18718	3235	21

Fig 13 Gas market share (forecast %): Heat supplied

	1968	1984	1990
Domestic	19	58	65
Industrial	4	35	41
Commercial	11	31	36
Total	10	43	48

The future

Perhaps we should now turn with trepidation to the future. Where do we think we are going? For 1983/84 looking forward over the next five or six years, which is our current corporation plan, Fig 12 shows the picture that we are forecasting. A further 16% growth in the domestic market, a 29% growth in the commercial market and 28% growth in industrial. To be fair, a lot of the growth in the industrial market is getting back to where we were prior to recession as we are starting from a low point. Nevertheless there are significant continuing growth elements in the programme and all that is related to the gas that we have currently contracted to buy. There is no uncertainty at all about the gas availability to meet that. Indeed we must make that level of expansion in the markets in order to sell the gas for which we are contracted and committed to buy and if we do not take it we pay for it anyway, so that is in fact going to happen — so says the forecaster. What does it mean in terms of market share? Well, as shown in Fig 13, domestic will go to 65%, not dramatic but in real terms that is 85% and is virtual saturation. The industrial sector does not leap up enormously but goes to 41%, recovery of a lot of lost ground, and the biggest increase in some respects, occurring with change-over largely from gas-oil, in the commercial market, giving a total market share of 48% by the end of the 1980's. That is the position we expect to be in and that is the position for which we are buying gas.

Turning briefly to the world situation as far as reserves

Fig 14 Proven gas reserves

Trillion cubic feet	
Asia	166
Western Europe	207
Middle East	870
Africa	187
Western Hemisphere	475
Communist Areas	1497
3402	

*USSR and Canada figures include 'possible'

(a) World

	Trillion cu ft	Change from 1984
Proven	25.6	+0.5
Probable	21.2	+5.7
Possible	22.7	+3.6
Total	69.5	+9.8

Source: Government Brown Book Estimates, 1985

(b) UK

are concerned, Fig 14 gives some kind of perspective of where the gas is. 10^{12} cu ft is the normal measure for comparative purposes. You can see tucked away on the right hand side that the UK has got 28 trillion, Norway 89, Netherlands 68. Now look at Russia with 1450, they are not going to be able to use all of that gas. It is going to come out for currency. There will be a lot of competition between various elements within the Middle East also.

From the point of view of the world's resources of natural gas there is no shortage as compared with the doom and gloom that was being pronounced only three or four years ago, based on entirely different demand projections. Expressed slightly differently Fig 15 shows considered views in those years. In 1970 we had something like 30 years of gas left worldwide and say 30 years of oil. By 1980, 56 years for gas at the 1980 take levels, 30 years for oil. The latest view — 63 years for gas and going up. In other words a culmination of revised demand forecasts and further exploration and exploitation indicates that for both hydrocarbons, particularly gas but also oil, the proven and expected reserves are growing at a faster rate than depletion, so let us not get too worried about the future of the energy business. This is also reflected of course in the so-called *Brown Book*, the '85 version as

compared with '84 and you can see in Fig 14b there has been some significant moves, particularly in the probable reserves, within the United Kingdom continental shelf that of course is yet another factor affecting the Government's decision to postpone the decision to allow the Corporation to buy Sleipner gas.

Conservation

I was going to talk about the fifth fuel — conservation. Time really prevents me from saying too much about it but I think it is just worthwhile making one distinction. The government, over the last couple of years, has moved away from emphasis on conservation and the conservation division has been converted into the Energy Efficiency Office, something which we applaud. The industry has always been exhorted to conserve energy. Indeed it has been advocated in some sources that we should conserve energy to the point where we go and insulate everybody's house and we deliberately encouraged people to use less or, perhaps, none of a product and then we don't need to buy Sleipner or any other gas at all. The only snag is this, it seems to me that we go out of business in the process which isn't particularly attractive philosophy but it does have an appeal in certain quarters.

What does conservation mean? If we conserve gas to the point where the gas industry no longer survives and we use all the coal up or we go over to nuclear then what are we striving to do? Surely the answer is efficiency. The answer is to maximize your sales efficiently to improve the efficiency of utilization of your fuel. By doing that you will then retain your market for longer, and that is the philosophy for the British Gas Corporation.

In support of that we are moving very quickly into new generations of hardware in terms of condensing equipment, Fig 16, for the commercial and the domestic market where we are taking advantage of the fact that combustion products can be cooled below dew point and the condensate drained away instead of having to have a minimum temperature in the flue to vacate the product. This results in an increase in efficiency from 75% somewhere in the order of 95%. This illustrates the technological changes that can be developed in terms of boiler efficiencies.

I ought also to mention the enormously important work that is conducted on behalf of British Gas Corporation by the Midlands Research Station at Solihull. Fig 17 is a diagrammatic representation of the self-recuperative burner. This, and the regenerative burner, are making enormous strides, not only in terms of improvement in

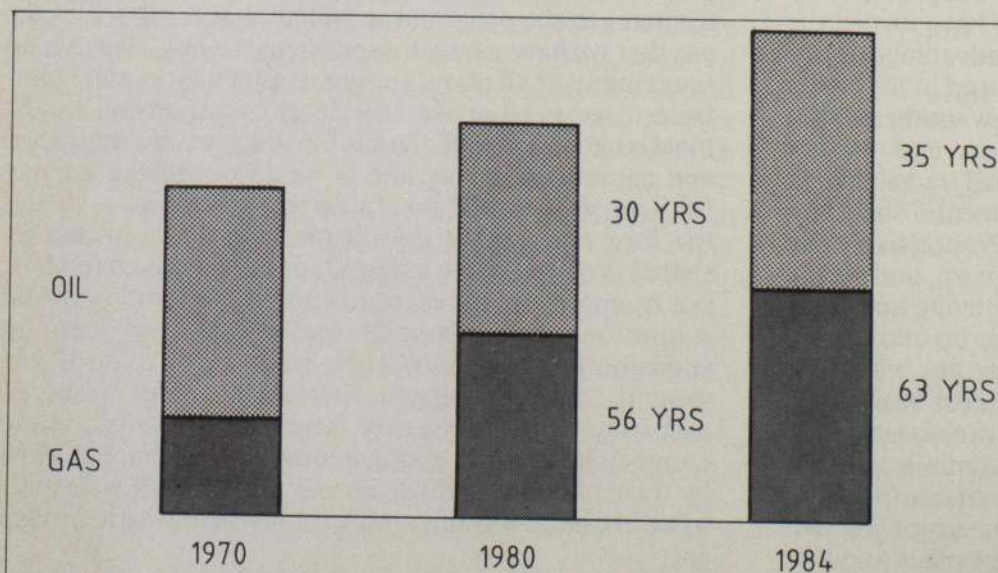
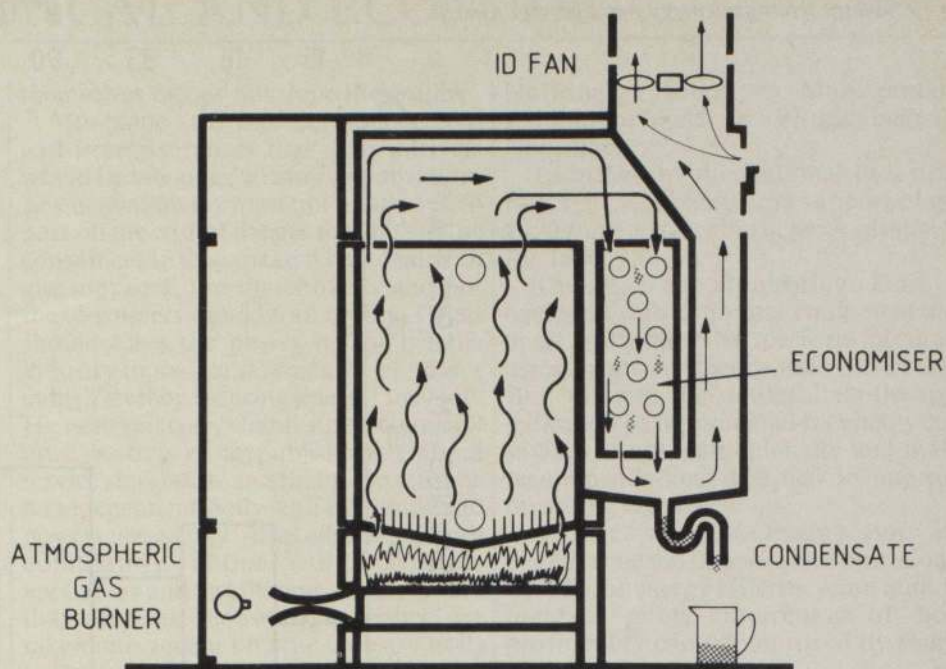


Fig 15 Proven hydrocarbon reserves

Fig 16 Schematic diagram of boiler



energy efficiency but also as a marketing means for gas upgrade processes and build a premium value for gas to the future even in a higher priced gas purchase regime. In Fig 18 you can see the application in the Llanwern steel plant, coil heating furnaces using regenerative burners. The efficiency improvement compared with an original furnace is something like 50% in terms of utilization. Work at MRS on vat and tank liquid heating has also produced large efficiency improvements as a result of replacing steam complexes by high efficiency, intelligent use equipment on the production line.

All this culminates in the GEM (gas energy management) awards. We have been running these for years and we give presentations to those companies that have succeeded in making the most significant savings. This is not a paradox because those companies will continue to use gas in the future and will be prepared to pay higher prices for gas in due course, should that become necessary, because of the premium value attached to the upgrading

of the processes that have been undertaken through the GEM scheme. We have the support of the Secretary of State for Energy for improvement of energy efficiency by our technical consultancy work and our GEM award promotions.

The savings that we have actually achieved from the entrants in GEM over the last 10 years are shown in Fig 19. That is the extent to which savings have been generated and there is a lot more to be done but it requires energy resources human resources and expertise. We have been able to do much of the technical development work that is necessary thanks to MRS. We now have to learn to market it more effectively — that is the challenge over the next five years, but it is the secret for retaining the industrial market in the long term.

Privatization

It would seem odd if I said nothing at all about privatization. The government has decided to denationalize the British Gas Corporation and that is a political decision about which the Corporation takes an entirely neutral stance, because we are not involved in politics — we are involved in the energy supply business. What can one say about it? Very little, except perhaps this. The key thing as far as the gas industry is concerned is not the ownership, but the structure of the industry. The

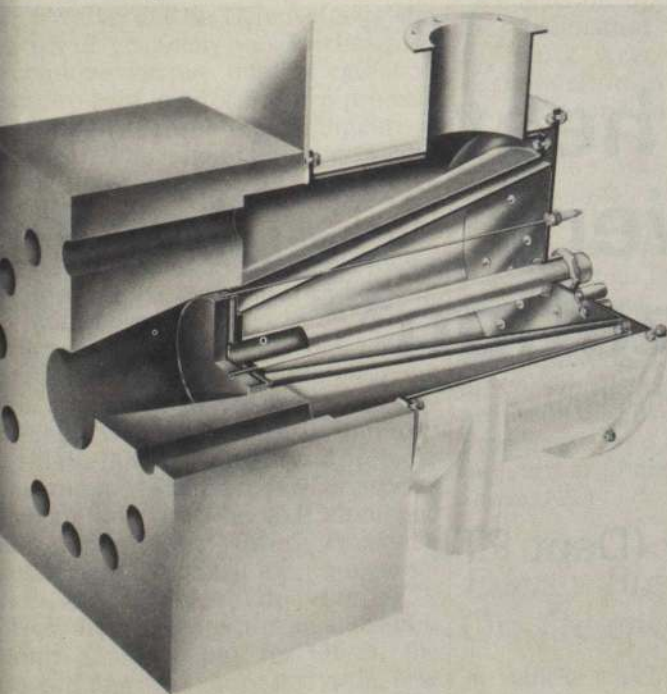


Fig 17 Self-recuperative burner
January 1986

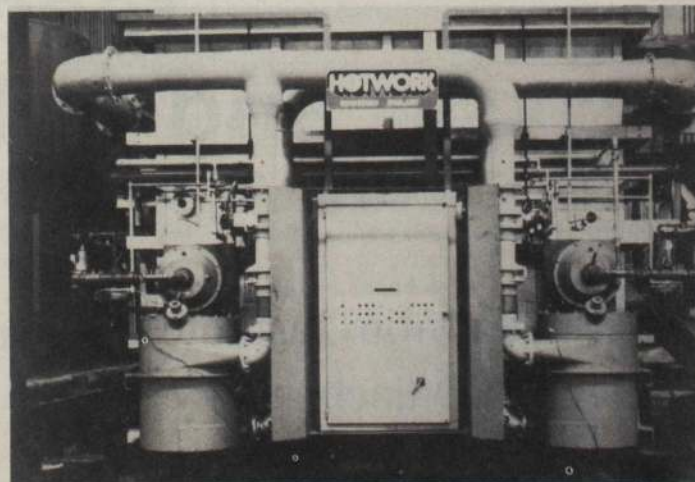
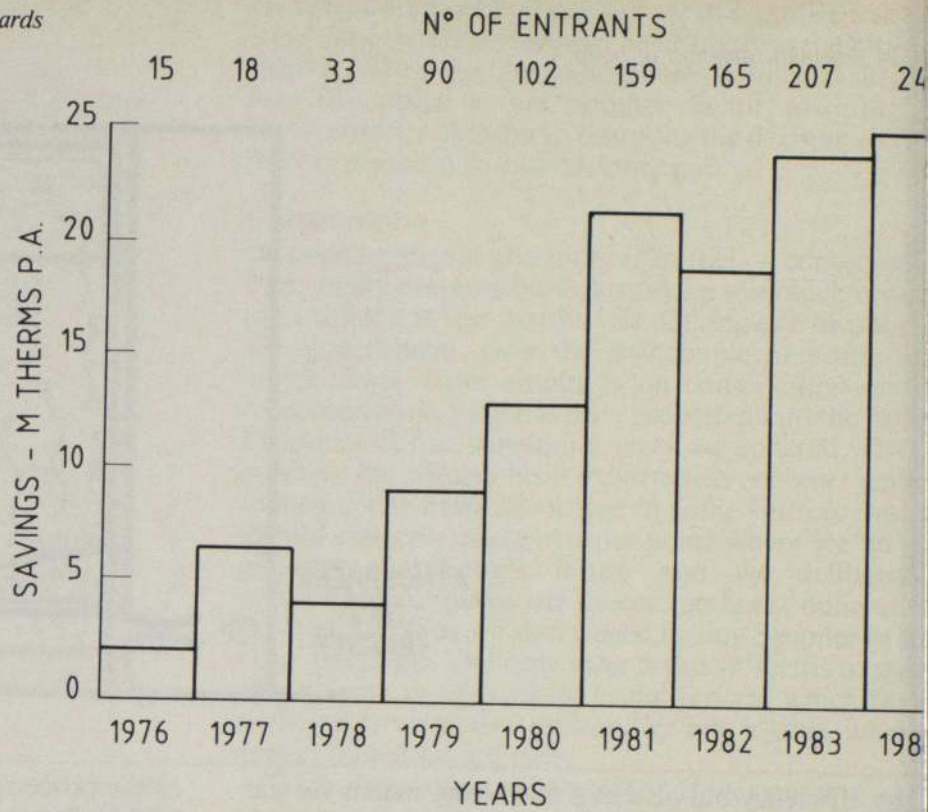


Fig 18 A coil heating furnace at the Llanwern steel plant

Fig 19 Savings from gas energy management awards



gas industry is totally integrated from the point of view of buying the gas at one end, transmitting it, storing it, distributing it, marketing it and all the associated activities. The Government's decision is to privatize the Corporation in total means that the structure is safeguarded. It means that the private company which is the successor of the British Gas Corporation can, and should, have the

opportunity of continuing the tradition of the gas industry which is to maintain, as indeed it has to do by law at I am sure it will not change, a safe, economic and continuous supply of gas to the maximum number of users in Great Britain. I personally believe that this objective will be maintained whether it be within the private sector or the public sector. □

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Europe Encouraging engineers

Only 27 young people out of every hundred in the UK go on to higher education, compared with 73% in the USA, 87% in Japan and 70% in Sweden, reports *EP News*.

Other EC states do not do much better: only 22% in Germany and 28% in France, though it does rise to 38% in Italy.

The number of engineering graduates per million people in the European Community as a whole is only 260 — compared with 350 in the USA and 630 in Japan.

The Commission's response is the COMETT programme: the action programme of the Community in education and Training for Technology. It has several aims: to set up a network of partnerships between universities and industry to promote training; to promote the exchange of students and industrial and academic personnel between member states; to launch joint training projects involving firms in different EC states; to develop European distance learning systems and to promote the exchange of experience gained.

The programme will cover seven years (1986-92) and cost around 81M ECU (46 M, £195 M).

Source: *European Parliament News*

Privatization Consumer safeguards

Commenting on the Government's plans to privatize British gas, National Consumer Council Chairman Michael Montague said:

'Peter Walker and Sir Dennis Rooke' did not believe 'genuinely possess a heart for the consumer interest. But that legislation needed to exist in a form which protects the consumer from the sentiment of individuals who might not be personally powerful or personally consumer-friendly.'

'The published Bill is not encouraging. Everything turns on the still to be published licence, the nature of which will determine consumer safeguards.'

Michael Montague asks the Energy Secretary, Peter Walker, to explain to the public why the proposed new director of gas supply is not being given a statutory duty in the Bill 'to maintain and promote competition'. 'There are further aspects which are worrying,' he said. Montague points out that Oftel, British Telecom's regulatory body, which has no regional offices, is costing £3.1 M this year (1985).

'How are we to interpret an allocation of only £2 M to pay for Ofgas, the proposed new regulatory body, the new gas consumers' council and regional offices? Somebody is either deluding

themselves or has not done their sums'.

Montague said that consumers need cast-iron assurances that their interests would be safeguarded after privatization. The new company must not be allowed to pass on the cost of the gas they buy to the consumer. If they make a bad deal with gas suppliers, the shareholders and not the consumers should foot the bill. Ofgas should have the power to compel the industry to maintain standards of service at high level by reducing prices if they fall. He went on to say that the new company must be obliged to publish facts about service standards, and that there must be an independent body with the funds and powers necessary to deal adequately with complaints about bills, services appliances and installation, and to ensure that domestic consumers' wishes are taken into account by the industry in its policy-making. The new company or other suppliers must also be obliged to maintain strict safety standards.

Source: *National Consumer Council*

Neighbourhood energy action

Commons report approved

'Britain's cold homes could be significantly warmer and more energy efficient if the recommendations of the Commons Energy Committee are acted upon by the government'. Commented David Green, honorary secretary of the national charity Neighbourhood Energy Action* in response to the publication of the Commons Report on the Energy Efficiency Office.

The report, published in November, highlights the opportunity presented by the designation of 1986 as Energy Efficiency Year to embark upon a vigorous effort to improve the homes of the poor, and move beyond exclusive dependence upon local voluntary groups to do such work.

NEA has also welcomed the committee's call to introduce a specific grant to help poor households become better insulated. The Government's social security review would, at present, specifically abolish special DHSS help with insulation costs, hence threatening the continued employment of over 2000 people on the government's Community Programme who make extensive use of this current financial support.

Source: *NEA*

Energy Bus On-site energy audits

A vehicle which can perform on-site energy audits for industry, commerce and local government was on view at the

National Energy Management Exhibition, held in Birmingham in November.

Launched by the National Industrial Fuel Efficiency Service in support of the Government energy efficiency campaign for 1986.

The Energy Monitoring Unit is equipped with computer equipment and audit instruments to perform accurate assessments of energy use, the Energy Bus will provide a useful on-the-spot indication of the potential for energy cost savings at any particular site and make recommendations designed to improve operating efficiency.

In this way, the Energy Bus will demonstrate the financial and operational benefits of energy efficiency and aims to increase public awareness of how profitability can be improved by sound energy management.

A special suite of computer programs will carry out analysis and formulation of energy data and a small office area within the bus will allow for an interactive presentation of audit findings to the energy user.

By establishing this mobile service, NIFES has joined the European Commission's Energy Bus programme, which has led to the introduction of similar ventures in Italy, Germany, Belgium, Holland and Ireland.

This link with Common Market partners should enable the Energy Bus to provide comparisons with energy efficiency levels in the EEC.

Source: *NIFES*

British Standards Promoting energy efficiency

BS 8207 is the first British Standard to be produced to promote energy efficiency in buildings†. It provides a basis on which designers of buildings and their clients can work to achieve this aim, reported Energy Management recently.

BS 8207 concentrates on how to make buildings energy-efficient, through good design practices and by careful management and use.

Energy conservation is, however, only one of the requirements which a building need satisfy. The function for which it is used and its appearance and general economics have also to be taken into account. The designer has to produce a

*Neighbourhood Energy Action is a national charity chaired by Lord Ezra, that works to ensure that practical action is taken to improve the heating conditions of the poor

†Copies of BS 8207 may be obtained from the sales department, British Standards Institution, Linford Wood, Milton Keynes MK14 6LE. Price: £22.00 (£8.80 to BSI subscribing members).

balanced solution of which energy conservation measures are an integral part, but with a higher priority than previously because of the increased cost of fuel and power relative to other building charges.

Source: *Energy Management*

Oil from refuse New company set up

The *oil from refuse* process, developed by chemists at the University of Manchester Institute of Science and Technology with cash backing from Greater Manchester County Council has launched a new company, MANOIL, in a bid to win vital funds to take the scheme from laboratory to full pilot plant production.

The new company's key role is to ensure that the huge scientific and management advances already achieved in developing the process will not be lost when the GMC is abolished next April.

The process, developed by a UMIST laboratory team headed by Roger Benn and Prof Noel McAuliffe, achieves in minutes what nature takes millions of years to do — the conversion of organic waste material and biomass into energy-rich, non-polluting fuel oil.

In simple terms, the process, which has been tested over the last six years by the UMIST team, turns everyday household rubbish and biomass products like plant life and vegetation into oil nearly as good as that coming out of the best North Sea offshore fields.

The treated cellulosic feedstock is fed in at one end of the process and emerges at the other ten minutes later as oil. But this major breakthrough has only been proved on a relatively small scale in the laboratory. The process must be sold to the hard-nosed commercial world.

The cash backers needed for the pilot plant could see handsome returns on their investment by the early 1990s, by which time the project should be operating commercially at full scale.

The University has already concluded that a full scale plant costing about £6 M to set up and processing 200 t of treated refuse derived material a day would yield 20 000 gal of oil. The financial return would be over 40% within two and a half years of the plant starting up.

Source: *GMC*

Energy use Provisional statistics

Provisional statistics showing energy production and consumption in the three months July to September 1985 show that consumption of primary fuels in the period July to September 1985 was equivalent to 67.2 Mt of coal. This was 7.4% more than in the same period a year earlier. Figures in both periods were distorted by the impact of the dispute in the coal industry. Coal consumption (including restocking) rose by 94.9%,

natural gas consumption by 7.2%, and nuclear and hydro electricity by 22.2%. Consumption of petroleum fell by 27.5%.

Production of indigenous primary fuels in the same period rose by 25.1% to 91.2 Mt of coal equivalent, 18.3 Mt more than in the same period a year earlier. Production of petroleum fell by 0.3%, whilst production of natural gas rose by 15.6% and nuclear and hydro electricity by 22.2%. Coal production increased significantly, to 25.5 Mt, although this was one million tonnes less than in the same months of 1983.

Total petroleum production in the three months July to September 1985 was 30.3 Mt. This includes 1.1 Mt of natural gas liquids. Petroleum product deliveries for energy uses during July to September 1985 were down by 28.3% compared with the same three months a year earlier. Deliveries for non-energy use were up by 8.8%. Deliveries of motor spirit rose by 2.4%.

Total use of petroleum, including non-energy use, during this period was 17.5 Mt, a fall of 5.1 Mt or 22.7% compared with same period a year earlier, while total use in July to September 1983 was 17.3 Mt.

Source: *Dept of Energy*

Sellafield Personnel safety

New radiation detection equipment has been installed in BNFL Sellafield's new centralized changing room facility*. Altogether 14 walk through monitors and 32 personnel contamination monitors have been installed.

The walk through monitors (often referred to as portal monitors) measure contamination on the protective clothing of workers before they enter the changeroom. This screening is carried out whilst the individual is walking at normal speed.

After removing their protective clothing but before leaving the changeroom all personnel must pass through the personnel monitors, type IPM7, where they are checked for any trace of radioactive contamination.

The IPM7 is a microprocessor based personnel monitoring system. It provides for sensitive measurements of contamination to be carried out on the hands, feet, body and head of personnel using the apparatus.

The monitor contains three vertical banks of detectors each 2m tall for the body, two detectors for each hand, two for the feet and one for the top of the head. For good all-round response and maximum efficiency the body is measured in two parts — first the front and then the back. In this way nearly all thicknesses of body from the thin to the very stout can be monitored with little loss of efficiency.

Fingertip sensors and infra-red beams ensure that hands and feet are correctly

positioned during the monitor sequence. Should a hand or foot moved out of position during measurement a warning will sound and monitoring will be suspended until both hands and both feet are once more correctly positioned.

The microprocessor looks at each detector separately as well as the sum of adjacent detectors. It subtracts background automatically, decides whether contamination is present or not and controls the entire sequence of events from start to finish. Separate indications of hand and foot contamination with alpha and beta indication where appropriate is provided.

Source: *Nuclear Enterprises*

USSR Integrated power grid

A new energy bridge, part of the so called 'peace powergrid' is planned to link the banks of the Danube in the area of the Soviet-Romanian border. The 750 kV power transmission line is a joint project involving Bulgaria, Romania and the Soviet Union.

The biggest supplies of energy through the power grid, which is said to be close to completion, will go to Romania. Bulgaria has a stake in the fast completion of the line, which will link with a rhythmic and uninterrupted operation of the first 1MkV nuclear power generation set under construction in the country.

The integrated power grid functions in accordance with the principles of full independence of national systems and efficient coordination of joint efforts. In the case of a breakdown at a power station in one of the countries, current will be supplied through the transmission lines from the neighbour states.

The first power transmission line of this class was put into operation in 1977. It was a 750 kV power transmission bridge linking the Soviet city of Vinnitsa and the Hungarian city of Albertirsa made it possible to increase electricity supplies from the USSR to the European CMEA member countries. The second 400 kV long 750 kV power transmission line went into operation recently. It was designed to increase the flow of electricity from the USSR to Poland, and Poland will, in return, ensure transit electricity supplies to Hungary, the GDR and Czechoslovakia. There will be five transmission lines in operation by the end of the century.

Source: *Novosti press agency*

Extensive oil/gas pipe network

Freak weather will no longer interfere with the work of the off-shore oil field Neftyanje Kamni in the Caspian. In the past, storms often prevented tanker

*The equipment was provided by Nuclear Enterprises

mooring alongside brimming fuel storage tanks. Now a high-capacity pipeline has replaced ships which used to bring oil to the mainland. For the first time in the USSR the underwater pipeline was made out of 600 mm pipes.

The main work was done on board a specialized pipe laying ship. The pipes were welded together on the ship and checked for their durability with x-rays. They were then insulated before being lowered to the seabed.

The pipeline crosses a rugged seabed and strong underwater currents and firms put an additional strain on the construction workers.

Altogether, they have succeeded in building 5000 km of underwater pipeline which have been laid. The network is the largest and most complex in the country. It will carry oil and gas from 14 offshore fields in the Caspian.

Source: *Novosti press agency*

Battelle

New coal research programme

An international programme to identify present and near-future developments in technologies involving the use of coal is being offered by Battelle.

The programme, to be sponsored by a group of companies, has been conducted on a year-by-year basis since 1981. Supporting the research have been coal producers, equipment manufacturers, process developers, materials producers, end users of coal conversion products, by-products, and co-products from around the world.

Researchers will gather data on international coal utilization technologies that may be significant during the next decade, particularly in coal handling, combustion, and cleaning; coal conversion; coal-water mixtures; and other advanced concepts. Of special interest will be recent efforts on integrated gasification and combined cycle operation.

According to Dr Joseph H Oxley, who will head the study team, 'In the recent past, fluctuations in the price and availability of oil and natural gas have

turned many companies' attention away from monitoring the relative status, or even the existence, of new technology developments based on the use of coal. But it is critical for all organizations whose operations are affected by shifts in fuel use and price structure to follow available commercial opportunities for coal.'

During previous studies, new uses for finely divided coal represent one of the most important areas for future business opportunity by organizations interested in the energy field.

In the new study specific technical areas to be examined are: direct combustion, coal handling, chemical manufacturing, coal gasification, coal liquefaction, and coal coking technologies; physical coal, chemical coal, and fuel gas cleaning; coal fluid mixtures; fluidized-bed combustion; coal and shale pyrolysis; particulate gas separation; and other advanced concepts.

Source: *Battelle*

China

Gas plant from Czechs

Technical and commercial dealings were successfully concluded in Peking on the delivery of a Czechoslovak generator for pressure gasification of coal. Representatives of the Czechoslovak Foreign Trade Corporation, Technoexport of Prague and the Chinese Foreign Trade Enterprise, China National Machinery Import and Export Corporation signed a contract according to which equipment is to be delivered for the Shen-Yang Gas Plant early next year. In line with the contract, Technoexport will also render technical assistance during erection of the generator and its placement into operation.

Source: *press release*

Diesel power from Japan

Two Japanese companies*, under a co-operative agreement, have received the first order for a diesel power plant from China. One company will be responsible for manufacturing the diesel engines and

the other will supply the power generators. On-site installation is scheduled to be completed by the end of this year.

The contract, valued at around one billion yen (US \$4 M), for China's first diesel power plant was signed, as with the Czech agreement, through the China National Machinery Import and Export Corporation in Guangdong. The 16 000 kW diesel power plant will be built in Guangdong to supply power to the largest polyester plant in China.

This plant will enable the electricity supply bureau of the area to ensure an independent power supply source.

China is currently planning construction of additional major power supply facilities including a one million kW class nuclear power plant and a coal thermal power plant.

Source: *press release*

Oil research

£20 M centre opened

The £20M Schlumberger Cambridge Research centre was opened by Peter Walker, the Secretary of State for Energy, in November.

The building has been custom designed to contain a wide range of scientific and experimental facilities. Its primary aim is research into improvement of drilling, well-testing and completion for the world's oil industry.

The centre houses laboratories for the study of rock physics and mechanics, fluid mechanics and chemistry and computer modelling. These are supported by a unique test station which accurately simulates various drilling and production techniques.

The centre's general manager, Bernard Vivet, comments 'As the search for oil moves to deeper water, more hostile environments and smaller reservoirs, only constant technical improvements in the exploration and production process will allow operators to remain cost-effective.'

Source: *Schlumberger Cambridge Research*

*Nippon Kokan (NKK) and Fuji Electric

OPERATIONAL RESEARCH SOCIETY in association with
THE INSTITUTE OF ENERGY

symposium: 7 April 1986

Energy management — a profitable investment

venue: Wolfson Lecture Theatre, London Business School
Fees (incl VAT): Members £86.25 (non-members £112.00), Students £43

programme and registration form inside February issue of Energy World

Are you missing out on the Journal?

The *Journal* of the Institute of Energy is published quarterly and is optionally available to members of the Institute of Energy wishing to receive it. (To those outside of membership it is available on subscription jointly with *Energy World*: price £97.00).

Authors and titles of papers published in the JInstE, September and December issues respectively

September issue

PROF A K GUPTA and PROF T W JACKSON: *Fouling and particulate deposition in practical systems*

A S ABBAS and DR F C LOCKWOOD: *Note: Prediction of soot concentrations in turbulent diffusion flames*

DR G F ROBINSON: *A three-dimensional analytical model of a large tangentially-fired furnace*

DR M A RABAH and DR S M ELDIGHIDY: *Mechanism of α -iron ore deposition on a heat transfer surface in boiling water*

December issue

DR E HAMPARTSOUMIAN and PROF A WILLIAMS: *Principles and applications of fibre optic sensors for process instrumentation and control*

I W CUMMING, W I JOYCE and J H KYLE: *Advanced techniques for the assessment of slagging and fouling propensity in pulverized coal fired boiler plant*

O TA'EED and DR B M GIBBS: *A non-linear analysis of exergy-lethergy: application to the miners' strike and FBC utilization*

J H BROMLY, F J BARNES, R C R JOHNSTON and DR L H LITTLE: *The effect of vitiation on trace pollutants from domestic gas appliances*

G K LEE and I T LAU: *Current coal-fired boiler technology in China*

B C DUTTON and R J SOUCHARD: *Gas interchangeability: prediction of incomplete combustion*

PROF S RAHMAN: *Hierarchical electric energy system planning using micro/mini computers*

To Publications Dept, Institute of Energy
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(delete as applicable)

Please send to:

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Conference proceedings

Fluidised combustion: is it achieving its promise?

(London, October 1984)

Price: £50.00

ICLASS-85

(London, July 1985)

Order (with remittance: prices include postage) from:

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Conference notices

Merseyside branch
Fuel trends: economics and utilization

18/19 March 1986 at
Liverpool Polytechnic
(Enquiries: E Curd)

Institute of Energy
Yorkshire branch
jointly with
Institution of Chemical Engineers
Combined heat and power:

9 April 1986

Programme and registration
form in January issue
of *Energy World*

Automatic coal-fired boilers

Edwin & Sons are now producing a new range of automatic coal-fired boilers which, it is claimed, operate up to 45% less fuel costs than equivalent oil-fired units. The boilers require minimum maintenance and require attention time averaging out ten minutes a day. New developments include a vented burner, which utilizes a hydraulic drive and electronic controls to operate a reciprocating valve and special drag link conveyor system for automatic ash removal. This ensures completely automatic operation in the feeding of fuel from storage bunkers or hoppers and the removal of ash without the need for manual attendance.

Reader enquiry no 1/1

Combination boiler

The new combination boiler, marketed by **Thorn EMI Heating**, can be installed in situations where a conventional gas central heating system may not be possible — i.e. where conventional cold water storage, and feed and vent tanks cannot be fitted. It is therefore suitable for single-storey dwellings, conversion living areas and for houses being converted into flats. The boiler offers the choice of complete- or part-mains pressure installation. Where an open-vented system is preferred, domestic hot water is connected direct to the mains, obviating the need for a 30-gal storage tank and copper cylinder — which central heating being connected to the conventional open vent system. Where total-mains pressure installation is required, Thorn will provide the optional sealed system pressure components.

Reader enquiry no 1/2

Improving burner efficiency

Nu-way, a manufacturer of oil and gas burners, has completed an important product enhancement programme which will mean significant cost savings for customers of the heating and process industries. The main features are a new burner aimed at giving higher combustion performance together with improvements in the fuel control system. The changes were primarily designed for the company's natural gas burners but they have also led to 'spin-off' benefits in the dual-fuel models. Other features include new pressure switches and a slow revmotor providing improved input control on the burner.

Nu-way markets a wide range of oil and dual fuel combustion equipment with rated outputs from 11 000 kW. There is a comprehensive spares service.

Reader enquiry no 1/3

Large export order for clean combustion burners

A contract has been awarded to **NEI International Combustion** by Florida Power and Light Company to supply combined oil/gas burners for two of the largest oil-fired boilers in the USA.

These boilers, each rated at 800 MW, will be converted from oil firing to combined oil and natural gas firing in early 1986, using special burners

developed on the company's full-scale test rig in Derby. These NEI International Combustion CMH (controlled mixing history) burners are designed to produce the lowest possible concentrations of nitrogen oxides and to operate, overall, with the cleanest possible combustion.

The prototype full-scale burner, having a maximum output of 13 000 lb/h of heavy fuel oil, will be tested and approved on the NEI Derby-based test rig to achieve the guaranteed particulate and NO_x emission levels. The burner test rig has the capability to fire oil and pulverized coal, separately or in combination, at rates of up to 88 MW.

Reader enquiry no 1/4

Boiler water level controls

Recently introduced to the UK market, the **Gestra** system represents a new concept in the monitoring and control of boiler water level, and has been designed to increase safety and reduce operating costs in steam boiler plant. The system continuously checks itself for correct operation, and if a malfunction is detected, the boiler is immediately shut down.

The equipment includes a new type of high-reliability probe, with the electrodes fitted directly in the boiler shell. This arrangement eliminates the need for external control chambers, which can be a source of trouble if connections to the boiler become blocked with sludge or scale. Because this potential problem represents a danger, current regulations call for a daily purge of the control and alarm chambers. AOTC, the insurance companies' technical committee, have agreed that this daily test is not necessary with the Gestra equipment when it is directly mounted in the boiler, although the weekly check by reducing boiler water level is still required. In making this decision, AOTC comment that the Gestra controls 'represent an equally safe more modern approach to the safe protection of a boiler'.

The Gestra equipment type EF86/NRS1-4 is mainly designed for shell boilers and is suitable for boiler pressures up to 32 bar (465 psi). Other level controls are available for the highest pressures and temperatures.

Reader enquiry no 1/5

Condensing airheater

Covrad Dravo have launched a new range of high-efficiency industrial airheaters, the UK's first condensing airheaters.

These 'Condensaire' heaters offer efficiencies of at least 95%. They achieve this high efficiency by passing the (normally wasted) flue gas through a specially designed stainless steel heat exchanger to squeeze out even more heat. Instead of venting the flue gas up the chimney while it is still hot (typically 300°C), it is cooled in the heat exchanger to such an extent that a proportion of it condenses and gives up its latent heat. The resultant flue temperature is in the order of 45°C enabling an ordinary plastic drain pipe to be used for the disposal of the products.

Two sizes of airheater will be manufactured initially: one with an output of 90 kW and one of 150 kW. They are suitable for natural gas and

LPG firing. These condensing airheaters are inevitably more expensive than conventional heaters because of their more advanced design, but it is claimed that the payback time on extra capital cost is estimated to be only around two years.

Reader enquiry no 1/6

Carbon dioxide recovery in breweries

WS Atkins have developed a system for recovering carbon dioxide in breweries that could save a large brewery up to £½ million per year with a return on investment in less than two years.

Investigation had shown that breweries were spending large sums of money (up to £½ million per year) on carbon dioxide. It was also apparent that there is enough of the gas being liberated in the fermenters for most sites to be fully self-sufficient. Analysis showed that the conventional carbon dioxide recovery plant in a brewery was recovering only 35% of the available gas. This was due partly to mis-operation and partly due to an inherent limitation of conventional plant.

Atkins's energy consultants devised a brand new system which could liquefy 70% of the gas available. The plant requires a minimum of operator involvement and uses a source of free refrigeration hitherto untapped. The first unit has now been installed and is working satisfactorily. The plant, it is claimed, substantially improves the recovery of this valuable material and does so without using any energy.

Reader enquiry no 1/7

Four-frequency tube inspection system

Hocking NDT have introduced Phasec D8, a new four-channel multi-frequency non-destructive test system for the internal inspection of heat exchanger tubing in power stations, air conditioners and industrial processes.

Using the latest eddy-current technology, the Phasec D8 detects and identifies corrosion pitting, erosion, support plate wear, tube clashing, and stress corrosion cracking — which can result in tube

wall failure if allowed to continue and propagate.

The system's four independent channels, each with a frequency range of 1 kHz to 1MHz, have variable gain, filtering and phase rotation to eliminate unwanted signals generated by tube supports, fins, studs, dents and probe wobble. Simpler, faster inspections result, with the high integrity demanded by the nuclear and conventional power generating industries.

All signals can be viewed on an integral memory-backed oscilloscope, with selected display grouping and matrix option. Up to eight outputs are available for data recording and remixing.

Reader enquiry no 1/8

Room thermostat

Smiths Industries Environmental Controls Company have launched a new battery-powered electronic room thermostat. The thermostat can provide different temperatures at different times of the day — and separate 'weekday' and 'weekend' programming — giving homeowners the opportunity either to reduce their fuel bills substantially or to increase comfort levels economically.

An advantage is that it is easily programmable, with electronic precision both in time-keeping and temperature measurement, and can quickly be fitted in place of a conventional mechanical thermostat for vastly enhanced control.

Reader enquiry no 1/9

Trade publication

Cavity wall insulation. Three product data sheets, each describing one of the different cavity wall insulation processes on the UK market — using urea foam, blown mineral wool (rock and glass), and expanded polystyrene beads and granules — enable the specifier to compare for the first time the individual properties of the recognized materials and methods used. The A4 sheets are an integral part of a set of fully illustrated informative literature, entitled *Injected cavity wall insulation* and produced by the **National Cavity Insulation Association**, the trade body for the entire industry.

Reader enquiry no 1/10



ENERGY WORLD — COMMERCIAL

(Photocopy acceptable)

Please send me further information against the reader enquiry no(s) listed below (please tick)

1/1 1/2 1/3 1/4 1/5 1/6 1/7 1/8 1/9 1/10

Name

Address

Organization

Engineering Council

The Institute of Energy is included in the second list of nominated bodies published by the Engineering Council on 22 November 1985.

In common with other major chartered engineering institutions, the Institute of Energy has been nominated for a five year period; the maximum allowed. The Institute of Energy has also been authorized by the Engineering Council to accredit academic courses.

As a nominated body of the Engineering Council, the Institute is formally recognized by the Engineering Council as fit to determine whether individuals should be registered with the Engineering Council as Chartered Engineers or Technician Engineers as appropriate. As an authorized body, the Institute is deemed by the Engineering Council fit to accredit academic courses which satisfy the standards laid down for individuals subsequently seeking to register as Chartered or Technician Engineers as appropriate.

New members

Fellow

William Eric Francis, British Gas Corp, Solihull, W Midlands (*transfer*)
David Lloyd Williams, Energy Engineering, Preston (*transfer*)

Member

James Gillespie Alexander Borland, Scottish Gas, Paisley (*transfer*)
Thomas Ramsay Brown, Babcock Power, Nuclear Engineering Dept, London
Kai Wah Chan, Air Pollution Control Division, Hong Kong (*transfer*)
Brendan Paul Cooper, Emstar, Staines, Middx
Anthony Derrick, I T Power, Mortimer, Reading
David Flaxington, W S Atkins & Partners, Epsom
Geoffrey Colin Harwood, Michael Aukett Associates, London
Maureen Jennings, Shell Expro, Aberdeen (*transfer*)
Hoi Fai Lau, Hong Kong Telephone Company, Hong Kong
Sau Weng Lum, Vickers Hoskins, Malaysia
Hector Wilkie Munro, Paisley College, Scotland
Wing Hung Poon, Hong Kong Productivity Centre, Hong Kong
Robert Rishworth, NIFES, Yeardon, Nr Paisley
Peter Hamish Athey Roebuck, Kanthal, Perth, Scotland
Raymond Tomkins, Imperial College, London

Charles Yves Wereko-Brobby, Commonwealth Science Council, London

Ronald Clark Willis, Babcock Power, London

Yuet Ming John Wong, Shui On Engineering Services, Hong Kong (*transfer*)

Graduate

Brian Christopher Baker, NCB, Ind Sales & Technical Services, Doncaster

Michael Holmes, Sheffield Forgemasters, Sheffield

Trevor Anthony James, Guyana Sugar Corp, Guyana

Nicholas Paul Mann, Associated Octel
Kuda Ronald Mutama, Ziscosteel Coke Ovens Plant, Zimbabwe

Hugh Vaughan Norris, BOC, Sales Dev Dept, London

Christopher Charles Ottaway, Islington Health Auth, London

James Paul Ross, Metal Box, Worcs

Personal

John Bolton CB (Fellow), chief works officer and director general of works of DHSS — and formerly chief engineer to the Department — retired from the Civil Service in December. He is setting up in practice as a consulting engineer and arbitrator operating from Little Shelford in Cambridgeshire.

Dr W B Gillett (Member) was promoted to head of mechanical engineering with Sir William Halcrow, consulting engineers, on 1 January 1986. As the Engineering Services Division of Halcrow has recently been re-structured and now includes the Energy Studies Unit, Dr Gillett has assumed responsibility for both mechanical and energy engineering in the firm.

Obituary

Dr I G C Dryden (Senior Fellow) died on 14 September 1984, after a protracted illness. He was well known internationally, not only for his research on coal and its derivatives, but also for his editorial work both for the British Coal Utilisation Research Association and for the journal, *Fuel*.

He studied at the City of London School, Chelsea Polytechnic and Birkbeck College, London graduating in 1930 with a degree in physics and, later, in 1935, took a BSc in chemistry with first-class honours. Following his work in coal research he was awarded the degree of PhD in 1950, and DSc in 1953. His interests and expertise covered a wide field, as indicated by his Fellowship of the

Royal Society of Chemistry, Institution of Chemical Engineers and Institute of Energy.

His distinguished career was devoted largely to fuel and energy, beginning in 1928 when he joined the Fulham research laboratories of the Gas Light and Coke Company. Here he worked on the treatment of the by-products of coal carbonization, on alternative methods of removing H₂S from coal gas and steam stripping systems for benzole recovery involving heat and mass transfer studies on laboratory and pilot-plant scale.

In 1943 he joined the British Coal Utilisation Research Association, where he was to spend the major part of his research career and make his outstanding contribution to knowledge in the field of coal research. Initially he worked on the recovery of tar from coal before turning to combustion in the down-jet furnace and later turned his attention to solvent extraction of coals, particularly with amine solvents. In 1946 he took charge of the Physical Chemistry Section at BCURA, and in 1949 was appointed superintendent of the newly formed Chemistry Department. Additionally, he was appointed deputy director of Basic Research in 1955 and in 1963 became director of Intelligence and Publications. In 1951 the work at BCURA on tars was relinquished to the Coal Tar Research Association and he initiated a long-term study of the chemical nature and utilization of coals. This included fundamental studies of carbonization reactions, including the primary pyrolysis products responsible for coking behaviour and the mechanism of formation of active carbons; extension of solvent extraction of coals by fractionation using a wide variety of solvents and study of the properties of tar fractions; chemical degradation studies and investigation of the physical properties of coals using non-destructive measurements which, along with the work of Prof van Krevelen's school, established statistical constitution analysis as a method of major importance in elucidating the chemical constitution of coal.

He was the author of more than 100 publications, including some extensive works such as the chapter on 'Chemical constitution and reactions of coal' in the

IMPERIAL COLLEGE

Combustion research colloquia (1545 h, tea from 1530 h)

11 Feb (Tu). Prof Alun Thomas (Shell Research, Thornton and University of Liverpool). *A new simplified theory of turbulent premixed flames.*

25 Feb (Tu). Dr Ken Nicholson (Imperial College). *The dry deposition of sulphur compounds from the atmosphere.*

Enquiries to Prof Felix Weinberg (tel 01-589 5111 ext 4360).

plementary volume of H H Lowry's *chemistry of coal utilization* and the *ion on coal in the Kirk-Othmer cyclopaedia of chemical technology*. He is acknowledged as a world authority on coal constitution and utilization, and on energy matters generally. He was the author of the United Nations publication *Carbonization and hydrogenation of coal*. When the Ministry of Power in 1972 decided to update their best seller *The efficient use of fuel* produced during World War II they asked the Institute of Fuel (now Energy) to handle the changes. The Institute decided to adopt an entirely new approach to the subject, and selected specialist authors for each chapter with Dr Dryden as overall editor. The task was a major one and produced an impressive book with an authoritative text. Its success is evident in that *The efficient use of energy*, produced by Butterworth is now in its second edition.

He had a great respect for, and facility with, the English language, and an ability to explain difficult concepts in a simple and clear way. He was also very willing to adopt new techniques, methods and systems that were advantageous; his booklet *SI and related units* has provided welcome clarification for countless scientists and engineers. The scientific and editorial excellence of the BCURA publications reflected his literary ability which also proved of the greatest value to *Fuel*. He retired from BCURA in 1969 to concentrate on his activities as consultant and editor.

His work for *Fuel* was clearly an important part of his life. He joined the Editorial Board of *Fuel* in 1957, finally becoming editor-in-chief in 1979, being the longest-serving editor in the history of that journal which began in 1922 as *Fuel science and practice* with the object of publishing pages on coal, which were not easily accepted by existing scientific journals. It was initiated by the Coal Research Club, an association of world-famous experts on fuel matters which Dr Dryden was himself invited to join in 1951. To begin with it appeared as a supplement to the *Colliery Guardian*, but came independent in 1923; an unusual situation since at that time most scientific journals were associated with, and published the proceedings of, learned societies. In 1947-48 the journal was published by Butterworth under the new title *Fuel*. Dr Dryden took over in 1959 and built it up into a substantial monthly publication, larger than at any time in its history. In 1982 he compiled the 60-year index to *Fuel*.

Ian had a very high reputation as a fuel scientist and engineer; he travelled widely, lecturing particularly on the Continent and in North America, and was a member of the organizing committee for the International Conferences on Coal Science. He is much missed by his many friends.

R R JACKSON
(Senior Fellow)

Branch report — North Western

Electricity supply and demand in the North West

At a recent joint meeting of the North Western branch of the Institute of Energy and the South Manchester Energy Managers Group, Dr Paul Haigh presented a lecture on electricity supply and demand in the North West with particular reference to the unusual operating situation that the CEBG encountered during the winter of 1984/85.

The lecture started with an overview of the 'normal' UK energy scene which showed the contribution of each of our available fuel sources to the nations energy needs. Of the 340 Mt of coal equivalent (Mtce) currently consumed per annum approximately 90 Mtce are used for electricity production. Although the total amount of fuel used by the CEBG in 1984/85 was not significantly different from recent years it was obvious that the amount of coal used had reduced by almost 50%. The CEBG's strategy in operating available oil fired power

stations was explained as was the reversal in normal direction of power flow from the Midlands to the South. An increase in electricity imported from Scotland was also noted. The importance and flexibility of the pumped storage power station at Dinorwig was illustrated and it was noted that during the winter the CEBG had met its highest ever demand for electricity. A glimpse at the future revealed progress in the construction of the second AGR at Heysham and early investigations into the possible siting of a further nuclear power station in North Wales.

During a rigorous question and answer session Dr Haigh discussed aspects of nuclear power safety, renewable energy resources and conservation, acid rain and radioactive waste management in addition to the main subject matter of the lecture.

DR C P HAIGH
(CEGB, Scientific services division)

Around the branches

Yorkshire annual dinner

The annual dinner of the Yorkshire branch was held at Ardsley House Hotel, Barnsley on 1 November 1985. In the top picture Sir Denis Rooke, chairman of the British Gas Corporation, proposes the toast 'The Institute of Energy'. Our second picture shows the president of the Institute of Energy, P C Warner, replying to this toast



London and Home Counties

Dr James Pfafflin from New Jersey, USA visited the UK in November with his wife, Dr Sheila Pfafflin, and attended the meeting of the London and Home Counties branch on Thursday 28 November 1985 at the Royal Institution. J D Rankin, who is group manager, Process Technology Group, ICI, spoke on *Energy, materials and processing*.

Dr Pfafflin has written to us since saying how much he and his wife enjoyed the meeting and the buffet supper that followed. He commended the speaker for his excellent lecture and wrote that 'everyone was so pleasant and made us feel so welcome'. As Dr Pfafflin and his wife are frequent visitors to the UK, he hopes that it may be possible for him to become a member of the London and Home Counties branch. He is already a Member of the Institute of Energy.



SPECIAL ANNOUNCEMENTS

52nd Melchett Lecture: Royal Institution, 6 March 1986

As previously reported (this page, December issue), *Prof N L Franklin CBE FRS FEng* (Imperial College) will give the fifty-second Melchett Lecture of the Institute of Energy at the Royal Institution, Albemarle Street, London W1 on Thursday 6 March 1986 at 1800 h (tea at 1730 h). The title of Prof Franklin's Melchett Lecture is: *Swords and ploughshares — nuclear fuel*.

Engineering Council

Please see Engineering Council, p 24, this issue, for an important notice on the inclusion of the Institute of Energy in the second list of nominated bodies published by the Engineering Council

The Institute's correct address, departmental telephone numbers and telex addition

Members and others writing to the Institute in Devonshire Street are especially asked *not* to include Portland Place in the address, which should simply be: The Institute of Energy, 18 Devonshire Street, London W1N 2AU.

As publicized on this page in November, there are now direct departmental telephone lines for speedier access. Members and others may care to note, and record, these as under:

Direct line to Publications, Conferences and Information 01-580 0008

Direct line to Membership enquiries and journal subscriptions 01-580 0077

Calls to Administration, Education and Accounts should continue to be made on 01-580 7124.

It will be helpful if it is also noted that the telex number 265871 MON REF G should additionally carry, on separate line, the mail box number: MNU142.

London and Home Counties: March meeting

Prof Bodo Linhoff of the Department of Chemical Engineering, UMIST will talk on *Energy saving through pinch technology* at the March meeting of the London and Home Counties branch. This will be held, as usual, in the Bernard Sunley Theatre at the Royal Institution, Albemarle Street, London W1 on Thursday 13 March 1986. Please note, however, that this lecture will start at **1800 h** (tea at 1710 h). The meeting will be followed by a buffet supper (by application only).

ASME/IEEE joint power generation conference 1986: Call for papers

The Steam Generators and Related Auxiliaries Committee of ASME will be sponsoring five sessions at the *Joint power generation* conference between 19-23 Oct 1986 to be held at the Portland Hilton Hotel, Portland, Oregon, USA.

Prospective authors are invited to send a short abstract to

Colin R Coleman CEng, 7 Rowlls Road, Kingston-U-Thames, Surrey, KT1 3ET, who is co-ordinating the work of the committee in the United Kingdom.

The subject of sessions will be:

- Fluidized bed combustion.*
- Life extension.*
- Boiler auxiliaries.*
- Municipal solid waste — stoker firing.*
- Regulatory issues/capacity shortfall.*

ECRO: Surrey branch AGM

The annual general meeting of the Surrey branch, ECRO will be held at the Assembly Hall, Royal Aircraft Establishment, Farnborough, Hants on Wednesday 12 February at 1930-2000 h.

Fellowship of Engineering: Engineering in agriculture

On Thursday 27 February 1986, the Fellowship of Engineering will be holding a meeting to highlight some of the contributions that engineering makes to agriculture. Prof Brian May, h of Silsoe College will speak on a selection of topics.

The meeting will be held at the Institution of Mechanical Engineers, Birdcage Walk, Westminster, London SW1 at 1930 h (tea from 1700 h). Anyone interested in attending is asked to contact Mrs J Lindley, Fellowship of Engineering, 2 Little Smith Street, Westminster, London SW1P 3DL (tel 01-2688).

National Energy Management Award 1986

1986 is the eighth year of the Powmatic/NIFES *National Energy Management Award* — a competition in which success has become a prestigious honour keenly sought by the growing number of aspirants who enter each year.

The competition, which receives the co-operation and support of the Department of Energy, is designed to find the most effective energy programme and to reward its management. It reflects a new impetus in the drive for more efficient use of energy by industry, commerce and local government.

A top prize of £1000 will be awarded to the national winner who will be selected, by a panel of independent judges, from the regional winners who will each receive £50 and an engraved gold pen. A certificate of commendation will be presented to the winning companies. The national winner's organization will hold the Energy Management Trophy for one year.

The competition is open to everyone responsible for the efficient use of energy — ranging from large energy management schemes to original individual measures implemented before the end of 1985. The judges will take particular note of the application of sound energy management principles and of the comparative size of resources of each entrant's organization. Entrants in large and small organizations have an equal chance of winning.

The following points should be taken into consideration when submitting your entry:

- Effective energy management with clear accountability and energy costs.

(continued on p 26)

REGISTER OF ENERGY COURSES

Members are invited to make use of the Institute of Energy's national register of energy courses, through which we can supply salient details of forthcoming courses of all types. As well as the member's name and address, we need to know (a) the specific subject in which he is interested; (b) his present level of technical qualification; and (c) the preferred geographical location. Only details of suitable courses will be sent in reply.

We take this opportunity of listing a selection of courses due to start in the near future, and details of each can be obtained by quoting the reference number shown against the entry. Please enclose a stamped addressed envelope.

Course No 00-340

Title: Space heating controls.
Duration: 2½ days.
Location: British Gas School of Fuel Management, Solihull.
Starting: 4 March 1986.
Content: Control aspects of different heating systems, meeting various legal requirements and factors that can be controlled. Temperature controls and the theory of closed loop controllers and compensators, both in their simple and more sophisticated form. Simple time controls, the theory of

Course No 00-340 (continued)

Content: optimum start control and the various kinds of optimizers available. The theory, application and planning of computer-based energy management and building automation systems.

Course No 00-344

Title: Electric circuitry and controls (stage 1).
Duration: 4½ days.
Location: British Gas School of Fuel Management, Solihull.
Starting: 10 March 1986.
Content: Electric current, voltage and power, AC and DC circuits, single- and three-phase supplies. An examination of simple electrical control circuits found on a wide cross-section of high- and low-temperature non-automatic plant. An introduction to the operation of semi-automatic control systems and flame detection devices. An introduction to the requirements and applications of on/off fully automatic control units. Wiring up exercises on switches, relays and timers. □

Course No 00-344 (continued)

Content: Wiring up exercises on high- and low-temperature control systems. Fault finding on simple gas-fired plant.

Course No 00-341

Title: Combustion and its control.
Duration: 3½ days.
Location: British Gas School of Fuel Management, Solihull,
Starting: 11 March 1986.
Content: Basic combustion chemistry, flame temperature, emissivity, fuel quality and flame shape, air/gas ratios. Flue gases and flue gas testing, corrosion and acid dewpoint etc. The practicalities of combusting oil, gas and coal are examined separately. Differences in burner and plant design, heat transfer characteristics, storage and handling, pollution etc. Features of different control systems and the implication for fuel economy. Case study work—heat balances. Practical boiler and furnace testing.

Special announcements (continued)

Appropriate monitoring procedures.
 Effective use of energy data and active energy control procedures.
 Use of target energy reductions and other motivational methods.
 The use of a total approach to energy efficiency including management techniques, training, and cost effective technology, etc.
 Achievement.
 Entry forms from: GKPR, Powrmatic & NIFES National Energy Management Award, 60/63 Victoria Road, Surbiton, Surrey KT6 4NW.
 Entries will not be accepted after the closing date of 1600 hours on 12 June 1986. All entries will be acknowledged on receipt.
 Organizers accept no responsibility for entries that are lost or arrive late. The judges reserve the right to reject any non-eligible entries.

of CNAA. He is backing the award strongly: "There is no doubt that the more effective creation of wealth is of paramount importance to our country and that the contribution of engineers is vital, both to industrial regeneration and to international competitiveness. The success of that engineering contribution rests primarily on the quality of the education and training... which our engineering students undergo."

The closing date for entries will be 30 September 1986 and the prize will be £500. Entries will be approved by a panel of academics and industrailists.

For criteria and regulations please contact David Sheppard, Sally Keith or Dr Alan Hibbert (CNAA) (tel Tyneside (091) 281 7094/5, 01-278 4411 (CNAA); after hours, Longframlington (066570) 464, D Sheppard; Seaton Delaval (091) 237 6021, S Keith).

New award to boost engineering design

An important award to promote engineering design has been launched by the Council for National Academic Awards, the body which grants and confers degrees in the non-university sector. The Sir Denis Rooke award will be offered annually for an engineering product which has been designed by an individual, or group of students, on an approved CNAA degree, which most aptly matches design with practical engineering concepts.

Sir Denis Rooke, chairman of British Gas, is an ex-chairman

Stop Press....

As we were going to press we heard, with regret, of the death of Dr H E Crossley OBE, a past president and former honorary secretary of the Institute of Fuel (now Energy) and a Melchett Medallist. He was at the time of his retirement in July 1971 chief fuel technologist of the Central Electricity Generating Board. A full obituary will appear in a later issue of *Energy World*.

CONFERENCES

The following conferences, courses and meetings are organized by bodies other than the Institute of Energy. For Institute conferences please see page 1

February 1986

Coal testing

Fifth international conference, Lexington (KY, USA), 11-13 February 1986. Details from K Gallagher, 1001 Overlook Way, South Charleston, WV 25309, USA (tel (304) 768-0556; tlx 907040).

Technology for environmental protection

Fifth international congress and trade fair, Düsseldorf (FRG), 17-21 February 1986.

Details from NOWEA, Postfach 32 02 03, D-4000 Düsseldorf 30, FRG (tel (0211) 456001; tlx 8584853 mes d).

Effectiveness and economics of various back-up systems in power stations and grids

Technical meeting, München (FRG), 19 and 20 February 1986.

Details from VDI, Postfach 1139, 4000, Düsseldorf 1, FRG (tel (0211) 6214-228).

Transfer and utilization of particulate control technology

Sixth symposium, New Orleans (USA), 25-28 February 1986.

Details from Dale L Harmon, Air and Energy Engineering Research Laboratory, MD-61, Environmental Protection Agency, Research Triangle Park, NC 27711, USA.

February/March 1986

Energy law

Seminar, München (FRG), 23 February - 1 March 1986.

Details from seminar administrator, International Bar Association, 2 Harewood Place, London W1R 9HB (tel 01-629 1206).

March 1986

Air conditioning: impact on the built environment

Conference, University of Nottingham, 20 and 21 March 1986. *The Institute of Energy is a sponsor.*

Details from conference secretary (AC), CICC, PO Box 2, West PDO, Nottingham NG8 2TZ (tel 0602 282257).

April 1986

Advances in reliability technology Seminar, University of Bradford, 2-4 April 1986.

Details from Mrs Ruth Campbell, Technology Transfer Unit, National Centre of Systems Reliability, Wigshaw Grange, Culcheth, Warrington WA3 4NE (tel 0925 31244 ext 7243/7318; tlx 629301 ATOMRY G).

April 1986 (continued)

Amer Inst of Chem Eng spring national meeting

New Orleans, USA, 6-10 April 1986.

Details from Dr J R Hopper, Lamar Univ, Beaumont, TX 77710, USA (tel (409) 838-8784).

Energy

International exhibition, Budapest (Hungary), 14-17 April 1986.

Details from Aideen Barrett, Industrial and Trade Fairs International, Radcliffe House, Blenheim Court, Solihull, West Midlands B91 2BG (tel (021) 705-6707; tlx 337073).

Ifsec 86

International fire and security exhibition and conference, London, 14-18 April 1986.

Details from Ifsec 86, Communication House, 879 High Road, North Finchley, London N12 8QA (tel 01-446 8211; tlx 8811108 IFSSEC G).

Air pollution

Eighteenth annual workshop, Chicago (USA), 15-17 April 1986.

Details from Lorene L Sigal, Environmental Science Division, Oak Ridge Laboratory, PO Box X, Oak Ridge, Tennessee 37831, USA (tel (615) 574-7266).

Enhanced oil and gas recovery

Seminar, London, 16-17 April 1986.

Details from Miss Mallory Barker, Oyez Scientific & Technical Services, Bath House (3rd floor), 56 Holborn Viaduct, London EC1A 2EX (tel 01-236 4080).

Australian coal

Fifth conference, Surfers Paradise (Queensland, Australia), 21-24 April 1986.

Details from Dr J B Ritchie, Austn Coal Assn, POB Q 339, Sydney, New South Wales 2000, Australia (tel (02) 297202; tlx AA2740).

Measurement of toxic air pollutants

National symposium, Raleigh (NC, USA), 27-30 April 1986.

Details from Dr R K M Jayanty, Research Triangle Institute, Research Triangle Park, NC 27709, USA (tel (919) 541-6483).

April/May 1986

Coal science

International symposium, Rolduc (Netherlands), 28 April-1 May 1986.

April/May 1986 (continued)

Details from F Kapteijn, Inst 1 Chemical Technology, Univ Amsterdam, Nieuwe Achtergracht 16 NL-1018 WV Amsterdam, Netherlands (tel (020) 522-3490; tlx FACWN 1646).

May 1986

Effective utilization of raw materials, semis & consumables iron & steel industry

Conference, Kuala Lumpur (Malaysia) 21-25 May 1986.

Details from 5th floor, Ortigas Bldg Ortigas Ave, Pasig, Metro Manila Philippines (tel 6732161 or 6732069).

Programmable electronic system safety

Seminar, Guernsey, 28-30 May 1986.

Details from Mrs Ruth Campbell, Technology Transfer Unit, National Centre of Systems Reliability (see address above).

June 1986

Commercialization and industrialization of outer space

International conference and exhibition Montreux (Switzerland), 16-20 June 1986.

Details from Space Commerce & secretariat, PO Box 122, CH-182 Montreux, Switzerland (tel (41 21) 63 448; tlx 453 254 mtx ch).

Project management training - future needs, scope and results

One-day conference, London (City Conference Centre), 19 June 1986.

Details from Lionel Plumb, Project Management Forum, c/o Institution of Mechanical Engineers, 1 Birdcage Walk London SW1H 9JJ (tel 01-222 7899 ext 296).

Rov 86

Fourth remotely operated vehicle conference and exhibition, Aberdeen 24-26 June 1986.

Details from Society for Underwater Technology, 1 Birdcage Walk, London SW1H 9JJ (tel 01-222 8658; tlx 917944).

September 1986

Aquatech 86

Eleventh international water technology exhibition and congress, Amsterdam (Netherlands), 15-19 September 1986.

Details from Industrial Presentation ((Europe) BV, 's-Gravelandseweg 284-296, 3125 BK Schiedam, The Netherlands (tel (010) 158244; tlx 2142 EUREX NL).