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Personal viewpoint

Still relevant?

Turning over the pages recently of 'Coal and Energy' which Derek Ezra (now Lord Ezra) wrote in 1978, I found myself philosophising over the inbuilt inability of most of us, most of the time, to get beyond the idea that things are going to continue much as they are now through next year, and the year after, and the years after that. I can remember how very soundly based Lord Ezra's arguments seemed in the prevailing climate of 1978, especially his conclusions which may be summed up in this quote:

'It is now (ie in 1978) of vital importance to take such action as may be necessary to avert within the next decade or so what could well be a far more serious world energy crisis than was experienced in 1973 or 1974'.

This is a call to arms which, nine years nearer the crisis (if crisis there is to be) is now, to say the least, unfashionable. The question is — were the facts, on which these conclusions were so logically drawn (in 1978), so very wrong?

The centre piece of Derek Ezra's case was based on the irrefutable fact that world oil reserves are finite, and on the hypothesis that they would become small relative to the demand within a matter of few decades. Is this hypothesis still reasonable? The absolute figure of proven (and especially estimated, so far undiscovered) oil reserves round the world may be argued; but a figure just over 1700 billion barrels given by the US Geological Survey in 1984, as the total oil available for mankind, does not disagree widely with other estimates, including those quoted in Ezra's book. I have taken this figure in the accompanying graph and plotted the rate at which the world has eaten into this supply up to 1986 and extrapolated into the future on the conservative assumption that the present world rate of consumption will on average hold steady — until the realisation that the supply is really, and irrefutably, about to dry up, making that which is left into a precious commodity.

I have also plotted a similar curve for Middle East oil which, if nothing else, supports the argument given in Worldwatch paper *World oil: coping with the dangers of success* by Christopher Flavin (July 1985) that

'the Persian Gulf may move back into the driver's seat just at the time when world oil resources are more limited than at any time in recent history'.

I leave it for the reader to decide how much this should be a cause for concern.

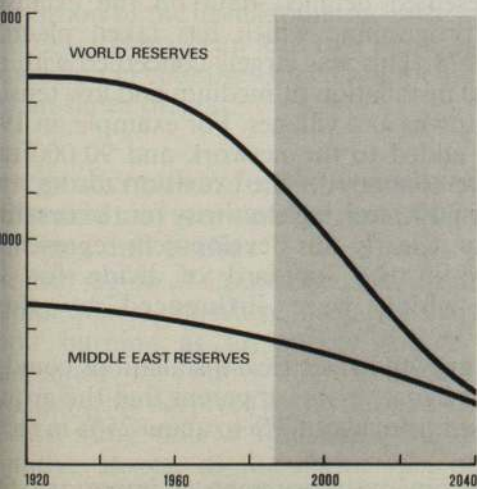
I wonder if any reader is prepared to put forward arguments to show that this graph is nonsense — or even that it is out in any respect by, say, more than 20%. Failing this, should not someone or some body be taking a long, cool look at what needs to be done now or, at least, over the next decade to avoid having to rely on 'crisis' decisions when the next world energy crisis strikes sometime in the early decades of the next century. The Institute has already made a proposal about this — in its report *Energy for the Future* (rev in 1986) in which the conclusion is stated that:

'in view of the technical complexities of [energy policy] questions, the risk of emotional overtones, of the deep concern of public opinion over certain aspects of the subject and of the need for dispassionate thinking to support objective assessments, we regard the case for a National Energy Commission as an extremely strong one'.

Perhaps the title 'National Energy Commission' has too bureaucratic a ring about it to generate much enthusiasm, even in those who agree that action is required. Or perhaps to others it carries the hint of a restriction by raising questions of long-term effects, in freedom of action to do what seems best for today. No doubt this year's balance sheet, or this year's votes, will seem very pressing enough to leave the future until next year. Whatever the reason, 'Energy for the Future' does appear to have been received, with a few notable exceptions, as mainly irrelevant to present day activities.

I have a picture of our grandchildren, perhaps of our children even, taking Lord Ezra's 'Coal and Energy' from the back of the top shelf, blowing the dust off, turning over the pages and murmuring: 'But they did know it was all going to happen. Why on earth didn't they....?'

G G Thurlow (past president)



Interaction between energy choices and socio-economic factors ie, energy and growth

Prof J Swithenbank BSc PhD FEng FInstE FIChemE MAICHE*

The common theme of the papers considered in this session was the interaction between the growth in a nation's economy and the growth in energy demand. It is well known that for many years it was considered that these two factors were closely linked. The basis for this hypothesis was contained in graphs which showed the annual energy consumption of the nations of the world plotted against their gross national product (GNP). The apparently good correlation revealed by this graph was originally felt to be significant. More recently, several cases have been found where the growth in the economy of a nation has not been accompanied by a corresponding increase in energy consumption and it is now popular to see these two factors as only loosely related. A more thorough investigation of the factors involved in the growth in energy consumption reveals the reason for this anomaly. The papers presented in this session provide an excellent basis for such an examination

The first point to note is that, as a nation moves from a simple agricultural economy to an industrially based economy, there is a characteristic increase in energy consumption due to the introduction of relatively heavy basic industry (Fig 1). As its industry evolves further towards the production of high technology devices and systems, the energy consumption does not increase in proportion to the value of the products and hence we observe the change in correlation between energy and GNP noted above.

These effects are enhanced by the commendable current trend whereby energy conservation techniques are employed in industry, commerce and the home. Again, the papers presented in this session provided specific examples which illustrated this aspect of the relation between energy and growth.

An important conclusion from these papers was that there is an underlying reason for the evolutionary process in the growth in each nation's energy demand. This tends to lead to an initial rapid growth in energy consumption

relative to the growth in GNP, followed by a moderate relationship. This information means that changes in the status of each nation's economy must be carefully assessed before being incorporated into a global energy forecast, rather than attempting to simply extrapolate the global data.

What other lessons do we learn from this exercise? Perhaps the most important question is to see if we can ensure that the developing nations move to the point where the initial high slope of the relation between energy consumption and GNP changes to a lower value as soon as possible. Since the lower value is largely associated with the use of capital intensive energy conservation measures it is obvious that these measures should be introduced as soon as possible. Clearly this can be achieved by greater cooperation between the more developed and the developing nations. This involves the transfer of both information and capital. However the reward for stretching the energy sources as far as possible is very much to the mutual benefit of all nations.

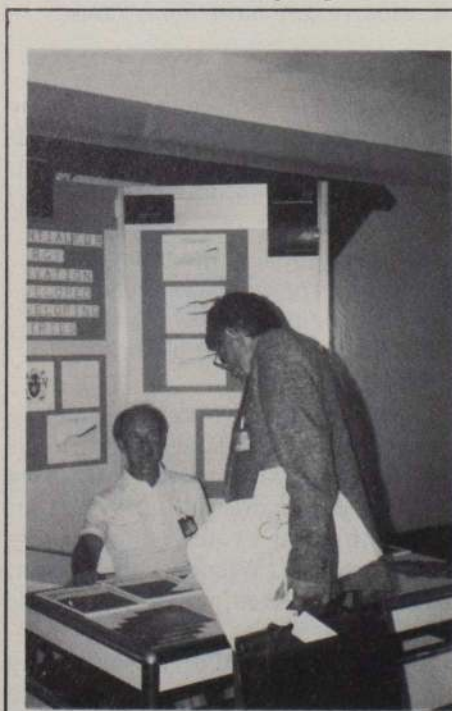
Turning now to the individual papers in this session each one will be considered in turn and it will be shown how they fit into the overall pattern. Finally, in the conclusions the picture which emerges is integrated in the role of this congress.

Electrification in Algeria: general approach and technico-economical considerations D Djidi, N Se and M El-Ketroussi

The paper presented detailed data on the extensive electrification programme which has taken place in Algeria since 1978. This was largely concerned with the distribution and installation of medium and low tension supplies to the towns and villages. For example, in 1985 4000 km were added to the network and 90 000 new subscribers were connected. The extension to the rural zones which are now receiving electricity for the first time was noteworthy. Clearly this development represents a major increase in the standard of living for the communities which were influenced by these developments.

In Fig 2, the growth in electrical installations could be seen. From this figure, it was apparent that the growth rate had increased from about 7% to about 25% in recent times.

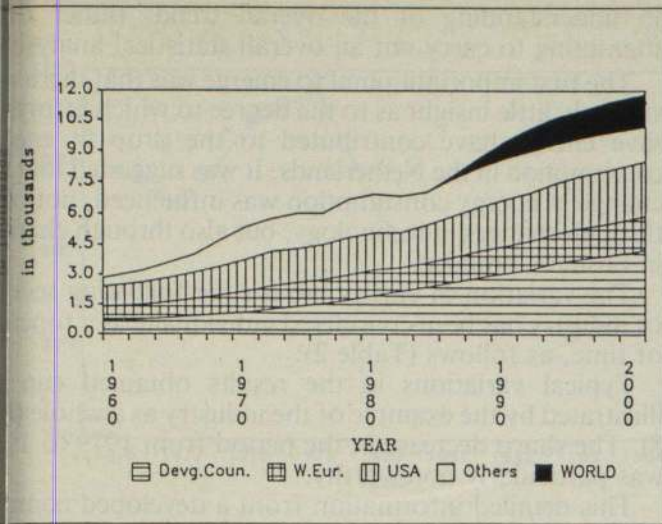
Electrification obviously represents an important step



The Institute of Energy at the World Energy Conference

Prof Swithenbank (seated) is seen here, talking to another delegate, on the Institute of Energy stand at the World Energy Conference on which was displayed the Institute of Energy's recent report Energy for the Future

*President, Institute of Energy



1: World energy consumption trend

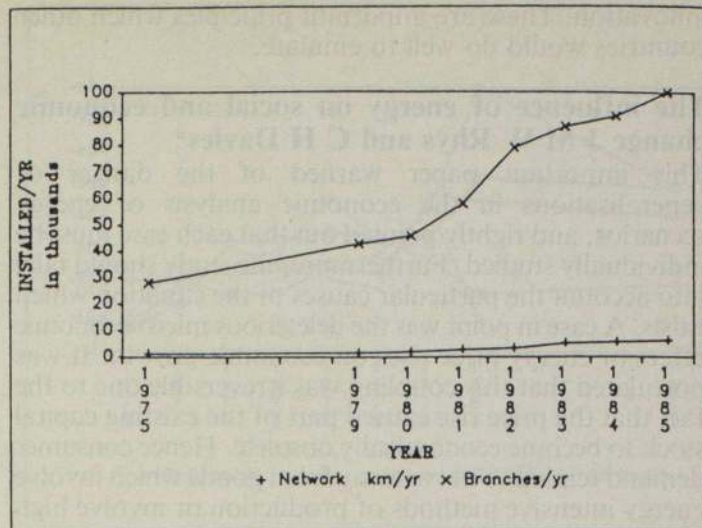
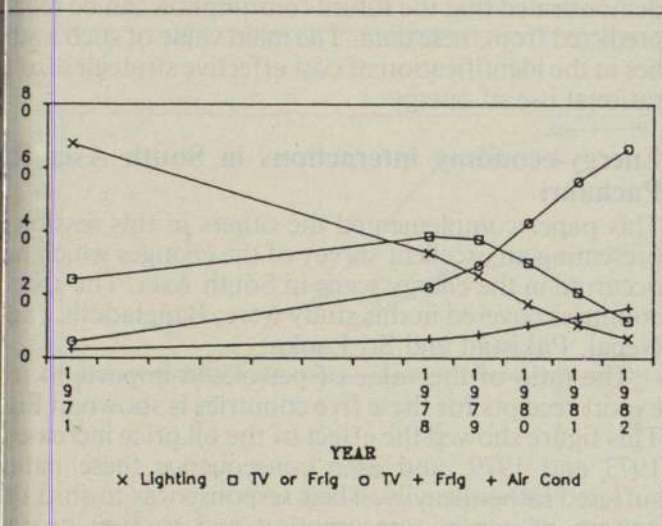


Fig 2: Algeria: development of commissioned electrical services



3: Algeria: national distribution of customers by type of appliance

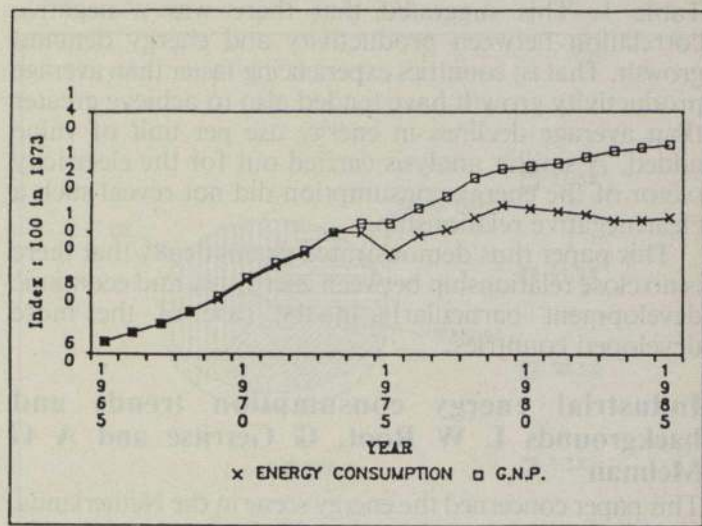


Fig 4: France: energy consumption and GNP

the energy evolution process of a nation. Not only does it affect the convenience of the individual, but it also plays an important role in the social life of the population, especially with regard to the communication and dissemination of information through radio, television and the press.

At a later stage in economic development, the widespread introduction of air conditioning, which is made possible by the availability of electricity, becomes an important factor. Since air conditioning is a major consumer of energy, we must carefully review the impact of this factor on future energy growth in countries such as Algeria. The first stages of this development were apparent in Fig 3 where it could be seen that an increasing proportion of the installations included air conditioning. This development can lead to a major redistribution of the population in countries which experience hot climates at certain times of year.

Energy alternatives for the agricultural communities in the arid and semi-arid region of Coquimbo, Chile

C Saez and F Diaz

The arid region of Coquimbo, Chile represented a good example of a region where there were signs that traditional wood burning as an energy source could not be maintained for more than a decade unless major developments occurred in the reforestation programme. At the same time a transition was advocated from primitive stoves, as the major fuel burning devices, towards more modern technology. This document

emphasised the role of wood burning in the world energy scene. In view of the large proportion of wood burning used worldwide and the extremely short time scale for its depletion, it does not appear to be receiving a sufficient amount of attention by the world authorities.

Energy management: an economical requirement — a means of development and cooperation

M Rolant and B Laponche

This paper was concerned with the economical, technical, ecological, social and political aspects of energy in France, and their interaction with the rest of the world. Using the present trend towards increasing energy prices as a background, the authors made a thorough analysis of the energy policy which has been adopted in France.

As one of the most advanced countries, both with respect to technology and energy policy, France provides an example of a late stage in the evolution of energy utilisation. The growth in France's energy consumption and GNP are shown in Fig 4, based on an index of 100 in 1973. This figure illustrated two important points raised in the introduction: firstly, the de-coupling which is now occurring between the growth in the GNP and the growth in energy consumption; and secondly, the trend towards zero growth in the energy consumption of highly developed countries.

The most important conclusion of this paper is that a national energy policy has been implemented to ensure: continuity of action, decentralisation of energy systems, and technological prospects through research and

innovation. These are important principles which other countries would do well to emulate.

The influence of energy on social and economic change J M W Rhys and C H Davies*

This important paper warned of the danger of generalisations in the economic analysis of energy scenarios, and rightly pointed out that each case must be individually studied. Furthermore, the study should take into account the particular causes of the situation which exists. A case in point was the deleterious micro-economic effect of energy price rises on economic growth. It was postulated that this coupling was irreversible due to the fact that the price rise caused part of the existing capital stock to become economically obsolete. Hence consumer demand tended to move away from goods which involve energy intensive methods of production or involve high energy consumption in use, at a time of energy price increases.

An interesting point emerges from consideration of Table 1. This suggested that there was a negative correlation between productivity and energy demand growth. That is; countries experiencing faster than average productivity growth have tended also to achieve greater than average declines in energy use per unit of value added. A similar analysis carried out for the electricity sector of the energy consumption did not reveal such a clear negative relationship.

This paper thus demonstrated dramatically that there is no close relationship between energy use and economic development particularly in the case of the more developed countries.

Industrial energy consumption trends and backgrounds L W Root, G Gerritse and A G Melman

This paper concerned the energy scene in the Netherlands. In this case, the authors considered the relationship between energy consumption and growth, and again identified the need to look at each sector in detail to gain

Table 1 International productivity and energy use data

	UK	Japan	France	Italy	Germany	USA
Value added per person employed	7	113	45	43	38	25
Energy use per unit of value added	-11	-54	-38	-33	-22	-24

Table 2 Percent reduction in energy consumption, corrected for changes in production, with 1979 as the year of reference

	1980	1981	1982	1983
Foods and allied products	-3	-7	-10	-14
Textile industry	-8	-11	-18	-26
Paper and paperware industry	-6	-15	-17	-22
Chemical industry, fibres	-11	-25	-30	-29
Construction materials and glass	-5	-9	-17	-19
Basic metal industry	-6	-7	-13	-21
Metal fabrication industries	-15	-22	-29	-26
Remaining industries	-	-	-	-
Industry as a whole	-12	-19	-26	-22

an understanding of the overall trend, rather than attempting to carry out an overall statistical analysis.

The first important point to emerge was that there was still only little insight as to the degree to which efforts to save energy have contributed to the drop in energy consumption in the Netherlands. It was suggested that the change in energy consumption was influenced, not only through changes in technology, but also through changes in business practice.

The variation of energy use for the following sectors of industry has been considered individually as a function of time, as follows (Table 2):

Typical variations in the results obtained can be illustrated by the example of the industry as a whole (Table 5). The sharp decrease in the period from 1979 to 1983 was particularly noteworthy.

This detailed information from a developed country clearly reinforced the view that energy consumption can only be interpreted by detailed analysis of every component of every sector. Even then, it has yet to be demonstrated that the future consumption can be reliably predicted from these data. The main value of such a study lies in the identification of cost effective strategies for the rational use of energy.

Energy-economy interactions in South Asia R Pachauri

This paper complemented the others in this session by presenting an excellent survey of the changes which have occurred in the energy scene in South Asia. The specific countries covered in this study were: Bangladesh, India, Nepal, Pakistan and Sri Lanka.

The ratio of the value of petroleum imports to total export receipts for these five countries is shown in Figure 1. This figure showed the effect of the oil price increases in 1973 and 1979, and as a consequence these nations suffered rather heavily. Their response was to shift the pattern of energy consumption and to step up the indigenous production of energy. In particular, Nepal increased its use of coal and Pakistan increased its use of natural gas. Significant sources of coal, oil and gas have been identified in the BIP countries and increased exploitation of these reserves can be anticipated.

Since agriculture is a major contributor to the economies of all five countries, it follows that economic growth must be linked to the growth in agriculture. This in turn depends heavily on energy in the form of fertilisers and direct energy for the agricultural machinery. Hence constraints in energy supply would adversely affect economic growth.

Here we see one reason behind the contrast between the growth in energy consumption in the developed and developing countries. Bearing in mind that these five countries possess a population of about a billion people, it follows that the potential energy requirement could rise by a very large factor.

The lessons of the past show that energy/economy interactions are at the core of economic development in the nations of South Asia. To this conclusion, one could perhaps, add the problem of population growth.

The structural changes in energy demand and economy since the oil crisis — the Japanese case K Fujime

The author gave extensive data on the relationships between the changes in energy consumption and GNP in Japan. It could be observed that the manner in which

*This paper will be presented in its full form in a forthcoming issue of *Energy World*

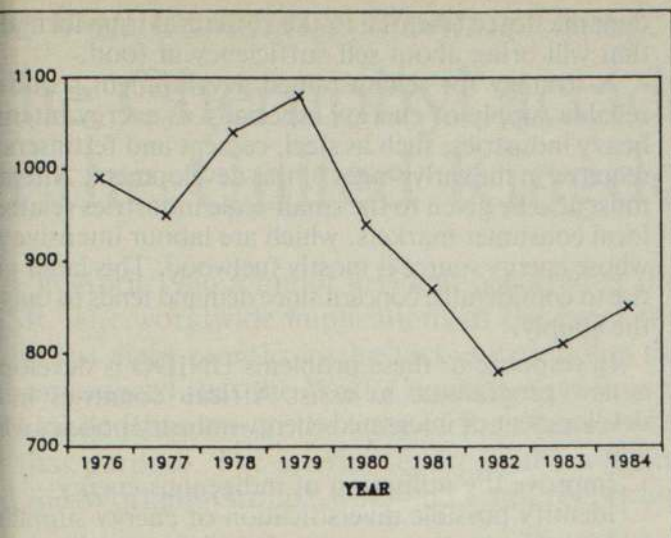


Fig 5: Netherlands: energy consumption

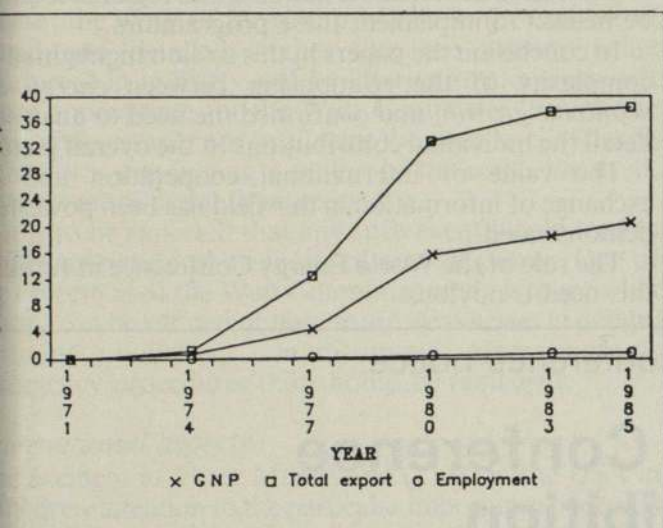


Fig 7: Norway: main figures for the oil sector

These data fitted into the overall pattern was fully consistent with the advanced nature of the Japanese economy. Thus, there is a large divergence between the macro-economic growth indicators and the energy demand. Some of this limitation of energy demand is due to the shift in the structure of the industrial sector; away from industries such as steel, chemicals and cement, towards high added value industries. It was also estimated that energy conservation in Japan's manufacturing industries had yielded savings of 30-50% in the period from 1973 to 1984.

Norway a newcomer in the petroleum industry

Himie

This paper injected an important new factor into the discussion since Norway is now one of the significant oil producing countries and this has led to some economic problems. Whilst many nations may wish they had such problems, it is nevertheless important that we consider the techniques which have been used for their amelioration. The development of the oil sector in Norway is shown in Fig 7 in terms of the percentages of GNP, the total employment and the total export. Thus in 1985, the oil sector accounted for 20% of GNP.

The use of petroleum income in Norway has had far greater impact for the rest of the economy than the direct effects of the petroleum activity. The main difficulty lies in the fact that international oil prices fluctuate quite

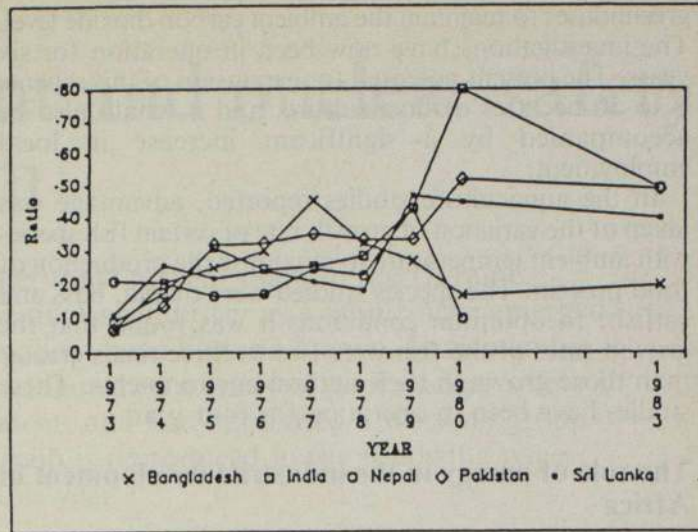


Fig 6: South Asia: ratio of value of petroleum imports to total export receipts

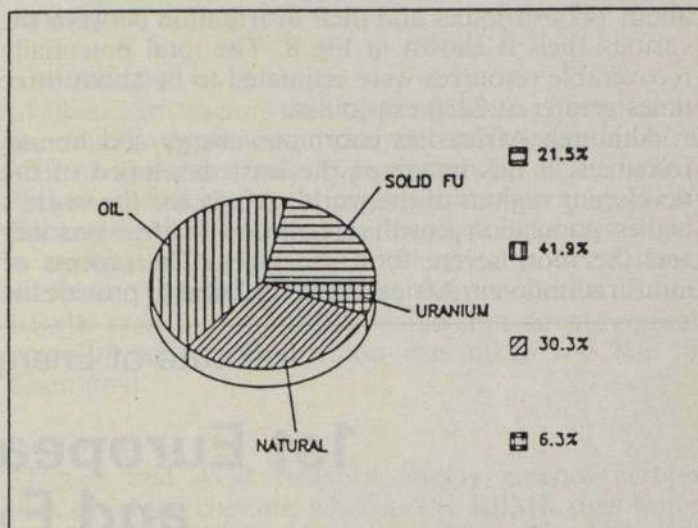


Fig 8: Africa: energy resources — proven recoverable

widely, and the economy tends to be quite sensitive to these fluctuations.

The solution to this problem has been to ensure that there is a separation in the short term between the petroleum income and the use of this within the country. This economic policy can therefore be regarded as a main feature of Norway's energy policy.

The use of reject heat to improve food production

H G Pfeifer and R P Johnson

In developed countries, important new techniques are being evolved for the rational use of energy. This paper presented one such innovation being developed in the USA which could have major implications for future food production.

Energy engineers have long been concerned about the vast waste of low grade heat which is inevitably associated with the production of electricity at power stations. Whilst it is not always economically viable to use this 'waste' heat for district heating, local use of the heat near the power station could be attractive. The authors reported on the results of an ongoing study in which controlled environment agriculture and fish production were investigated, using the reject heat from power stations.

In the agricultural studies, crops of tomatoes, lettuce and ornamental plants have been grown in greenhouses heated to about 300K by waste heat at external winter temperatures of 255K. Some fuel is also burned in the

greenhouses to maintain the ambient carbon dioxide level. The investigations have now been in operation for six years. The present potential for expansion of this scheme is to 50 hectares of horticulture, and it would also be accompanied by a significant increase in local employment.

In the aquaculture studies reported, advantage was taken of the variation of growth rate of certain fish species with ambient temperature to maximise the production of food protein. The species studied were tilapia, bass and catfish. In optimum conditions it was found that the growth rates of the fish were two to three times greater than those grown in their natural environments. These studies have been in operation for four years.

The role of energy in the industrial development in Africa

This final paper addressed the massive problem of economic growth in Africa and its impact on the African energy scene.

The proven recoverable energy resources of Africa total about 747 exa-joules and their distribution between the various fuels is shown in Fig 8. The total potentially recoverable resources were estimated to be about three times greater at 2250 exa-joules.

Although Africa has enormous energy and human resources, it has remained the least developed of the developing regions of the world. Africa has the world's highest population growth rate, the lowest life expectancy and the most severe food shortages. The process of industrialisation in Africa has so far failed to provide the

dynamic force essential to the structural transformation that will bring about self-sufficiency in food.

A strategy for self-sustained development requires a reliable supply of energy, especially as energy intensive heavy industries, such as steel, cement and fertilisers are required in the early stages of this development. Attention must also be given to the small-scale industries related to local consumer markets, which are labour intensive and whose energy source is mostly fuelwood. This latter gives rise to considerable concern since demand tends to outstrip the supply.

In response to these problems UNIDO is developing a new programme to assist African countries in the development of integrated energy-industry policies which will:

- Improve the utilisation of indigenous energy
- Identify possible diversification of energy supplies
- Identify programmes for improved energy management and energy conservation
- Identify investment programmes

Concerted action at the national and regional level will be needed to implement these programmes.

In conclusion the papers in this session highlighted the complexity of the relationship between *energy and economic growth*, and confirmed the need to analyse in detail the individual contributions to the overall picture.

The value of international cooperation and the exchange of information in this field has been powerfully demonstrated.

The role of the World Energy Conference in fulfilling this need is obvious.

Institute of Energy conference notice:

1st European Conference and Exhibition

on

The influence of inorganic constituents on coal combustion

(in small-to-medium sized boilers)

24/25 September 1987 at Imperial College, London

The conference will interest:

- All engineers and managers in industries using, or considering using coal as an energy source, ie —
- Process industrialists
- Designers, suppliers and users of coal-fired industrial boilers
- Coal suppliers
- Members of academic institutions interested in, or involved in coal combustion

The Chernobyl accident and nuclear safety in the United Kingdom

In late April 1986 a major accident occurred at the Chernobyl nuclear plant in the Ukraine, USSR. The worldwide implications of the event for the nuclear industry as a whole have emerged in the last eight months as the facts surrounding the accident have become known. In September it was announced that the Watt Committee on Energy had launched a study of civil nuclear safety in the United Kingdom in the light of the Chernobyl accident, and had appointed a working group for that purpose. The interim report by the working group is reproduced in the following pages, and the Working Group* will issue a full report later this year.

In 1984, the Watt Committee published a Report entitled *Nuclear Energy — A professional assessment*. This provided a starting point for the working group. Of course, the work of the group will be in the context of broad and detailed studies that are already being conducted in industry and by international agencies. It is not appropriate for the Watt Committee to replicate them unnecessarily nor to attempt the same level of detail; rather, it is conducting a review of the issues involved, with no more detail than necessary.

It is to be expected that any such event would lead to re-examination of all facets of nuclear power. One of the objectives of the Watt Committee study is to see what lessons can be learned or if there are weaknesses in design, planning, building, commissioning, operations or emergency procedures that should be remedied.

International aspects

The accident at Three Mile Island (TMI) in the USA in 1979 drew attention to the particular importance of certain technical features in nuclear electrical utilities worldwide. It led to a major re-examination of safety procedures, in both system design and human factors. The events at Chernobyl have stimulated world thinking on the subject of nuclear technology.

Key aspects of reactor design

The combination of graphite moderation with boiling light water coolant as used in the RBMK reactor at Chernobyl has no direct equivalent outside the USSR, and factors relating to these combined effects must be duly noted in examining the implications for the UK. However, it is

relevant to compare key features of this design with those of the Magnox and advanced gas-cooled reactor (AGR), which provide the bulk of the British nuclear power capacity.

Control-rods

In all nuclear reactors the fission process is controlled by inserting or withdrawing motor-driven vertically mounted neutron absorbing rods. Typically, and in all the British designs, the motors are disengaged to allow the rods to fall under gravity into the core for more rapid shut-down in emergency. In the event of electrical power failure, therefore, a 'fail-safe' condition exists in Britain. In the RBMK system in the USSR, rapid shut-down requires operator action. This action was taken too late at Chernobyl.

Coolants

Magnox and AGR reactors employ gaseous carbon dioxide as the coolant, whereas the RBMK uses water which is allowed to boil in the core. This offers high heat transfer and thermal capacity, which, however, may be lost in an accident. The same water is used as a heat-transfer and moderating medium and also, evaporated to steam, drives the turbines.

Containment

Containment systems for nuclear reactor plants vary in both extent and design according to the types of incident that are considered to be probable accidents. The early RBMK reactors had no containment, but the Chernobyl reactor had provision to cope with leakage from the individual pressure circuits. The release that occurred in the Chernobyl accident was considerably beyond the capacity of the system.

Reactor stability

There are two classes of reaction: first, the fundamental nuclear fission process and the associated control and by-product mechanisms; secondly, possible chemical reactions. The stability of a reactor is affected by the power load and also by factors related to temperature, fuel burn-up and fission product generation.

For the RBMK reactors, under normal operating conditions, a proportion of the circulated cooling water turns to steam as it passes through the core. However, under certain conditions, an increase in the proportion

Sponsorship assistance: nuclear safety study

The Watt Committee on Energy is a body established by some 50 British professional disciplines. It is an independent voluntary body, a company limited by guarantee and a registered charity. Its policy is to present to the public independent assessments of the facts on energy-related subjects in a manner commanding professional respect and in a form that the media and the public can readily assimilate. Its work is mainly carried out by groups of experts drawn from the member institutions to study energy-related subjects identified by the Watt Committee Executive. To cover the costs of the Secretariat and other general expenses, being a charity, the Watt Committee relies on the financial support of its sponsors, whilst insisting on retaining its independence and freedom to arrive at an unbiased judgement of the facts. On this condition, the CEGB, together with SSEB, UKAEA, BNFL, and NNC, has agreed to assist in the sponsorship of the study of nuclear safety and to make available to the working group what is known about the Chernobyl accident.

*Members of working group on Nuclear Safety: N G Worley (Chairman); Dr F R Allen, F J L Bindon, Dr D Cope, Prof P M S Jones, Dr J D Lewins, P D Potter, Dr F B Smith, Prof N G Walton, J G Mordue (Secretary)

of steam results in an increase in reactor power, which in turn accelerates the generation of steam leading to a further increase in power.

There are no significant chemical reactions between the coolant and the core components in normal operation. However, if high temperatures are generated, water or steam can react with the zirconium alloy fuel cladding and possibly the pressure tubes. A sudden large increase in the reactor fuel can cause water to evaporate rapidly, and may generate a higher pressure than the pressure tubes can contain, leading to rupture.

Description of the accident

At 01.23 h on 26 April 1986 the number 4 unit of the Chernobyl nuclear power station was operating at low power for the test that was designed to demonstrate the electricity availability from the generator during turbine run-down when a sudden very rapid and uncontrolled power increase occurred. This resulted in the destruction of the reactor core, severe damage to the building and a release of radioactive material.

The accident is now known to have occurred as a direct result of the manner in which the test was conducted, including the deliberate disabling of the safety systems. However, aspects of the reactor design contributed to its response to the prevailing conditions.

The experiment that led to this disaster was one that involved operating the turbine with the steam supply shut off, with the intention of determining for how long significant alternator electricity would be generated. An early experiment at a RBMK plant had given disappointing results, and modifications had been made to the alternator which it was considered necessary to evaluate. The way in which the experiment was to be conducted on 26 April 1986 seems to have been defined by a committee of the central power organisation of the USSR. No reactor studies were considered necessary, probably because it was expected to be a repeat of earlier experiments at this station. The station staff were therefore apparently under considerable pressure to complete the tests because a further opportunity was not possible for at least a year. The tests at Chernobyl were therefore under the control of the electrical engineers, and the reactor was regarded just as a source of steam. The reactor operators were heavily engaged throughout the sequence of events in adjusting reactor output and trying to meet the requirements of the tests.

Implications for the world at large

The TMI accident in 1979 — in which no loss of life occurred — prompted a re-assessment of nuclear power production by electrical utilities. What are the implications for the UK and the world at large following the catastrophe at Chernobyl? Clearly, all countries that already have nuclear power plants, as well as those that were anticipating a future nuclear technology, will wish to review their positions.

Preparedness in the UK

The generally accepted aim in the UK, as indeed it must be everywhere, is that, as far as humanly practicable, it should be physically impossible for events such as the Chernobyl accident to happen.

A great deal of study has already been undertaken, particularly in operator training for abnormal conditions. Every effort has been made to ensure that the exercise of constant vigilance over equipment and procedures is the

Why did it happen?

During the staged power reduction from half load (15 MW thermal), the power fell to 30 MW. The operating rules state that operation below 700 MW thermal is not allowed because of a possibility of instability. The operator was eventually able to reach the level of 200 MW only by withdrawing the control rods further out of the core than was permitted. Additional reactor cooling pumps were then started up as planned but this resulted in a water flow higher than the permitted value for the conditions prevailing. This caused two problems:

- The additional water caused a reduction in reactivity which had to be compensated for by further withdrawal of the control rods.
- The level of water in the steam drums started to drop as more water was pumped to the core; in order to avoid automatic shut-down of the reactor, trips sensing the steam drum water level were disconnected.

By 01.22 h the operators concluded that the reactor had reached a reasonable power level and that the tests could proceed. In fact the reactor was in an unstable condition. So that the tests could proceed, the operators then deactivated the protection that would have caused the reactor to shut down during the test, so removing the last automatic line of reactor protection.

Steam started to form in the core, adding reactivity and the power output started to rise, forming more steam and escalating the power rise. On realising the situation the operator activated the manual trip, sending the control rods into the core, but by now it was too late for them to have any effect. It has been estimated that power level reached 100 times the nominal full power. The fuel was quickly fragmented, causing a very rapid rise in steam pressure as the water quenched the fragments. This in turn caused the pressure tubes, already weakened by the rise in temperature, to fail over large regions of the core. Explosive release of steam into the reactor vault blew off the top shield and exposed the core debris to the atmosphere. The ingress of air caused a chemical explosion, the air reacting with hydrogen, formed steam or water reacting with zirconium or the graphite. The graphite reached a high enough temperature to catch fire.

The Chernobyl accident was thus directly the consequence of operation at low power, leading to instability and a rapid and uncontrolled rise in heat generation in part of the core, leading to an explosive evaporation of water and locally very high temperatures.

keynote of British nuclear reactor operations.

The nuclear power authorities in the UK have expressed their conviction, at the highest level, that British reactor designs, both Magnox and AGR, are among the safest in the world, in design and construction as well as in operation and maintenance. The Watt Committee group will review these critical issues in the next study phase.

After Chernobyl, the actions that appear absolutely necessary are twofold. One concerns the on-site condition, the other the off-site condition.

On-site condition in Britain

There are many aspects of the on-site condition to be appraised. The present system of staff selection, training and retraining and the use of simulators — together with all the legal, statutory, mandatory procedures that such staff must comply with — are areas that will be among those reviewed by the working group. Present standards

high, but public opinion will require assurance that they are adequate or in the course of rapidly being made adequate.

The electricity boards claim that British nuclear plants are more economical to run than fossil-fuelled stations. They are thus run as far as possible continuously at full capacity; this demands measures to ensure that operator vigilance is not lost.

Training for all operating and maintenance personnel is an important issue. The working group will be looking at the methods used.

All nuclear power stations of the CEGB and SSEB have comprehensive emergency plans, as do those reactors operated by British Nuclear Fuels and the UKAEA — ie Calder Hall, Chapelcross, Dounreay and Winfrith.

These emergency schemes have been in operation since the advent of nuclear power in Britain. Over the years these plans have been modified and improved, the experience gained from annual exercises being incorporated. In the light of Chernobyl, a further review of the adequacy of emergency procedures, including firefighting, would appear advisable.

Each power station site licence — the statutory document required for operation — specifically requires emergency plans for the site.

In the light of the TMI accident, a major review was undertaken of the emergency plans of each British plant. The review highlighted certain areas in Britain where new measures should be incorporated for greater response.

In the main, the recommendations were for improving public relations and new media coverage and improving liaison with external organisations, telecommunications and population-dose assessments. They provided for the setting up of operational support centres for each nuclear station site. Since 1979, all these improvements have been carried out, tested and verified.

Off-site conditions

Chernobyl has enlarged the public perception of the safety risks in the nuclear industry and focuses attention once again on the adequacy of contingency plans for a large-

scale accident. Given a major radioactive release, and given that meteorological conditions and timing might be unfavourable, the effectiveness of British emergency plans will be examined by the working group.

Emergency exercises are undertaken and witnessed by the Nuclear Installations Inspectorate yearly at each nuclear station, followed by thorough de-briefing. The working group will be looking at the scope for such exercises, to see whether it is possible to expand the range of them, bearing in mind the need for the full cooperation of all the public services.

It may not be necessary or possible that the general public in the surrounding areas should be involved to any great degree in such exercises, but an element of public participation should be sought.

Aims of eventual Watt Committee Report

As this statement suggests, in the British nuclear power industry, because the designs and safety procedures used are so different, the possibility of an accident like that at Chernobyl is, by comparison, negligible. These safeguards are not sufficient in themselves, however, because of the international implications of the existence of foreign stations of different design and procedures. In the course of the Watt Committee study, of which this statement is an initial phase, the designs and operational practices used in the nuclear power industry, especially in the UK, will be considered with the purpose of contributing to the maximum attainable safety of these operations.

Dr G K C Pardoe

Chairman, Watt Committee on Energy

N G Worley

Chairman, Working Group on Nuclear Safety

Acknowledgment

Members of the working group, especially F R Allen, F J L Bindon, Prof P M S Jones, Dr J D Lewins, P D Potter and Prof N G Walton, contributed to the above, and the signatories wish to thank them for their time and enthusiasm.

Second seminar with Parliamentarians

The Institute of Energy in association with the Parliamentary Group for Energy Studies, the Institution of Mechanical Engineers, the British Institute of Energy Economics and the Institution of Electrical Engineers, the Watt Committee on Energy

Energy policies and market forces

on 4 March 1987

at Institution of Mechanical Engineers
Birdcage Walk, Westminster

Further information/registration enquiries: 'phone 01-580 0008

(see also brochure loosely enclosed in Energy World, January issue)

Phasing out Britain's nuclear power stations

Stephen Fothergill
Coalfield Communities Campaign
64pp. £10.00

This is the second special report sponsored by the Coalfield Communities Campaign. The first was on the retraining of redundant miners.

This report was produced as a result of an analysis carried out by Stephen Fothergill of the University of Reading. It assumes that a policy of detachment from nuclear generated electricity is pursued and analyses the effects on the electricity supply and the coal industries. The report even assumes for some strategies that the political purists pursuing this 'no nuclear' policy require the elimination of the mainly nuclear electricity imported from France. This certainly represents an extreme case situation for the analysis.

While the report cannot be regarded as an objective source of information on the subject, it is helpful in spelling out at least some of the consequences of pursuing a policy of reducing to zero Britain's nuclear installations. The report has published information that has come mostly from the CEBG Sizewell submissions and more recent data from them.

As the report has, by its nature, to interpret the data in favour of the coal industry rather than the electricity power

industry, the material has been compared with the wholly independent publication by the Joint Energy Programme on Electricity Supply in the UK, written by Richard Eden and Nigel Evans. Comparisons are somewhat difficult as the scenarios for the future in the two reports are different, but as far as can be judged the main figures in the Reading University analysis are reasonable.

The report assumes five different nuclear 'phasing out' strategies, from an immediate shut-down of all nuclear generating plant by 1990 to just letting nuclear plant run until its 'working' life is complete. In this context it is interesting to note that the Americans claim that a PWR would have an operating life of 50 years. This is not altogether relevant as all the scenarios considered assume that the Sizewell B PWR is not built. The report assumes 30 years life for the AGR's.

The electricity industry's future installed capacity depends on the prediction of electricity demand, the planning margin necessary to ensure that the demand is met reliably, the amount of electricity that can be drawn from other sources (France and SSEB as far as the CEBG is concerned) and finally the extent to which storage schemes can be brought into use. Major installations take five to 10 years to bring to full power so new construction ordered now can only produce electricity in the late 1990's.

The section on the way that the capital cost of the unused nuclear power stations affects the cost of power seems to be somewhat superficial. About two thirds

of the cost of nuclear electricity come from the capital and interest charges. The decision to close the stations, politically it is unfair to impose the cost on the electricity price. But then extra charges to the Exchequer from this source will not be welcomed by a Government of any political persuasion.

This report challenges, with figures based on the CEBG's own data, the major statements made by Lord Marshall, and other senior officials, on the impracticability and cost to the electricity consumer of a non-nuclear policy. The author claims that a policy of phasing out nuclear power before the end of the century, replacing it with extra coal-fired stations, extra coal mining capacity with perhaps some extra imports is practicable. The cost would not be formidable either in capital investment or in increased electricity charges. However, electricity prices that are even five to 10% higher than really necessary can be a considerable burden on a British industry that is trying to compete in both British and world markets. The claim is that the extra jobs in mining will approximately balance the loss of nuclear jobs.

However one feels about the merits of nuclear power, it does seem to be at least economically unwise to build facilities and expertise and particularly technically advanced areas, and then throw them away on the basis of a political decision.

Moreover the professionals who run our electricity industry would find it incompatible with virtually the whole of the industry dependent on one fuel, coal, that is run by a monopoly supplier and manned by a workforce which in the past has periodically precipitated industrial action. It is also an industry which whatever the long term prospects has a number of years of further reductions in demand in immediate prospect.

There is an extra technical issue of some political and environmental importance. The reduction in the level of the total nitrogen and sulphur oxides and other emissions from British power stations is considerably assisted by the extension of nuclear power. Increasing the use of coal will inevitably lead to the need for a much larger investment in equipment to control emissions in existing plant. This is an extra charge not covered in this analysis and the practicability of achieving acceptable standards and the cost effectiveness of extending the life of old plant under these conditions require evaluation.

However the report presents data and arguments which throw some doubt on the CEBG published stance and would doubtless provide useful ammunition for politicians and pressure groups interested in reducing the nuclear commitment. The particular virtue of the report is that much of the information is useful for those of us with a more detached view on the subject.

N G Worley

Coke Oven Managers' Association yearbook 1986

323pp.
The 1986 edition is the 67th issue of the COMA yearbook. It contains several of the technical papers presented before the three sections of the Association during the 1984/85 session.

During the last decade there has been a considerable contraction in the number of coke ovens in Great Britain. The yearbook contains a list of the plants currently operating, showing the number and type of ovens, annual capacity of coal, by-products recovered and other local information.

An important part of the text includes the various transactions, there being 12 in all, including the annual addresses of the Association's three chairmen. The other papers presented are of a very high technical standard. Dr J Dartnell produced a thorough review of the cokemaking industry of the European Coal and Steel Community countries. The paper compares age, size and performance of BSC coking plants and the quality of product with that of its European competitors.

The demise and rebuilding of the Redcar coke ovens is examined in a paper by Mr Watson and Mr J Carr (1985/86

president of COMA).

The crème de la crème of the papers is the reprint of the 17th Carbonisation Science lecture: *Carbonisation in the UK — a research view* by Dr Dainton (director, Coal Research Establishment). The papers review the general market situation and a number of technical topics, many of them well known and then defines the useful objectives of research both now and in the future, from the point of view of the UK coal industry.

I have only one criticism of the yearbook — the old-fashioned style of presentation. Surely the editorial committee of the Association could redesign the yearbook so that it reflects the high-technology of a modern industry and not its pre-war predecessor. I consider that this yearbook should be invaluable to anyone concerned with the industry and will prove to be a practical book of reference.

Andrew W Cox

Publications received and noted

Energy efficiency and local authorities — a good practice guide
National Housing and Town Planning Council

After Industry Year Higher education

The relationship between higher education and industrial success is especially important to this country: while industry provides the resources, ideas and people, universities, polytechnics and other colleges of higher education fuel successful company development. The interchange between industry and higher education has been described as 'the motor of the modern industrial economy.'

Higher education packs, similar to previous *Industry Year '86* publications, are now available. Written for industry they include examples of student projects, staff development, professional and technical advice, joint research, retaining schemes and small business development. Copies are available from: Industry Year, 8 John Adam St, London EC2N 6EZ.

The Committee of vice-chancellors and principals published *Universities work for industry* in November. The brochure describes some of the services universities provide for industry and lists the industrial liaison contacts in every university in the country.

The brochure's purpose is to encourage companies of all kinds, but particularly small and medium sized enterprises which do not have large research development or training facilities of their own, to buy the services they need from their local university or a university with special expertise in their area.

Copies are available from the Universities Information Unit, 29 Tavistock Square, London WC1H 9EZ. Tel: 01-388 0887.

Source: *Industry Year News*

EEC

Encouraging innovation

Small and medium sized enterprises (SMEs) within the EEC should be given special treatment to encourage them to innovate and make the most of new technologies, says a report by the Economic and Social Committee. The Commission, it suggests, should look again at the problem of financing and particularly at its proposal, developed in 1983, for a European innovation loan scheme, reports the *Financial Times*.

Additionally, says the report, 'the Commission should review the opportunities to provide a credit guarantee association at Community level to encourage research and development by SMEs in certain advanced technologies. The Commission should consider the need for low cost loans to encourage investment by SMEs in the best technology — either by loans through the European Investment Bank by providing a Community subsidy

channelled through the banks at member state level.'

The report reckons that one of the fundamental causes for the current low level of technological awareness and exploitation stems from a fundamental weakness as the standard of primary and secondary education. 'Early education which motivates its people away from technology and away from industry will wreck the university technology system which has developed in recent years to increase the transfer of state of the art technology to industry.'

Member-state governments, it is suggested, can play their part in encouraging technology transfer by supporting an efficient national standards institution charged with ensuring that there are modern standards and codes of practice in all relevant industries.

Big business and other large organisations have their part to play. Their behaviour towards SMEs is vital in encouraging small businesses in all areas of technology. 'This is too important to be left to free enterprise. Governments need a definite policy to ensure a mechanism to prevent SMEs from always being swamped by larger companies.'

SMEs would best be served 'if each member state had a minister responsible for science and technology. Relevant council meetings of such ministers could be held to speed the development of the European Technological Community.'

Source: *Financial Times*

Europe

New energy strategy

In a new energy strategy for the future the twelve European Community nations have agreed that Community oil consumption should be kept down to around 40% of total energy consumption in 1995. They are determined to reduce the Community's dependence on imported oil and the new figure is a perfectly feasible target for a number of reasons.

Oil's share in the Community's energy mix had already fallen to 45% in 1985, as compared to 61% in 1973. Equally important is the fact that the Community has succeeded in breaking the link between energy consumption and economic growth. Its total energy consumption fell by over 6% between 1973 and 1983, although its GDP grew by over 18% during the same period.

Holding down oil consumption to around 40% would allow the Community to keep its net oil imports to less than one-third of its total energy consumption. Thanks to a sharp rise in the use of natural gas, and a fourfold increase in nuclear electricity production, imported oil accounted for only a third of total energy needs in 1983 — as against two-thirds some 10 years earlier.

But the long shadow of Chernobyl has fallen on the Community's energy

objectives for 1995. When they were first drafted by the European Commission over a year ago they included;

- a reduction in the proportion of electricity generated from oil and natural gas to less than 10%
- an increase in the production of nuclear power to roughly 40% in 1995.

The EC Council of Ministers agreed last year to reduce the proportion of electricity generated from hydrocarbons to less than 15% in 1995. The target for nuclear power has disappeared altogether. The emphasis is on the need to ensure that all aspects of planning, construction and operation of nuclear installations fulfil optimal safety conditions.

The new energy policy objectives also call for the development of new and renewable energy sources, including conventional hydroelectricity, to be maintained. There is to be a more determined attempt to disseminate results and reproduce successful projects. The Commission had proposed that output be tripled before the end of the century — from an estimated real contribution to the Community's energy mix of some 15 (Mtoe) in 1985 to 40 or 50 Mtoe in the year 2000. But the Council has settled for 'a significant contribution'.

The new objectives replace those adopted some 16 years ago for the year 1990. A review carried out by the European Commission last year showed that the 1990 objectives were almost certain to be achieved.

Source: *Community News*

Sweden

Meteorite gas

The handful of sexagenarians who make up the population of Gravberg could be excused for thinking they have tinnitus. However, the round-the-clock humming in their ears comes chiefly from a 56m highdrilling rig just down the road from this sleepy village in central Sweden, reports the *Financial Times*.

Protruding above the fir trees, the rig has been in place since the summer, drilling for natural gas a few kilometres down.

It is hoped that the drilling will lead to the discovery of as much as 800bn m³ of gas, and so provide the answer to most of Sweden's energy needs for the next few decades at a time when the country still has to decide how it will cope after the planned closure of its 12 nuclear reactors.

Oil exploration started in the area in the nineteenth century, but it proved to be a fruitless search, prolonged by cunning labourers who — according to local legends — were not averse to topping up the drill holes with their own oil to keep their employers interested in the project.

The latest bout of exploration had a more scientific grounding, although there are some sceptics who consider the hunt

for gas something of a wild goose chase and its devotees akin to flat earth fanatics, chiefly because the geological conditions in this part of Sweden are not those usually associated with twentieth century gas drilling projects.

Geologists believe that a 2 km wide meteorite crashed into central Dalarna about 360M years ago, leaving behind a crater 30 km across. Today, the rim of the crater is easily visible and the depression is marked by a chain of lakes, the Siljan ring.

According to Professor Thomas Gold of Cornell University, the Siljan ring could be the site of natural gas. He believes that gas may come from a source deep inside the earth, not just from the decomposition under pressure of plants and animals.

His 'deep gas theory' suggests that methane has been formed and released in the inner region of the earth, subsequently migrating to the crust and seeping through cracks such as those formed when a meteorite hits the earth.

The scientists now think that there must be a source of gas deep down where the meteorite cracked the earth's crust and caused an upsurge of gas, with a reservoir above containing large quantities of gas which can seep upwards through the cracked rocks, and a sort of cap just below ground level which prevents the gas from escaping into the open air.

Any gas found would be used mostly for industry in the production of heat and power, and for the district heating system.

The original plan to drill to a depth of 5 km has been changed and the drilling will now continue to a depth of 7.5 km, possibly by next February when the funding is due to run out.

Drilling has already encountered problems: at a depth of 4 km, the rock is tending to cave in and has to be cemented so that the walls of the drilling hole stay firm. But if nothing else, the project has at least put Gravberg on the map. Tourism escalated during the summer months, with people turning up in the middle of the night to see the drilling rig. *Source: Financial Times*

Code of practice For road tank vehicles

A code of practice for road tank vehicles equipped for bottom loading and vapour recovery has been prepared by the Institute of Petroleum Marketing Sub-Committee and its Bulk Storage and Conveyance Panels and is complementary to the IP Marketing Safety Code (Model Code of Safe Practice, Part 2) 1978 and Road Tank Wagon Design Code.

The increasing requirement for bottom loading and vapour recovery systems in Europe has dictated a need for an Institute of Petroleum code of practice to ensure, where necessary, uniform and compatible standards of equipment.

This code of practice is based to a great extent on API Recommended Practice

1004 for which the Institute of Petroleum acknowledges its debt to the American Petroleum Institute.

Amendments to the code will be issued by the Institute as considered necessary and users are invited to send comments or suggestions for improvement to the Secretary, Marketing Sub-Committee, Institute of Petroleum, 61 New Cavendish Street, London W1M 8AR. Copies of this Code are available from The Institute of Petroleum at a cost of: £5.50 (UK and Europe) £7.50 (Overseas). Orders for copies should be sent to Mrs J J Etherton at The Institute of Petroleum. Orders will only be despatched if accompanied by the correct remittance.

Source: Institute of Petroleum

Fuel for ships Major research programme

The £1 M second phase of a major marine fuel research programme initiated by Lloyd's Register of Shipping is now under way, with the active participation of some 20 major European companies and funding from the EEC Commission. The project, which is designed to make a major practical contribution to the reliability and efficiency of shipboard machinery, will take two years to complete.

The main reason for this research is the variable quality of residual fuel oils available for bunkering. Based on refinery cracking processes, these fuels are commercially available blends made from primary and secondary processed stocks to no rigorous specification. Consequently, marine engines must adapt to the variable quality of these fuels.

Phase one, which has already been completed, was mainly concerned with the characterisation of residual fuels. The second phase has two main objectives. The first is to develop an integrated diesel engine simulation capability for predicting engine performance with variable quality fuels.

Results from phase one of the programme have already indicated that considerable savings in fuel consumption can be made by optimising combustion. Accordingly, the second objective is to use the engine simulator to design a new fuel management system. This will automatically control such engine operating variables as injection flow rate and timing, charge air temperature, turbocharger characteristics, and so on, to optimise performance and reliability in relation to specific fuel classes.

Compatible testing will be undertaken on a wide range of production engines. These tests will be aimed primarily at defining the degree of gain in fuel economy as well as establishing possible reductions in the detrimental effects of residual fuel combustion by increasing operating parameters beyond the present limits.

The effect of lubricants on deposit formation attributed to specific grades of

residual fuel oil and the aspects related to lubricating oil contamination and degradation will be investigated at Institut Francais du Pétrole.

The effect of fuel combustion on wear rates, and to a certain extent on combustion and corrosion, is related to the degree of fuel treatment. Newcastle University will test different treatment configurations with an appropriate matrix of test fuels.

The results from all the experimental work will be incorporated in the development of the central Diesel Engine Fuel Oil Simulator at Lloyd's Register. Complementary work in the engine simulation code will be undertaken at Athens Technical University for low stroke slow speed diesels. Further, mathematical model of the injection system and the spray interaction with combustion representation will be developed by Southampton Institute of Higher Education. Control aspects related to variable engine settings, variable geometry turbocharger settings, injection timing and charge air temperature will be developed at BA University.

In parallel to the analytical work development testing will be undertaken to establish the feasibility and limitations of the application of engine control systems. Two main sub-systems will be investigated: a control system based on injection (Newcastle University), and one based on turbocharging (BA University). In both investigations optimisation control systems will be validated by testing a minimum of four fuels.

A typical application of the final fuel management system and simulation model would be in an advanced engine monitoring system. Such a system would require detailed information on variable quality fuels and their effects to enable performance monitoring and optimisation to be incorporated.

Source: Lloyd's Register of Shipping

Scapa oilfield Brings total to 32

In November last year Mr Alec Buchanan-Smith, Minister of State for Energy inaugurated the £120 M Scapa offshore oilfield. Scapa brings the total number of North Sea oilfields in production to 32.

Speaking in London at the inauguration ceremony, Mr Buchanan-Smith described the Scapa project as one of the North Sea's most sophisticated subsea oilfield developments. He said 'While much is being made about the effects the lower price of oil is having on the industry, we must not lose sight of our achievements and our prospects. Scapa is one of the new generation of North Sea oilfields. Its design is innovative and efficient and it focuses world attention once again on the fact that the UK leads the world in offshore subsea technology.'

'The UK's share of the contracts was exceptionally high — a notable achievement in these difficult times

the project was completed below budget. It has taken just 14 months to design, construct and install Scapa's offshore production system — an impressive feat and one which brings great credit to our offshore industry.'
Source: Department of Energy

Indonesia/Japan Treaty for coal

Japan has agreed to cooperate in a joint venture for coal resources in Indonesia.

The agreement, signed by the Japanese government-run New Energy Development Organisation (NEDO) and the Indonesian Ministry of Mines and Energy, calls for collaboration in exploring for coal resources in three areas: central Sumatra — Rokan (300 km²), Bontu Lenti (also 300 km²) and Sinamar (120 km²).

With Japan providing necessary machinery and equipment and technical assistance, both sides will continue their joint hunt until March 1991 and will work on geophysical maps and development plans. They will select a promising coal field out of the three candidate areas.

Japan, for its part, apparently also sees merit in the collaboration which could make Indonesia an assured source of coal supplies in the future.

Source: SEASIS

Major LPG contract

Twenty million tonnes of Indonesian liquid petroleum gas (LPG) will be delivered to Japan over a 10-year period under the terms of a contract recently signed in Jakarta. The deal between Indonesia's state-owned oil company, Pertamina, and seven Japanese firms makes Indonesia the largest supplier of LPG to Japan.

This illustrates once again the fact that two countries can mutually benefit from a commercial transaction where close relations provide incentives for increasing trade,' said Indonesian Minister of Mines and Energy Subroto. Signed in mid-July, the contract included a year of negotiations. Its terms specify that, beginning mid-1988, Indonesia will supply Japan with 1.95 Mt of LPG annually through 1998. This new flux of LPG will account for 70% of Japan's total LPG imports. Similarly, the exports to Japan comprise nearly two-thirds of the 3 Mt of LPG Indonesia expects to export annually beginning in 1989.

The benefits to Japan are considerable. Obtained Pertamina president-director only, 'Unlike Japan's other supply sources, LPG for these new contracts will originate from natural gas reserves not associated with oil deposits'. Because the price of this LPG is independent of the fluctuations in crude oil prices, it will be less sensitive to the market swings of oil. Diversification of Japan's energy portfolio will also be a beneficial result of the deal, noted Minister Subroto. And, finally, Indonesia has a long track record as a reliable supplier of energy products to Japan, an important factor in

providing economic security in the midst of the current erratic conditions prevailing in the energy markets.

Source: Indonesia Development News

British Gas... ...in Indonesia

British Gas has won a £2.5 M contract to help extend the use of natural gas in the Indonesian capital, Jakarta, and the cities of Bogor and Medan.

The contract is to assist the Indonesian state gas company, Perum Gas Negara (PGN). It has been fully funded through a bilateral aid grant from the United Kingdom Overseas Development Administration.

The company is to provide advice and support on all aspects of a planned six fold increase in the utilisation of natural gas in the Indonesian cities. The increase will be mainly in the industrial and commercial market, chiefly in Jakarta, which has a population of 6.5 M.

The work will involve everything from advice on strategic planning and corporate structure to help with management and financial systems as well as advice on computer software requirements. Technical support will involve advising on gas network analysis and design, agreeing specifications and codes of practice and helping with procurement and contract implementation. Assistance will also be given with training PGN staff, most of which will be carried out in Britain.

Total cost of the distribution projects in the three cities is estimated to be £45 M and the World Bank has agreed to provide a loan of approximately £24 M to help finance the project.

Source: British Gas

Gas industry Computerised training

A new £750 000 a year training scheme, using the latest developments in distance learning and computer based training, has been launched by British Gas to contribute towards their staff training needs.

Distance learning, embracing anything from printed matter to a computer program, allows staff to make use of a wide range of specially designed training packages, without having to attend an off-the-job course away from their normal location. Much of the distance learning material in the new scheme will involve computer technology. All the training packages will permit the individual trainees to study at the times most convenient to them and their managers, work at their own pace and call for extra help if they need it.

A team of 14 people are about to be recruited to work from a new centre in Hartford, Cheshire. It is hoped to begin providing the new systems this summer. The centre will respond to training requests from all parts of the company, designing, buying-in or adapting training

packages to meet the company's needs.

Mike Hawes, manager, training development, organising the project, said: 'It allows us to make the most efficient use of training expertise at a time when technological and other changes are creating more and more demand for updating and new skills. Also managers and staff who do not think they have the time to attend a course can now tailor one into their schedule and complete it at their own pace.

'Distance learning, using the new technology, is also being improved by applying our increased knowledge about how people do learn. We also look forward to sharing our developing expertise with others through the sale of general training packages.'

The distance learning initiative was preceded by extensive testing using the new systems within the company, involving trainees aged from 16 to over fifty. Many had never used a computer before. Some 75% of all age groups taking part reported back enthusiastically that they would willingly use the proposed techniques.

Much of the new material will be on floppy discs, or will employ interactive video. Interactive video, a recent development, marries the use of video film with computing and allows the trainee to ask questions of the program. The new systems, using advanced graphics, colour and new printing techniques, will be attractive and easy to follow.

Source: British Gas

Explosive welding Solves leak problems

In heat exchangers there are very large numbers of tubes with their associated welds and in a working life of 25 years, some weld failure must be expected.

Tube plate weld failure in a nuclear reactor poses special problems. In conventional power plants mechanical or fusion welded plugs are used to overcome this. Nuclear plants demand a much higher degree of leak tightness in areas where access is extremely difficult — tube ends are often some 6 m from the nearest access point which is through a pipe only a 0.25 m in diameter. Consequently, it is difficult to achieve a satisfactory result by conventional methods.

A solution to this problem has been developed by Prof Bernard Crossland of Queens University, Belfast.* Prof Crossland has been carrying out experiments with welding techniques using explosives for a number of years. Explosive welding is brought about by a high velocity impact between two metal surfaces which creates a solid state weld at the impact point. A simple method to overcome the problem has been developed; it is based upon the insertion of a small explosive plug into the defective

In conjunction with Babcock Power

tube. The technique assures a precise application and the highest quality weld.

The first step was to produce a remotely controlled handling machine capable of a number of complex and varied tasks. The unit had to be flexible, compact, reliable and retrievable. The remote handling machine is an integrated unit with its own hoist to lower itself into the heat exchanger and carries a toolhead mounted on a manipulator which can reach any tubeplate hole.

The head is fitted with a range of tools to carry out the complete explosive welding process. Hole sensors and pressure transducer measuring heads identify and size the weld defect. A camera capable of rotating through 360° feeds back images on a closed circuit television screen. Thermostatic switches give an alarm and de-activate the camera in extreme temperatures. To prepare the surface for welding rotating emery hones are used, before pick-and-place claw grabs locate the explosive plug. After the explosion a vacuum cleaner removes debris and a leak test head checks the integrity of the welded plug.

All of the machine's functions, with the exception of tool changing, can be performed from a remote control console. The operator views the tube plate and tools on the television monitor, the measuring head gives full information read-outs and joy stick controls operate all movements at the toolhead. Safety circuits and interlocks ensure that all functions must be carried out in a correct sequence and, should the machine encounter an obstruction or there is a total loss of power, a manual overdrive ensures that the unit can be retrieved.

Explosive plugging in nuclear heat exchangers has three important advantages over other methods: firstly, the energy for effecting the weld is incorporated within the explosive plug itself; secondly, the technique results in an extremely clean weld without creating crevices which can lead to corrosion problems later. Finally, with the introduction of the remote handling machine, weld preparation and the placing of the plug has become a quick and simple matter.

Source: Babcock Power

Malaysia

World Bank project

Two World Bank assisted projects have been approved for Malaysia. One is to improve energy efficiency; the other to provide capital for 50 to 60 subprojects in manufacturing, transportation, tourism and commercial agriculture.

The first project involves a \$100M bank loan to be used for energy efficiency and plant rehabilitation.

The project emphasises improving the efficiency of thermal power stations, replacing oil with natural gas as the primary fuel for power generation, introducing a more effective maintenance management system for thermal and hydropower plants, bringing the

transmission system operation and control, and furthering institutional capabilities.

The project, which has an overall cost of \$180.5 M and to which the National Electricity Board of the States of Malaysia (NEB) is providing \$80.5 M, is expected to result in significant fuel savings, increased capacity, and greater transmission reliability.

Source: World Bank News

Egypt

New oil field

Oil production has begun in the Salam field in Egypt's western desert.

Oil will be pumped to terminal facilities at El Hamra, Egypt, on the Mediterranean coast via a 16 inch, 110 mile pipeline.

The Salam field is part of a \$120 M development which began 16 months ago. It is within a 500 000 acre concession 50 miles south of the Mediterranean and 200 miles west of Alexandria, Egypt.

Current production from Salam is being processed through temporary facilities while permanent equipment is installed at the Salam field. Salam will have 14 producing wells, seven injection wells and three water source wells when fully developed.

Related construction underway includes 30 miles of road, an airstrip, storage tanks, offices and living quarters and associated support equipment for 110 people.

Eight rigs are presently in use in an active exploration and development drilling programme on the concession.

Source: Conoco

Battelle

Energy saving software

Innovations in computer software developed at Battelle's Pacific Northwest Laboratories are saving time and money in energy conservation studies for the Bonneville Power Administration.

The software is one of several expert systems being developed at Battelle. Expert systems are computer software programs that combine human-expert knowledge and artificial intelligence programming techniques to solve problems that are generally too complex for conventional computer technology.

Unlike traditional computer programs, which use fixed procedures to perform primarily numeric computations, expert systems use a more flexible approach in applying problem-specific know-how to draw conclusions and recommend solutions. Expert systems can usually explain the line of reasoning if questioned by the user, allowing the user to see how program conclusions are reached.

This emerging software technology can offer solutions to complex commercial problems such as data interpretation and integration, design and process planning, modelling and simulation, operations management and may also be used in autonomous intelligent systems.

This particular system is currently being used to verify that energy monitoring equipment is being correctly installed at nearly 600 residential and commercial buildings throughout Pacific Northwest (USA). The Log Verification Assistant system diagnoses installation problems and recommends corrective action.

Engineers have developed data-logging devices to help study energy conservation and identify how residential and commercial consumers use electricity. The microprocessor-controlled loggers are being installed as part of an end-use load and conservation assessment program.

The loggers are programmed to measure and record electricity consumption for more than 50 individual uses as well as to collect data on indoor and outdoor air temperatures, humidity, wind speed, wind direction and solar flux. Data are recorded and transmitted via telephone lines to a central computer at Battelle in Richland, Washington, for analysis.

The system uses a 'knowledge base' which consists of a series of computer 'rulebases', to review both a site installation configuration and a sample of the data collected by the logger. A group of rulebases determines whether problems, if any, exist at the installation site and suggests probable causes. A second group of rulebases, which contains information about the goals, priorities of the system, analyses potential problems and recommends corrective actions. Finally, a series of reports are produced which document resulting problems and corrective actions along with the reasoning that leads to recommended corrections.

Insulation

Gets bigger grants

Proposals to extend bigger loft insulation grants to more low income households have been welcomed by the chairman of Neighbourhood Energy Action.

Commenting on the Government proposals to extend 90% loft insulation grants to all people on housing benefit and supplementary benefit, NEA chairman Lord Ezra said: 'We welcome this recognition by the Government that all households on means tested benefits need extra help with loft insulation costs. We hope that they will extend this grant to cover draughtproofing costs for the same households, when the current grant for draughtproofing ends in 1988. The money being saved by reducing the loft insulation allocation from £23 M this year to £15 M next year could clearly be used to do this. Our network of 350 projects is now insulating 150 000 homes each year and as a result making elderly and disabled people and low income families much warmer. These grants are essential to enable such work to continue — work which also provides employment for over 6000 people.'

Source: Neighbourhood Energy Action

New gas-fired infrared generator

A new type of gas-fired infrared generator has been introduced by **Ordby Combustion Engineering**. This has a high conversion of gas (natural gas, LPG) to infrared energy: it is claimed that the overall conversion of gross combustion energy to infrared energy is up to 90%, which can be double the conversion rates of other types of infrared generators including radiant, direct-fired refractory, porous and perforated refractory and catalytic oxidation generators. The system has been used in a wide range of applications involving heating, drying and drying.

Reader enquiry no 2/1

Oil processing system redesigned

Midland Combustion have redesigned their MIDPAK fuel oil pretreatment package system for industrial and commercial heating. The new design is more compact eliminating any chance of uncovering heating elements and ensuring the maximum use of tank volume.

MIDPAK is a self-contained oil processing system. Duplex pumps overcome gravity feed problems caused by tank location and make sure that the burner is constantly well fuelled. Outflow heaters and oilers prepare and present the fuel oil to the burner or ring main in the right quantity. Temperature and pressure control and isolating valves are built into the system. MIDPAK also serves multi-tank installations with the simple addition of outflow heaters in subsidiary lines.

Reader enquiry no 2/2

New Czechoslovak variable speed electrical drive

A new Czechoslovak variable-speed electrical drive designed to drive the compressors of the CMEA countries' long-distance gas pipeline is replacing gas turbines which have been used up to the present. Manufactured by **ČKD Praha's Elektrotechnika** factory and exported by **Pragoinvest**, the manufacturers claim that in comparison with the gas turbine the electrical drive has a considerably higher efficiency, several times longer service life and offers the possibility of fully automatic operation.

The 25 MW unit consists of a VHT transformer, a thyristor converter and a high-speed electric motor and a filtering compensation plant. A special four-winding VHT transformer transforms a three-phase primary voltage of 110 kV (and/or 132 kV) into a six-phase voltage of 15 kV fed into the thyristor converter by means of two secondary windings. The third secondary winding feeds the filtering compensation plant. In the thyristor converter the constant frequency of supply mains of 50 Hz is converted into a variable frequency from 0 to 25 Hz by which the speed of the six-phase synchronous turbine motor is controlled.

Initially this new unit will be applied to the whole newly built 4 km of the Czechoslovak transit system as well as to a number of gas pipeline compressing plants in the USSR. It can also be used anywhere in an infinitely variable speed



Specially designed Mogensen sizer

Specially designed Mogensen sizer for screening granular coal

A specially designed Mogensen sizer, in the form of an adaptation of a standard Model 1536 3-deck 1.5 m machine, has been successfully commissioned from **Mogensen Sizers**

by **Lurgi (UK)** to handle granular coal in a fuel cost-saving scheme for the **British Steel Corporation**.

Installed in the new coal preparation plant to feed blast furnaces at the **BSC Scunthorpe plant**, the Mogensen handles a throughput of 30 tph, extracting 28 tph of -2 mm fines from the product of the crushing and drying process (the oversize being recycled to the grinder). The fines are subsequently air-injected into the blast furnaces.

The Mogensen machine is specially adapted to combat explosion hazards. Internal dust build-up when the sizer is stationary is minimised by designing out ledges, protrusions etc. The sizer is also connected to an explosion duct which is fitted with a safety bursting panel venting to atmosphere.

Reader enquiry no 2/4

control at a high efficiency. It is possible to extend the control range substantially according to need.

Reader enquiry no 2/3

New production facilities for manufacturing optical fibre cable

ASEA KABEL have inaugurated new production facilities for the manufacture and testing of optical fibre cables. The new plant has a production capacity corresponding to 10 000 km of optical fibres a year. By their investment in the new plant, **ASEA KABEL** are making the company one of the most advanced manufacturers in this area in Europe today. Optical cables with both multi-mode and single-mode fibres are currently being manufactured. Optical fibre cable technology has experienced a significant breakthrough in recent years and the market is expected to grow at an annual rate of 50%.

Reader enquiry no 2/5

Perkins generating set engines uprated

Perkins Engines have boosted their range of generating set diesel engines in the higher power categories with a series of uprates and developments to existing engines.

The most powerful is the **DV8-600G**, introduced last year at 50 Hz (1500 rev/min) and now available at 60 Hz (1800 rev/min) for both continuous and standby operations. This eight-cylinder vee-configuration engine, which previously offered a maximum of 825 kVA (660 kW) at 50 Hz, now offers 913 kVA (730 kW) at 60 Hz (1800 rev/min) for standby duty. The continuous rating is 830 kVA (664 kW) at 60 Hz and 750 kVA (600 kW) at 50 Hz. When introduced last year, the DV8 represented a 20 per cent power increase over the DV8-500 engine previously available.

Reader enquiry no 2/6

Automatic CO/O₂ boiler trim control

The application of automatic combustion trim control in boiler plants of all sizes results in a significant conservation of energy. It is estimated that 90% of the savings

available can be achieved using **excess oxygen trim control**. Excess oxygen measurement is an effective method of estimating the amount of excess air in the combustion process, since oxygen in the stack gas is directly proportional to the level of excess air. **Zirconium oxide in situ O₂ sensors** provide direct, maintenance-free measurement of the stack oxygen levels and give a continuous measurement of excess oxygen in the products of combustion.

There are however drawbacks. Any air leaking into the flue can cause inaccurate measurements as can changes in the burner efficiency. While excess oxygen trim control will maintain a constant air/fuel ratio, it will not measure the combustibles that are a direct result of inefficient combustion.

CO measurement offers an additional means of saving energy by providing an indication of combustion conditions, independent of burner operation and air leakage. It can also signal when burner maintenance is required.

Westinghouse have developed a combustion trim control system based on both oxygen and carbon monoxide sensors. The **TC-910** uses the CO sensor as the main control signal. A CO setpoint is established and excess air is trimmed based on the measurement of the CO variable. The highly sensitive CO output is damped to control the trim within certain limits. If these limits are exceeded, then control is passed to the excess oxygen controller until CO returns to normal.

The TC-910 is based on the Westinghouse solid-state oxygen sensor and a Model 620 infrared CO

analyser, under the supervision of the Model 1500 microprocessor-based controller. This package has automatic combustion trim control that results in significant energy savings. It is claimed that it provides a payback within two years and often within one year — depending on the size of the combustion process and its original efficiency.

Reader enquiry no 2/7

Relay isolation unit

Instech have announced the introduction of a relay isolation unit, known as **Chatter Box**. The unit has been designed for intrinsic safety and carries the **BASEEFA** certification number **Ex86B2470**.

Chatter Box is designed to interface between a battery-powered gas volume flow corrector and a gas user's energy management system by converting incoming pulses from a corrector into 'isolated' volt-free contact closures for a gas user's system. A jumper link also allows pulses to be input directly from a standard gas meter thereby eliminating, for certain users, the cost of installing a corrector.

Chatter Box is a four-channel unit. However, one input may be connected to give up to four isolated outputs by means of a number of jumper links provided, eg a possible configuration is two inputs connected to give two outputs per input. The unit operates from self-contained batteries that last for over a year.

Reader enquiry no 2/8

Trade publication

Products for the heating and process industries. A new eight-page corporate brochure has been published by **Nu-way**, a manufacturer of oil and gas burners. This includes a review of the wide range of products developed for the heating and process industries. The brochure traces the history of the company since 1932 and its growth into an important international organisation serving over 70 export markets with joint venture operations in Australia and Japan together with licences in New Zealand and India. Nu-way have been a member of the **Wolseley** group since 1960 and manufacture a wide range of gas, oil and dual-fuel burners with rated outputs from 15 to 11 000 kW.

Reader enquiry no 2/9

ENERGY WORLD — COMMERCIAL

(Photocopy acceptable)

Please send me further information against the reader enquiry no(s) listed below (please tick)

2/1 2/2 2/3 2/4 2/5 2/6 2/7 2/8 2/9

Name

Address

Organisation

Branch report — North-Eastern

Dinorwig Pump Storage Scheme

The November meeting of the North-Eastern branch (in conjunction with the Institution of Electrical Engineers) was held at the Cleveland Scientific Institute, Middlesbrough. The main item of the evening was a talk given by R H Pope on the Dinorwig Pump Storage Scheme (DPSS) which is located in the Snowdonia National Park, North Wales. Mr Pope is currently working at the CEGB Generation Development and Construction Division, Barnwood, specialising in ergonomics.

The audience were introduced to the subject by an excellent video which had been used as part of a recently successful sales campaign by the CEGB in China. The Board had recently won contracts for a PWR nuclear power station and a pump storage scheme similar to that at Dinorwig.

The scale of the engineering work involved at Dinorwig was illustrated by the use of many interesting slides which supported the presentation. The figures for construction and output of the DPSS were particularly impressive.

The audience were told that at a cost of £425 M and with a workforce of 2700 the whole scheme was completed inside seven years. During this time 16 km of tunnels were driven, some 12.5 km of which were

concrete lined. Also the excavation of the main machine hall which houses the generators required the removal of 250 000 m³ of rock, making it the largest underground excavation in Europe.

The construction work was not without problems. The initial tunnel driveage had to be abandoned due to roof collapse resulting in the loss of a mobile drilling rig. The upper reservoir was also enlarged to hold 7 M m³ of water — this involved the construction of a dam 600 m long, 60 m high and lined with 52 000 m³ of asphalt.

Mr Pope also pointed out that Dinorwig is capable of producing 1320 MW of power from its six turbines in 10 seconds and sustaining this output for up to five hours. The speaker concluded by saying that the project was completed to schedule and should start making a profit in 1994. It also caused little environmental disturbance to the National Park. The CEGB have therefore produced an invaluable source of energy for the United Kingdom which has satisfied both economists and conservationists.

The meeting was closed after Mr Burbage-Atter (vice-chairman, North-Eastern branch) gave a vote of thanks on behalf of the Institute of Energy.
Colin Johnston/Andrew W Cox

Personal

We reported briefly in the January issue (p 24) that **J G Collier** had been appointed chairman of the United Kingdom Atomic Energy Authority. On taking office, Mr Collier said that he saw the Authority as 'the vehicle the Government has chosen for continuing the further development of nuclear power in this country'. He also saw the UKAEA's new status as a 'trading fund', with tough financial targets as applied to all nationalised industries, as a particular challenge for an R & D organisation which undertakes a significant amount of basic research as well as customer-orientated R & D.

Mr Collier started as a 16-year old Harwell apprentice in 1951, graduated in chemical engineering in 1956, and rose steadily through the UKAEA, including a period in Canada and in industry. In 1983 he moved to the Central Electricity Generating Board as a director-general in charge of construction of power stations in England and Wales before returning to the UKAEA in November 1986, as deputy chairman.

The new chairman takes a special interest in young people and their perceptions of the nuclear industry. Speaking to new UKAEA graduates, he was surprised and heartened that neither Chernobyl nor the present adverse image

of the industry had dampened their enthusiasm for working with the Authority.

MacQueen Air Conditioning have appointed **S D Dorrall** (Member) as technical director responsible for all technical sales in air conditioning products in Scotland and N Ireland. Mr Dorrall is honorary secretary of the Institute of Energy's Scottish branch.

Jim Crummie has been appointed as sales manager responsible for air conditioning and air handling sales in Scotland.

J R Kelsey (Member) has joined the Technical Consultancy Division of Salford University Business Services as senior consultant for Energy Technology and Conservation. He takes up this appointment following continuous activity in the field of industrial energy utilisation with several companies including Pilkington Bros, Hodgkinson-Bennis and Firsteel. He has been on the committee of the North-Western branch of the Institute since 1979 and was chairman in 1984/85.

P Mills (Fellow) has been appointed to the post of deputy manager, Industrial Sales and Services Branch, Marketing Department, British Coal, based in

Hobart House. Peter Mills has been an active member of the Midland branch of the Institute of Energy and was branch chairman in 1982/83.

D C Sales (Associate) was awarded a place and a Certificate of Merit in the 1986 Burmah-Castrol Awards for most original and constructive paper on the subject of *Energy conservation*. Sales submitted his paper earlier in the year to the Institute of Engineers Technicians and he was presented with the award at the Institute of Engineers Technician's annual dinner at the Lord Hilton Hotel on 1 November 1986.

Mr Sales has been a consulting engineer since 1984. He started his career in building services engineering in 1972 as a trainee engineer in general conditioning and refrigeration with Ductwork Engineering Systems (Carrier UK). After holding positions with Humphreys and Glasgow, the City Service, and the Buro Happold Consultancy in Bath, Mr Sales worked for both consultants and contractor in the London area before turning to a professional as a consulting engineer.

New members

Fellow

Raymond Pow, Bechtel, London (transfer)

Member

Seung Mo Sammy Chow, China Light and Power, Hong Kong (transfer)

Peter John Islip Cross, British Coal, Cheltenham, Glos

Gary Gordon Elliott, Babcock Energy, London

Chak Yin Mak, Environmental Protection Dept, Hong Kong (transfer)

Derek Beauman Smith, Intl Research Development, Fossway

Technician Engineer

Granville Alfred Rogers, Associated Electrical Services, Manchester

Associate

Kevin David Hughes, British Telecom, Southend-on-Sea

Graduate

Steven Hugh Jones, Ocean Energy Services, Birmingham (transfer)

Student

Syed Suhail Akhtar, University of Sheffield

Obituary

L FRANKLIN 1924-1986

Professor N L Franklin CBE FRS FEng
Légion d'Honneur BSc MSc PhD Hon
Sc(Leeds) FICChemE, a distinguished
scientist, who held many senior posts in
the nuclear industry over the past 30 years,
died on 7 November 1986.

Norman Laurence Franklin was born
on 1 September 1924 and educated at
Hartley Grammar School and Leeds
University, where he took first class
honours in chemical engineering in 1945.
He then joined the staff of the British
Nuclear Research Organisation as a
technical officer working initially at a
South Wales colliery. From 1945 to 1955
he was assistant lecturer and later lecturer
in chemical engineering at Leeds
University.

In 1955 Prof Franklin entered the
nuclear industry with which he was to be
associated for the rest of his career,
starting in the Technical Policy Branch of
the Industrial Group of the recently
formed United Kingdom Atomic Energy
Authority (UKAEA). In 1958 he was
made technical manager, Chapelcross
during the reactor commissioning
programme. After a period as deputy and
then technical director of the Production
Group at the UKAEA's Risley
Establishment, Prof Franklin became
nuclear fuel director in the same Group,
responsible for their commercial activities
and for technical aspects of Magnox gas-
cooled reactor fuel elements. In 1963 he
was made assistant managing director for
nuclear fuels and, a year later, deputy
managing director, Production Group,
with particular responsibility for the
Group's Technical, Commercial and Fuel
Element Design and Inspection
Directorates. In 1968, his work with the
UKAEA took him to London as special
assistant to the chairman, co-ordinating
matters concerning the structure of the
nuclear industry. In the following year he
joined the Board of the UKAEA as
member for production. On the

formation of British Nuclear Fuels in
1971, Prof Franklin was appointed
managing director and chief executive.

In 1975 Prof Franklin was appointed
chairman and managing director of the
Nuclear Power Co (the single
organisation responsible in the UK for the
design and construction of commercial
nuclear power stations) and a director of
the holding company. When these were
combined into the single-tier structure in
1979, he became managing director of the
new National Nuclear Corporation
(NNC), remaining a non-executive
director of BNFL until 1985 and on the
Board of the AEA until his death. He
retired from NNC in 1984 and took up a
chair as professor of nuclear engineering
at Imperial College. He also joined the
Board of AMEX, the London-based
construction company.

Prof Franklin was made an OBE in
1963 and a CBE in 1975. He was elected
to the Fellowship of Engineering in 1977
and a Fellow of the Royal Society in 1981.
He was president of the Institution of
Chemical Engineers from 1979 to 1980.
In 1986 he received the Institute of
Energy's Melchett Medal. On this
occasion he gave the 52nd Melchett
Lecture: *Nuclear fuel — swords and
ploughshares* (*Energy World*, May 1986).

Prof Franklin's career was somewhat
unusual in Britain in spanning both
academic and industrial life. He was the
author of several books and many
outstanding scientific papers on
separation theory and statistics and
maintained these scientific interests
throughout his career.

In industrial life, mainly but not
exclusively in the nuclear industry, he had
an outstanding ability to foresee the
necessity for and direction of technical
change. An important example of this
was his early support and guidance of the
development of the gas centrifuge process
for the separation of uranium isotopes at
a time when most countries were adhering
to the original energy intensive gaseous

diffusion process. Following the technical
success of this work, he played a major
role in negotiating the tripartite
agreement with Germany and the
Netherlands in forming the international
group URENCO to exploit the centrifuge
process — one of the most successful
international enterprises, both technically
and commercially, in the nuclear
industry.

He was involved in the establishment
of United Reprocessors, a cooperative
venture for nuclear fuel reprocessing with
French and German partners. His
enthusiastic role in promoting Anglo-
French relations was acknowledged by his
being made a Chevalier de la Légion
d'Honneur in 1984. Also in Japan, a
country of which he was extremely fond,
and in which he was much respected, he
had a long and successful association with
their nuclear industry. He made a major
contribution to the initial discussions
which led later to the large Japanese
contracts for nuclear fuel reprocessing in
the thermal reactor oxide fuel
reprocessing plant now being built at
Sellafield.

He was an outstanding analyst of
complex technical situations to which he
applied a clarity of thought which was
exceptional. A personal quality to which
many of his colleagues are indebted was
his ability to pass on his ideas and
reasoning to people at all levels. He
contributed powerfully to the public
nuclear debate with formidable
knowledge and unflinching good humour
and courtesy — strongly supporting fuel
reprocessing and advanced gas-cooled
reactors.

Proud of his West Riding roots, he was
a devoted family man and leaves a widow
and a son and a daughter.

T N MARSHAM (Fellow)

Managing director, Northern Division,
United Kingdom Atomic Energy
Authority

□

New members

(continued)

Christopher David Armes, University of
Leeds
Peter William Bamforth, University of
Leeds
Iqbal Ali Chaudhry, Polytechnic of
Leeds
Isha Ahmed Dafalla, University of
Leeds
Charles Peter Dobb, University of Leeds
Iqbal Mahmood Hasnain, University of
Leeds
Christopher James Holland, University
of Leeds
Mark Paul Webley Howell, University of
Leeds
Dimitrios Stylianou Ioannou, Middlesex
Polytechnic

Andrew Martin Ion, University of Leeds
Caroline Anna Ives, University of Leeds
Rihana Ishaq, University of Leeds
Dimitrios Katsiroubas, University of
Leeds
Michelle Anne Knott, University of
Surrey
Ernest Ping Yan Lam, University of
Sheffield
Poh Hung Leong, University of Leeds
James Edward Leng, University of Leeds
Martin Patrick McCormack, University
of Leeds
Ali Mukhtar Nurein, University of Leeds
Petrus Panaka, University of Sheffield
Stephen David Roser, University of Leeds
Piotr Slusarewicz, Polytechnic of Wales
Andrew James Webb, Polytechnic of
Wales

Institute of Energy

1987 Branch conferences

Midland

29 Apr (W). One-day symposium: *The
future of steam*. University of Aston in
Birmingham.

1987 March meetings

Scottish

3 Mar (Tu). The case for waste heat
recovery boilers, by Mr Ellerton (Senior
Green). Royal Scottish Automobile Club,
Blythswood Square, Glasgow at 1830 h.
(tea/coffee and sandwiches at 1800 h).
Joint meeting with Institute of Hospital
Engineering.

(continued on p 19)

53rd Melchett Lecture: London, 24 March 1987

The 53rd Melchett Lecture of the Institute of Energy will be given by *Sir George Porter* PRS, president of the Royal Society, in the lecture theatre of the Royal Aeronautical Society on Tuesday 24 March 1987 at 1730 for 1800 h. The title of Sir George's Melchett Lecture is: *Solar energy — past and future*.

London and Home Counties: March meeting

All are welcome on Thursday 19 March 1987 to hear *Dr David Lidgate* of UMIST speak on *Energy and the Institution of Electrical Engineers*. The meeting will be held at 1800 h in the Bernard Sunley Theatre of the Royal Institution, Albemarle Street, London W1. Tea will be served in the Long Library of the Royal Institution from 1710 h. AGM at 1730 h.

Attention all Sheffield graduates!

The annual dinner dance of the Sheffield University Chemical Engineering and Fuel Technology Society will be held on Saturday 14 March 1987, at 1930 h. The venue is the Cutlers Hall and the principal guest is *Sverre Steen*, a 1966 graduate, who is managing director of a/s FIBO, Lyngdal, Norway. For further information contact Mrs Valerie Patrick, Department of Chemical Engineering and Fuel Technology, University of Sheffield, Mappin Street, Sheffield S1 3JD (tel 0742 768555 ext 5252).

March/April courses

1. Computer aided thermal process optimisation

This three-day course will be held at the Institution of Chemical Engineers, 12 Gayfere Street, London from 24-26 March 1987.

2. Coal technology and utilisation

The *University of Sheffield* will be the venue for this course that will be held from 29 March-3 April 1987.

Further information on both courses from: Conference section, Institution of Chemical Engineers, Geo E Davis Building, 165-171 Railway Terrace, Rugby CV21 3HQ (tel Rugby (0788) 78214; tlx 311780).

British Wind Energy Association: annual conference 1987

The main object of the British Wind Energy Association, a professional body of some 500 members, is to encourage wind energy research, development and utilisation. The Association's most important platform is the annual conference. The 1987 conference will be held in *Edinburgh* from 1-3 April 1987.

Programme

The programme will contain papers on practical and theoretical aspects of wind technology. Topics covered will include: dynamics; aerodynamics; control; machinery; materials; monitoring; anemometry; components; hybrid system; applications; economics; future concepts. In addition,

invited international speakers will give their overviews of the country's wind energy programme.

There will be an exhibition and visits to *Orkney* and to National Wind Turbine Centre at *East Kilbride*.

Further information from Jean Gult, chairman, Scottish branch, BWEA, c/o Energy Services, 8a Somerset Place, Glasgow G3 7JT, Scotland (tel 041-331 1111).

Cast irons for thermal cycling applications: BCIRA group research product

Provision for more assured use of cast irons under conditions involving repeated thermal cycling is the object of a new group sponsored research project announced by BCIRA. The work which is planned to begin on 1 April 1987, also includes the prospect of new alloy compositions to extend the range of use of cast irons as a cost-effective route to solving a number of advanced-engineering problems.

The planned research, which will be in two phases, will quantify for design purposes the performance of both alloyed and unalloyed cast irons already available for use. It will improve design and performance of engineering components by enabling the engineer to select reliably the material most suited for particular applications. But it has a further important implication for ironfounders and engineers: the second phase will concentrate on the development of new alloy/heat-treatment combinations, promising still better service performance and cost-effective solutions to emerging engineering needs where thermal performance is a primary concern. Several prospective approaches to seek new developments have been identified by BCIRA.

'Club' participation in the two-phase research project is invited, with membership being restricted to individuals and organisations who are producers or users of castings or who are suppliers of materials to the foundry industry. It is anticipated that the project will run for 30 months. Fees for exclusive participation in this research, with access to test results confidential for a period of 2 years from completion to members of the project group are £4850 for the first phase which will be completed within 12 months. The fees for the second phase will be approximately £6300. Participation in the second phase is conditional upon payment of full fees for the first phase.

Further information from A G Fuller, assistant director of research manager, BCIRA, Alvechurch, Birmingham B7 7QB (tel Redditch (0526) 66414; tlx 337125).

Developments in valves and actuators for fluid control: call for papers

BHRA, the Fluid Engineering Centre, is to hold its second international conference on this subject at the University of Manchester from 28-30 March 1988. Offers of papers are invited.

As modern process, chemical and nuclear plants use increasingly hazardous fluids at higher temperatures and pressures, the need for efficient and reliable valves becomes more important. The meeting will enable system designers, operators, manufacturers and researchers to discuss methods of improving valve performance and promoting better valve selection and specification. Ways in which the valve industry can use techniques such as computer aided design and production quality monitoring to keep pace with future developments, for example subsea oil and gas stations, will also be covered. Papers are invited on: developments in design; test facilities

standards; valve selection and sizing; operational problems including noise and vibration; reliability; maintenance and inspection; and any other topics relevant to the scope of the conference.

Further information from the conference organiser (*Valves*), IFA, Fluid Engineering Centre, Cranfield, Bedford MK43 0J (tel (0234) 750422; tlx 825059).

Engineering trade mission to South East Asia

Midland Bank and the Engineering Industries Association are sponsoring a trade mission to Thailand, Malaysia and Indonesia from 3-18 July 1987.

Three days will be spent in Bangkok, before the mission moves to Kuala Lumpur for three working days and then to Jakarta for the final four days. The two-week mission will be led by Col W T Williams, director general, Engineering Industries Association. The mission has the encouragement of the British Overseas Trade Board. The estimated basic travel cost is £1323. Midland Bank will contribute £500 towards the cost of each company taking part.

Companies wishing to receive further details and registration forms should contact Anna Small, export director, Engineering Industries Association, 16 Dartmouth Street, London SW1H 9BL (tel 01-222 2367/9). The last date for receipt of completed registration forms is *Friday 3 April 1987*.

1987 Powrmatic and NIFES National Energy Management Award

This is the ninth year of the Powrmatic/NIFES National Energy Management Award. The competition, which receives cooperation and support of the Department of Energy, is designed to find the most effective energy programme and to reward its manager. It reflects a new impetus in the drive for the efficient use of energy by industry, commerce and local government.

A top prize of £1000 will be awarded to the national winner who will be selected, by a panel of independent judges, from regional winners who will each receive £50 and an engraved gold pen. A certificate of commendation will be presented to the winning companies. The national winner's organisation will hold the Energy Management Trophy for one year.

The competition is open to everyone responsible for the efficient use of energy — ranging from large energy management schemes to original individual measures implemented before the end of 1986. The judges will take particular note of the application of sound energy management principles and of the comparative size and resources of each entrant's organisation. Entrants in large and small organisations have an equal chance of winning.

Further information and entry forms from GKPR Ltd, Powrmatic and NIFES, National Energy Management Award, 60/63 Victoria Road, Surbiton, Surrey KT6 4NW. *Entries will not be accepted after the closing date of 1600 h on 1 June 1987.*

ITALGAS prizes for research and innovation

To celebrate their 150th anniversary, SOCIETA' ITALIANA per il GAS pA have established the *ITALGAS prizes for research and innovation* to be awarded each year, starting from 1987, to research workers and scholars of EEC countries.

Within the scope of the three fields of research covered by the prizes, the following subjects have been chosen for 1987: (a) physics; (b) energy sciences; (c) information systems. Candidates may be proposed by directors of scientific institutions, universities and research centres as well as by eminent scientists concerned with the relevant subjects, who can best assess the innovative importance of the results achieved by the candidates.

Copies of the prize regulations and any further information may be obtained from Prof Ing Vincenzo Ferro, Secretariat, ITALGAS, Via XX Settembre 41, 10121 Torino, Italy (tel 011-239.422.6; tlx ITALGAS 221595).

Institute news (continued)

National

Mar 1987 (W). Second seminar with parliamentarians: *Energy policies and market forces*. IMechE, Birdcage Walk, Westminster. In association with the Parliamentary Group for Energy Studies, Institution of Mechanical Engineers, British Institute of Energy Economics, Institution of Electrical Engineers, and the Watt Committee on Energy.

Midland

Mar (Th). The use of fluidised bed boilers and furnaces in British industry. Dr J M Topper. At the University of Aston in Birmingham, Senior Common Room at 1900 h.

North-Eastern

Mar (M). Unleaded petrol, by Dr I Warwick (director general, UK Petroleum Industry Association). Lecture Theatre, Herz Court, University of Newcastle on Tyne at 1800 h (tea and biscuits before meeting). Joint meeting with themE.

Yorkshire

Mar (Tu). Deposits, corrosion and

smutting with heavy fuel oil, by J Turner and P Hedges (Steetley Refractory, Hartlepool). Mansion Hotel, Roundhay, Leeds at 1930 h. Joint meeting with the Institute of Petroleum, Yorkshire branch.

East Midlands

12 Mar (Th). Fluidised bed combustor at Grimethorpe Colliery. Orgreave Social Club, near Sheffield. Joint evening meeting with COMA.

Northern Ireland

12 Mar (Th). Annual dinner. Culloden Hotel, Craigavad.

Merseyside

18 Mar (W). Energy savings through lighting controls. Speaker from ECS. Feathers Hotel, Mount Pleasant, Liverpool 3 at 1830 h.

London and Home Counties

19 March (Th). Energy and the Institution of Electrical Engineers, by Dr David Lidgate (UMIST). Royal Institution, Bernard Sunley Theatre, Albemarle Street, London W1 at 1800 h (tea at 1710 h). AGM at 1730 h.

National

24 Mar (Tu). 53rd Melchett Lecture: *Solar energy — past and future*, to be delivered by Sir George Porter PRS (president, Royal Society). Lecture Theatre, Royal Aeronautical Society, Hamilton Place, London W1, at 1730 for 1800 h.

South Coast

25 Mar (W). AGM. British Gas Social Club, Southampton at 1900 h. Details to be announced.

Yorkshire

28 Mar (Sat). Annual dinner dance. Cairn Hotel, Harrogate at 1915 for 1945 h.

North-Western

March. To be arranged.

Midland

March. Dinner and social evening. Birmingham Chamber of Commerce.

South Wales and West of England

March. Young People's Night. Three student papers.

CONFERENCES

The following conferences, courses and meetings are organised by bodies other than the Institute of Energy. For Institute conferences please see inside front cover

March 1987

Leipzig Fair

Leipzig, GDR, 15-21 March 1987.
Details from Leipziger Messeamt, Postfach 720, Leipzig 7010, GDR (tel 71810; tlx 512294).

Energy from biomass and wastes Conference XI, Orlando (FL, USA), 16-20 March 1987.

Details from Susan Robertson, *Energy from biomass and wastes XI*, Institute of Gas Technology, 3424 South State Street, Chicago, Illinois 60616, USA (tel 312/567-3881; tlx 25-6189).

Fundamentals of heat recovery and waste heat utilisation

Conference, Essen (FRG), 19 and 20 March 1987.

Details from Haus der Technik eV, Hollestraße 1, Postfach 10 15 43, 4300 Essen 1, FRG (tel 0201/1803-1; tlx 857 669 hdt).

Indoor air quality: acceptable standards and building design

Workshop, Manchester, 25 and 26 March 1987.

Details from National Society for Clean Air, 136 North Street, Brighton BN1 1RG (tel (0273) 26313).

April 1987

Advances in particulate technology Symposium and exhibition, Manchester, 6-8 April 1987.

Details from D V Greenwood, symposium organiser, 45 Hadrian Way, Sandiway, Northwich, Cheshire CW8 2JT (tel (0606) 888238).

Architecture

European conference and exhibition sponsored by Commission of the European Communities, Munich (FRG), 6-10 April 1987. *Central theme: solar architecture.*

Details from H S Stephens & Associates, European Commercial & Technical Conferences, Agriculture House, 55 Goldington Road, Bedford MK40 3LS (tel national (0234) 49474, international + 4423449474; tlx 82392 Robins G, quote HSSA).

Safety & reliability after Chernobyl, Challenger and Bhopal

International conference, Birmingham, 14-16 April 1987.

Details from Mrs A Brown, IQA, 54 Princes Gate, Exhibition Road, London SW7 2PG (tel.01-584 9026).

Incineration of mixed and low level radioactive wastes

Sixth annual conference, St Charles (USA), 22-24 April 1987.

April 1987 (continued)

Details from J G Tripodes, manager health physics, EH&S, University of California, Irvine, CA 92717, USA.

May 1987

Materials 87

Conference and exhibition dealing with processing and property control of materials. London (Royal Lancaster Hotel), 11-15 May 1987 (*conference*), 12-15 May 1987 (*exhibition*).

Details from: (*conference*) Jane Butler, conference manager, Institute of Metals, 1 Carlton House Terrace, London SW1Y 5DB (tel 01-839 4071); (*exhibition*) Rebecca Nansoz, Mack-Brooks Exhibitions, Forum Place, Hatfield AL10 0RN (tel 07072 75641).

Advances in machine technology (agricultural applications)

Conference at annual convention of IAgRE, Stoneleigh, 12 May 1987.

Details from Virginia Jackson, conference secretary, Institution of Agricultural Engineers, West End Road, Silsoe, Bedfordshire MK45 4DU (tel (0525) 61096).

Power

Thirtieth Instrument Society of America symposium, Rochester (NY, USA), 18-20 May 1987.

Details from Robert W Hill, general chairman, Amtech Services, 559 Mountain View Dr, Lewiston, NY 14092, USA (tel (716) 284-7374).

Characterisation and quality control of nuclear fuel

Conference, Karlsruhe (FRG), 25-27 May 1987.

Details from Dr D Vollath, Kernforschungszentrum Karlsruhe, Postfach 3640, D-7500 Karlsruhe 1, Federal Republic of Germany (tel 010 49-7247 824005).

June 1987

Petroleum industry applications of microcomputers

SPE symposium, Del Lago (TX, USA), 23-26 June 1987.

Details from SPE Meetings Department, PO Box 833836, Richardson, Texas 75038-3836, USA (tel 214/669-3377; tlx 730989 (SPEDAL)).

Condition monitoring for safety

Seminar and exhibition, London (Regent Crest Hotel), 25 June 1987.

Details from Miss Laura Christie, seminar organiser, ERA Technology, Cleeve Road, Leatherhead, Surrey KT22 7SA (tel 0372 374151 ext 290/488; tlx 264045 ERALHD G).

September 1987

Erosion by liquid and solid imp

Seventh international conference, Cambridge, 6-10 September 1987.

Details from Dr Field, *ELSI* conference, Cavendish Laboratory, Madingley Road, Cambridge CB3 0HE, UK (tel (02) 337318; tlx 81292 CAVLAB G).

Coal combustion

International symposium, Beijing (China), 7-10 September 1987.

Details from Peter Mills, general manager, Combustion Systems, C Research Establishment, Stoke Orchard, Gloucestershire GL52 4RZ (tel (0242) 673361).

Reclamation, treatment and utilisation of coal mining waste

Second international symposium, University of Nottingham, 7-9 September 1987.

Details from Dr A K M Rainbow, head of Minestone Executive, NCC, Philadelphia, Houghton-le-Spring, Tyne and Wear DH4 4TG (tel (0783) 8436 ext 402).

Cokemaking

First international congress and exhibition, Essen (FRG), 13-15 September 1987.

Details from Steinkohlenbergbauverein ICMC, PO Box 1301 40, 4300 Essen, FRG (tel (0201) 1059580; tlx 08578 BERGB D).

WELDEX 87

International welding, cutting and metal fabrication exhibition, Birmingham (National Exhibition Centre), 14-16 September 1987.

Details from Royston Smith, WELDEX 87, Industrial and Trade Fairs, Radcliffe House, Blenheim Court, Solihull, Warwickshire B91 2BG (tel 021-705 6707; 337073).

Software engineering for real time systems

International conference, Cirencester, 28-30 September 1987.

Details from Conference Secretariat, Institution of Electronic and Radio Engineers, 99 Gower Street, London WC1E 6AZ (tel 01-388 3071).

October 1987

Refurbishment and life extension of steam plant

Conference, London, 14 and 15 October 1987.

Details from Paul Wright, Conference Department C364, Institution of Mechanical Engineers, 1 Birdcage Wall, London SW1H 9JJ (tel 01-222 7899 ext 237; tlx 917944).